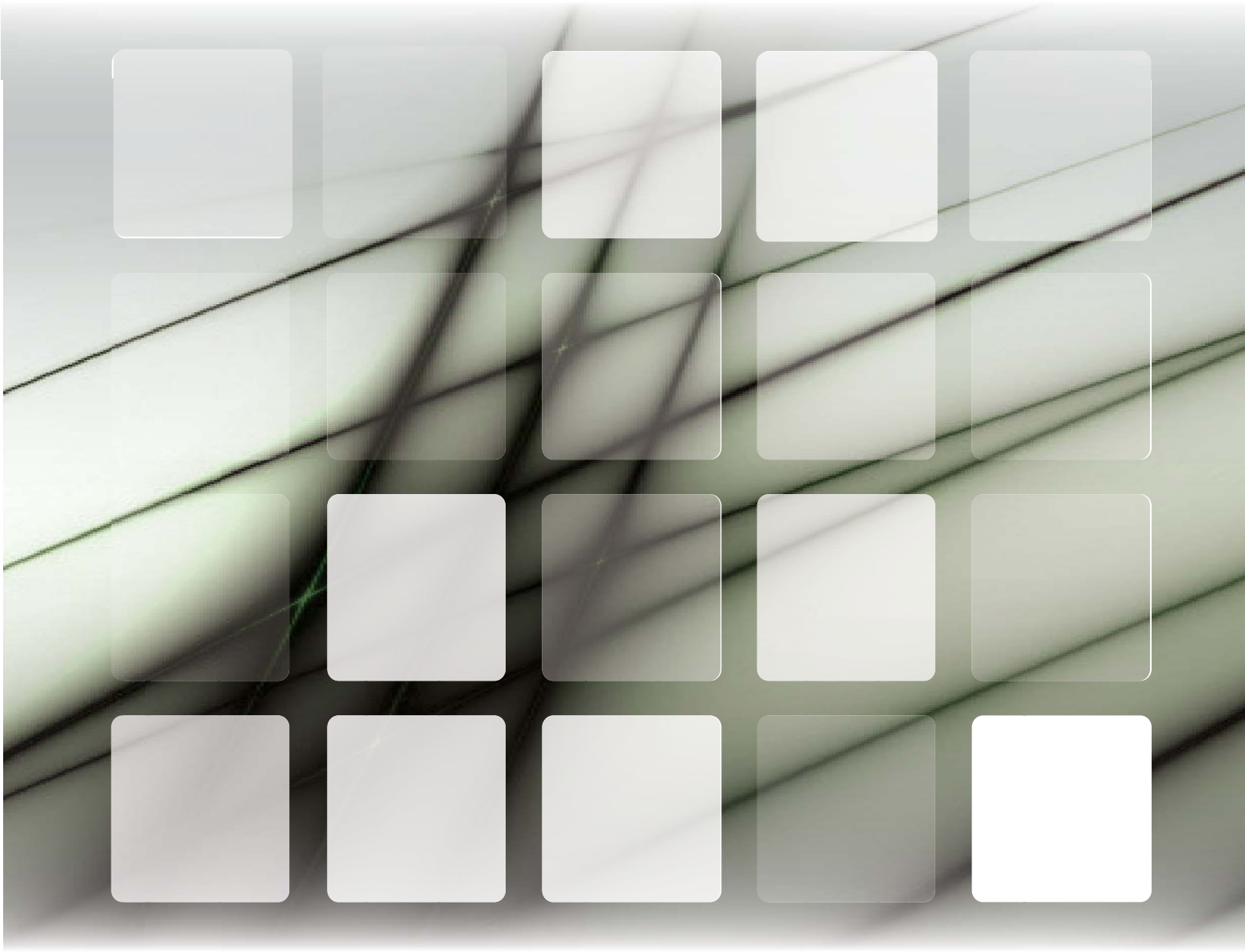
SCVC Series

12 SEER Units

Technical Manual



Part 1 General information

1. Model Names of Indoor/Outdoor Units

1.1 Indoor units

Model name	Dimension (W×H×D) (mm)	Net/Gross weight (kg)	Power supply
Round-flow Cassette			
standard			
SECR224S2A-GWC070	840×230×840	28/32	208~230V/1Ph/60Hz
SECR236S2A-GWC105	840×230×840	28/32	208~230V/1Ph/60Hz
SECR248S2A-GWC140	840×285×840	31/35	208~230V/1Ph/60Hz
SECR260S2A-GWC160	840×285×840	31/35	208~230V/1Ph/60Hz
Medium ESP Ducted Type			
SEMP224S2A-GCC070	1190×260×643	32/36	208~230V/1Ph/60Hz
SEMP236S2A-GCC105	1190×260×643	32/36	208~230V/1Ph/60Hz
SEMP248S2A-GCC140	1425×260×643	46/50	208~230V/1Ph/60Hz
SEMP260S2A-GCC160	1425×260×643	46/50	208~230V/1Ph/60Hz
Ceiling & Floor			
SEFC224S2A-GWC070	1050×235×675	26.5/31	208~230V/1Ph/60Hz
SEFC236S2A-GWC105	1250×235×675	32/37	208~230V/1Ph/60Hz
SEFC248S2A-GWC140	1670×235×675	40/46	208~230V/1Ph/60Hz
SEFC260S2A-GWC160	1670×235×675	40/46	208~230V/1Ph/60Hz
Air Handler units			
SEUA236S2A-GCC105	460x774x520	37/39	208~230V/1Ph/60Hz
SEUA260S2A-GCC160	500x1160x550	45/48	208~230V/1Ph/60Hz

1.2 Outdoor Units

Model name	Dimension (W×D×H) (mm)	Net/Gross weight (kg)	Power supply
SCVC224S2A-GTC070	554×554×633	46/49	208~230V/1Ph/60Hz
SCVC236S2A-GLC105	554×554×633	46.5/49.5	208~230V/1Ph/60Hz
SCVC248S2A-GLC140	740×740×835	92/96	208~230V/1Ph/60Hz
SCVC260S2A-GLC160	740×740×835	89/94	208~230V/1Ph/60Hz
SCVC248S4A-GHC105	740×740×835	81/88	208~230V/3Ph/60Hz
SCVC260S4A-GCC160	740×740×835	81/88	208~230V/3Ph/60Hz

2. External Appearance

2.1 Indoor Units

Round-way Cassette

24k~60k Btu/h

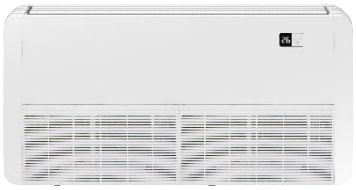
Duct Type

Medium static pressure duct
24k/36kBtu/h

Medium static pressure duct
48k/60kBtu/h

Ceiling& Floor

24kBtu/h



36kBtu/h

48k/60kBtu/h

Air Handler units

36kBtu/h

60kBtu/h

2.2 Outdoor units

	
24~36kBtu/h	48~60kBtu/h

3. Features

3.1 High quality coils

The coil is constructed of advanced inner grooved copper tube and aluminum fins.

3.2 Low operation sound level: Well-known stable and quiet running fan motor.

3.3 Well-known compressor, Sanyo & Hitachi.

3.4 Compact design: Smaller dimension and larger stuffing capacity.

3.5 Universal outdoor unit design.

Part 2 Indoor Units

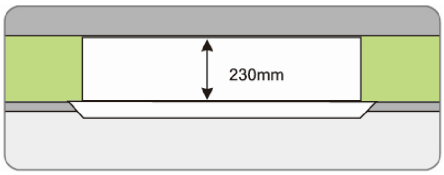
1.Round-Way Cassette Type (Standard)

1.Features

1. Brand-new panel design. Indoor unit use uniform panel, simple and convenient.
Simple, featly and voguish appearance suit for different requirements, it's mostly used for office, shopping center, restaurant, meeting room and etc.



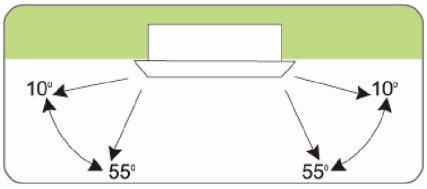
2. Ultra-thin body design, the min. height is only 230mm, save installation space.

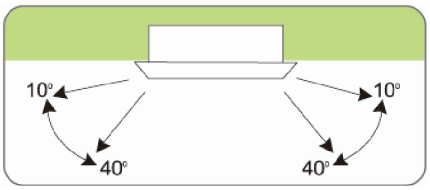


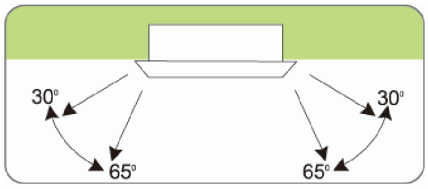
3. Round way air flow, cool air can reach each corner of the room, providing comfortable environment.

4.Intelligentauto-swing function, three modes for choice.

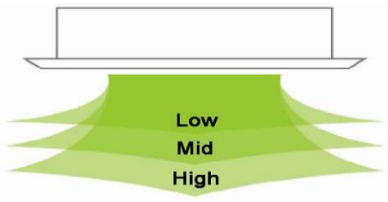
Standard mode | Anti-point blow mode | Ceiling against mode





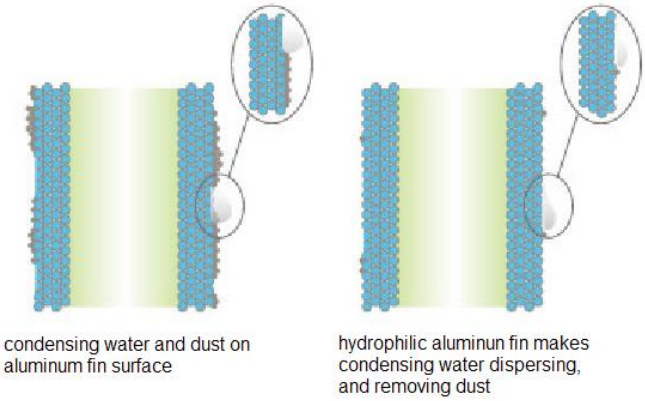


5. 3-speed fan motor，meet for different requirements.

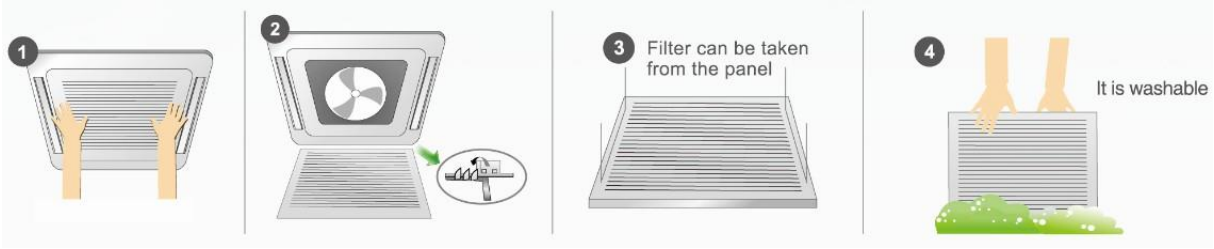


(6)New streamlined fan design.

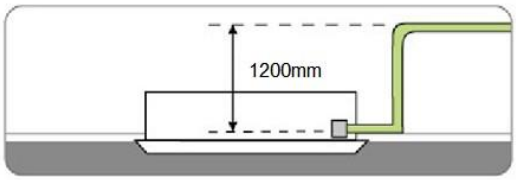
6. Energy saving and healthy, adopting hydrophilic aluminum fins increasing heat-exchange efficiency.



7.Easy and convenient installation and maintenance, washable filter design.



8.Built-in water pump, water head up to 1200mm (Compact type, 700mm).



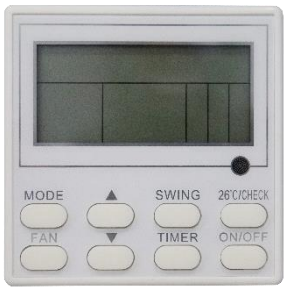
9. Fire resistance design, the E-box with galvanized steel built-in body easy for maintenance.

10.Add 4 interfaces in body, can be connected with duct to another room.Fresh air makes air quality more healthy and comfortable.

11. Multi protection and auto-restart function.

12.Standard for wireless controller; option for wired controller.

Standard



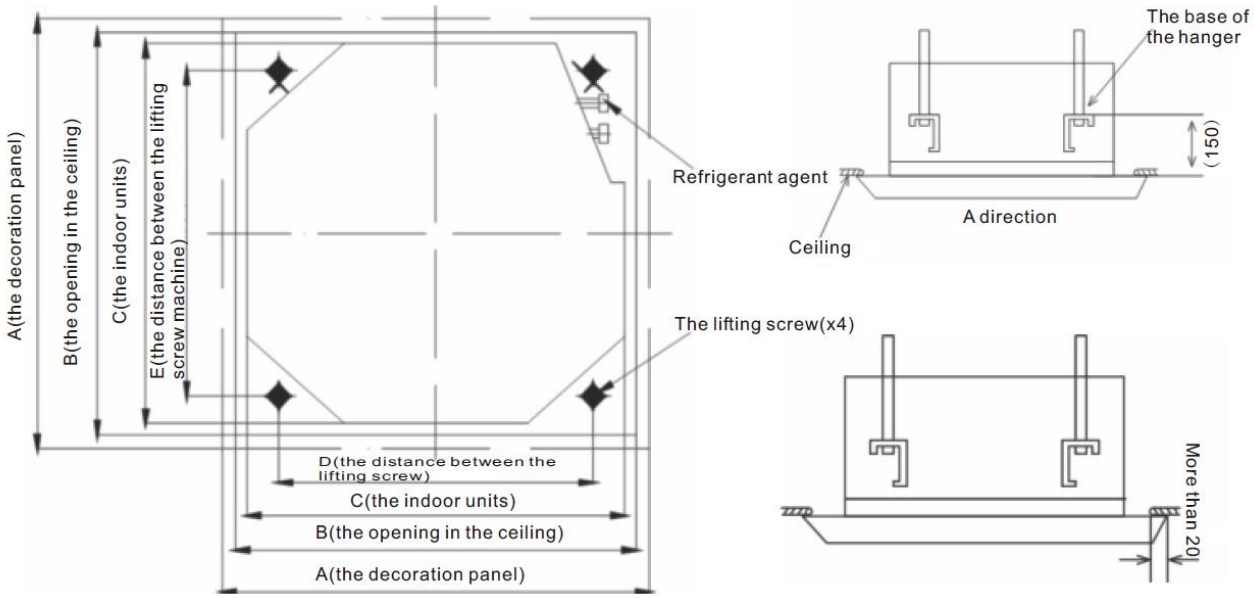
O tional

2. Specifications

Model			SECR224S2A-GWC070	SECR236S2A-GWC105	SECR248S2A-GWC140	SECR260S2A-GWC160
Code			821028300040	821028900052	821029700042	821030100026
Indoor power supply		V/Ph/Hz	208~230/1/60	208~230/1/60	208~230/1/60	208~230/1/60
Cooling	Capacity	Btu/h	24000	36000	48000	60000
		W	7032	10548	14064	17580
	Input	W	2420	3840	5566	6290
	Rated current	A	11.1	17.5	25.84	29.23
	Input(Indoor unit)	W	150	150	180	180
	Rated current(Indoor unit)	A	0.7	0.7	0.8	0.8
	EER	W/W	2.91	2.75	2.53	2.79
Indoor fan motor	Brand		Kaibang	Kaibang	Kaibang	Kaibang
	Model		YDK-45Q-8P2	YDK-45Q-8P2	YDK-80Q-8P2	YDK-80Q-8P2
	Input	W	102	102	160	160
	Capacitor	μF	2.5	2.5	4	4
	Speed(Hi/Me/Lo)	r/min	850/730/580	850/730/580	800/750/650	800/750/650
Indoor coil	Number of rows		2	2	2	2
	Tube pitch(a)xrow pitch(b)	mm	21×13.37	21×13.37	21×13.37	21×13.37
	Fin spacing	mm	1.45	1.45	1.45	1.45
	Fin type		Hydrophilic	Hydrophilic	Hydrophilic	Hydrophilic
	Tube outside dia. and type	mm	Φ7	Φ7	Φ7	Φ7
			inner grooved	inner grooved	inner grooved	inner grooved
	Number of circuits		8	8	12	12
Indoor air flow(High speed)		m^3/h	1200	1200	1900	1900
Indoor noise level		dB(A)	45～52	45～52	51～57	51～57
Indoor unit	Dimension(W*D*H)	Body (mm)	840×840×230	840×840×230	840×840×285	840×840×285
		Panel (mm)	950×950×50	950×950×50	950×950×50	950×950×50
	Packing(W*D*H)	Body (mm)	920×920×310	920×920×310	920×920×375	920×920×375
		Panel (mm)	1030×1030×105	1030×1030×105	1030×1030×105	1030×1030×105
	Net/Gross weight	Body /Kg	28/32	28/32	31/35	31/35
		Panel /Kg	5.4/8.0	5.4/8.0	5.4/8.0	5.4/8.0
Max pressure		MPa	4.0	4.0	4.5	4.5
Refrigerant type			R410A	R410A	R410A	R410A
Refrigerant piping	Liquid side/Gas side	mm	Φ9.52/Φ15.88	Φ9.52/Φ19.05	Φ9.52/Φ19.05	Φ9.52/Φ19.05
Drainage pipe		mm	25	25	25	25
Standard controller			Remote controller			
Power wire		mm^2	3×1.0	3×1.0	3×1.0	3×1.0
Operation temp		°C	16～32	16～32	16～32	16～32
Ambient temp		°C	18～43	18～43	18～43	18～43
Application area		m^2	28-50	40-70	55~95	60~105
Stuffing Quantity(20'/40'/40'HQ)		set	75/155/170	65/130/150	65/130/150	65/130/150

Notes: 1. Nominal cooling capacities are based on the following conditions:
Indoor temp: 27°CDB, 19°CWB; Outdoor temp: 35°CDB; Equivalent ref. piping: 7.5m (horizontal)
2. Nominal heating capacities are based on the following conditions:
Indoor temp: 20°CDB; Outdoor temp: 7°CDB, 6°CWB; Equivalent ref. piping: 7.5m (horizontal)
3. Actual noise level may differ, depending on the room structure, etc, since these noise values are from an anechoic room.

3.Dimensions



Installation dimension unit: mm

Model (kBtu/h)	Dimensions(H)
For 18, 24 series	230
For 36, 48, 60 series	285

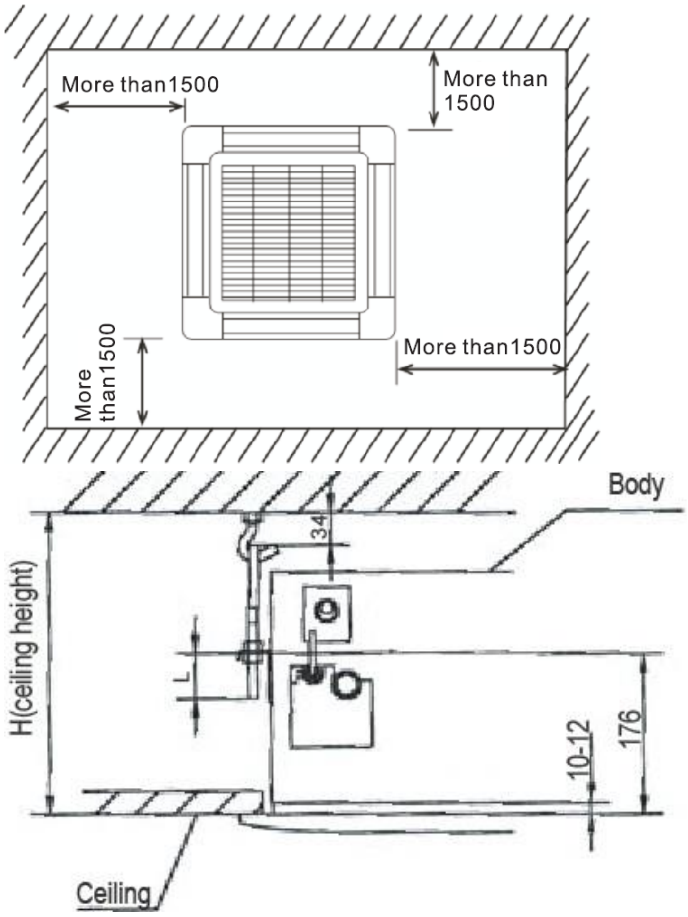
unit: mm

Model (kBtu/h)	Dimensions(H)				
	A	B	C	D	E
For 18, 24, 36, 48, 60 series	950	890*	840	680	780

4. Service Space

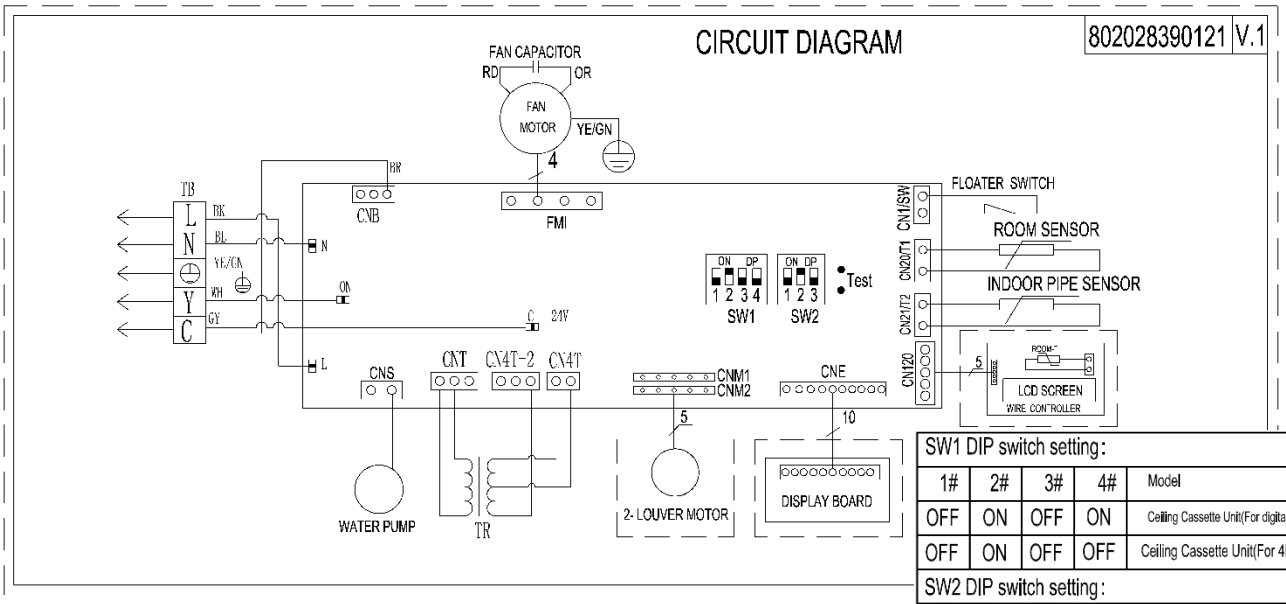
The indoor unit should be installed in a location that meets the following requirements:

- There is enough room for installation and maintenance.
- The ceiling is horizontal, and its structure can endure the weight of the indoor unit.
- The outlet and the inlet are not impeded, and the influence of external air is the least.
- The air flow can reach throughout the room.
- The connecting pipe and drainpipe could be extracted out easily.
- There is no direct radiation from heaters.



5. Wiring Diagrams

24K/36K

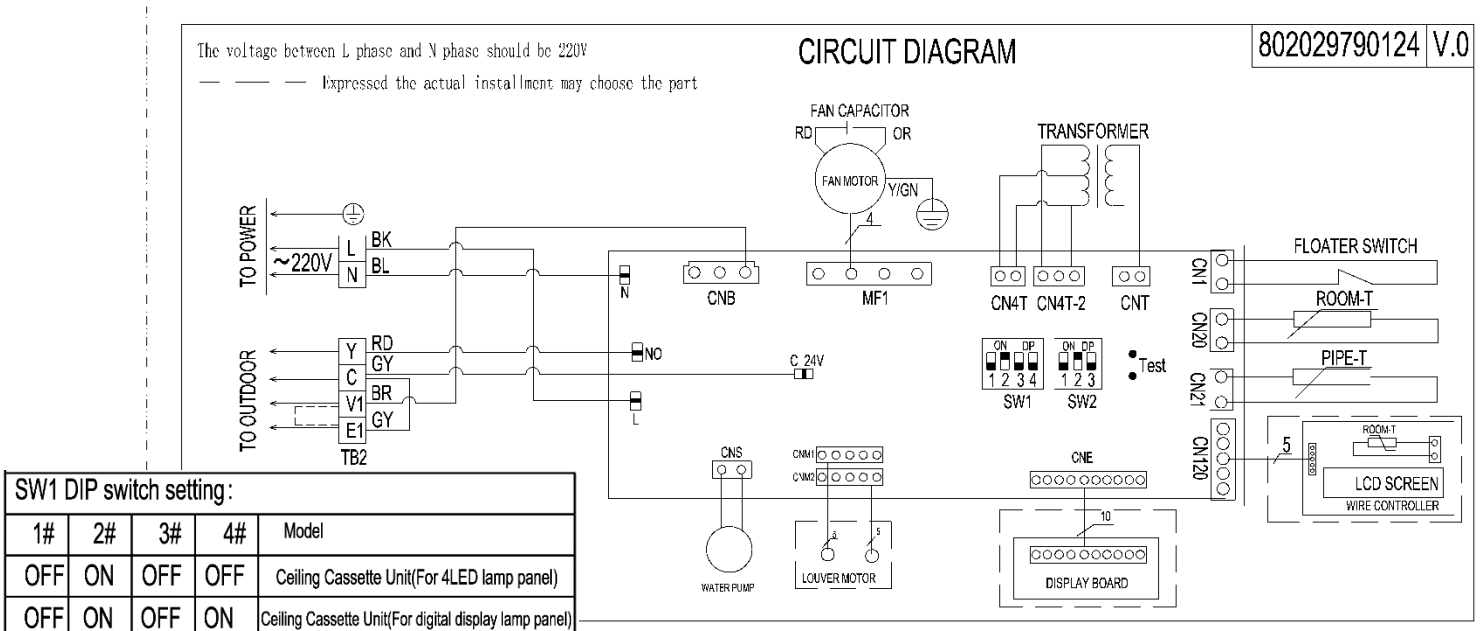


SW1 DIP switch setting:				
1#	2#	3#	4#	Model
OFF	ON	OFF	ON	Ceiling Cassette Unit(For digital display lamp panel)
OFF	ON	OFF	OFF	Ceiling Cassette Unit(For 4LED lamp panel)

SW2 DIP switch setting:		
1#	ON: Cooling &Heating type	OFF: Cooling only type
2#	ON: With Non-volatile Memory	OFF: Without Non-volatile Memory
3#	ON: Room temp. sensor T1 for Wire controller	OFF: Room temp. sensor T1 for Electric control panel

NOTE:Keep the test pitch in short circuit to enter rapid inspection mode.Normal mode is not in short circuit

48K/60K



SW1 DIP switch setting:				
1#	2#	3#	4#	Model
OFF	ON	OFF	OFF	Ceiling Cassette Unit(For 4LED lamp panel)
OFF	ON	OFF	ON	Ceiling Cassette Unit(For digital display lamp panel)

SW2 DIP switch setting:		
1#	ON: Cooling &Heating type	OFF: Cooling only type
2#	ON: With Non-volatile Memory	OFF: Without Non-volatile Memory
3#	ON: Room temp. sensor T1 for Wire controller	OFF: Room temp. sensor T1 for Electric control panel

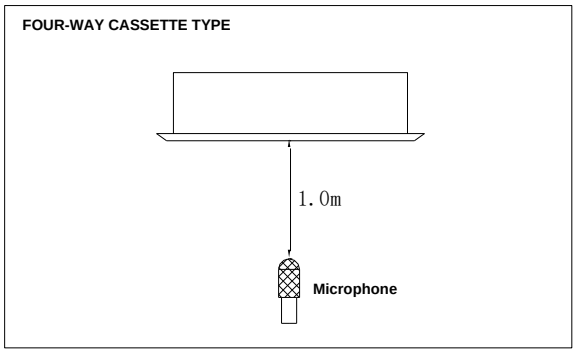
NOTE:Keep the test pitch in short circuit to enter rapid inspection mode.Normal mode is not in short circuit

6. Electric Characteristics

Model	Indoor Unit			
	Hz	Voltage	Min.	Max.
SECR224S2A-GWC070	60	208-230V	187V	244V
SECR236S2A-GWC105	60	208-230V	187V	244V
SECR248S2A-GWC140	60	208-230V	187V	244V
SECR260S2A-GWC160	60	208-230V	187V	244V

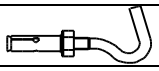
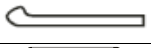
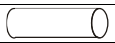
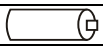
Remark:
MCA: Min. Current Amps. (A)
MFA: Max. Fuse Amps. (A)

7. Sound Levels



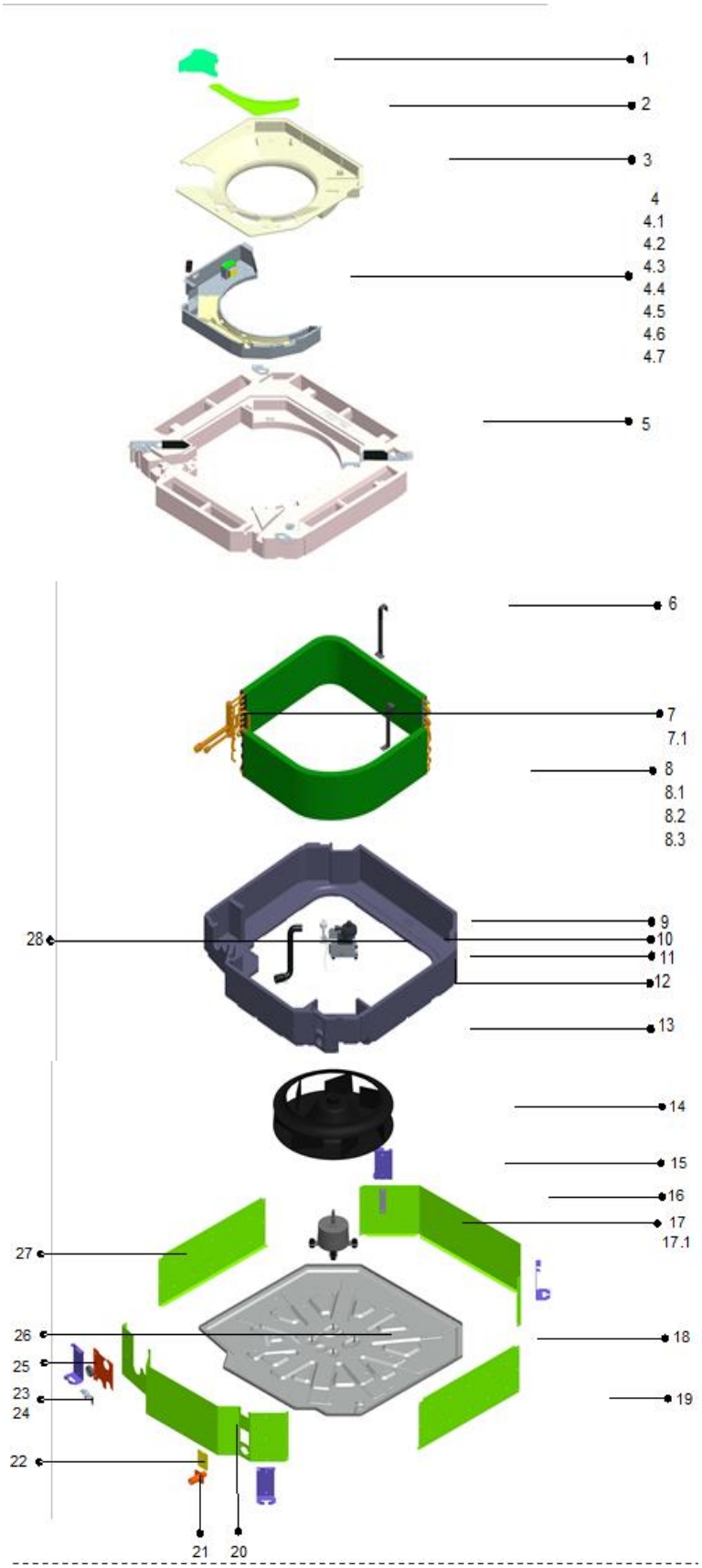
Model	Noise level dB(A)		
	H	M	L
SECR224S2A-GWC070	52	48	45
SECR236S2A-GWC105	52	48	45
SECR248S2A-GWC140	57	54	51
SECR260S2A-GWC160	57	54	51

8. Accessories

	Name	Shape	Quantity
Installation Fittings	1. Expansible hook		4
	2. Installation hook		4
	3. Installation paper board		1
	4. Bolt M5		4
Tubing & Fittings	5. Connecting pipe group		1
	6. Binding tape		1
	7.Soundproof/insulation sheath		2
Drainpipe Fittings	8. Out-let pipe sheath		1
	10. Tightening band		5
Protect Pipe Fittings	13. Wall conduit		1
	14. Wall conduit cover		1
Remote controller	15. Remote controller		1
	16. Mounting screw(ST2.9×10-C-H)		2
	17. Alkaline dry batteries (AM4)		2

9. Exploded View

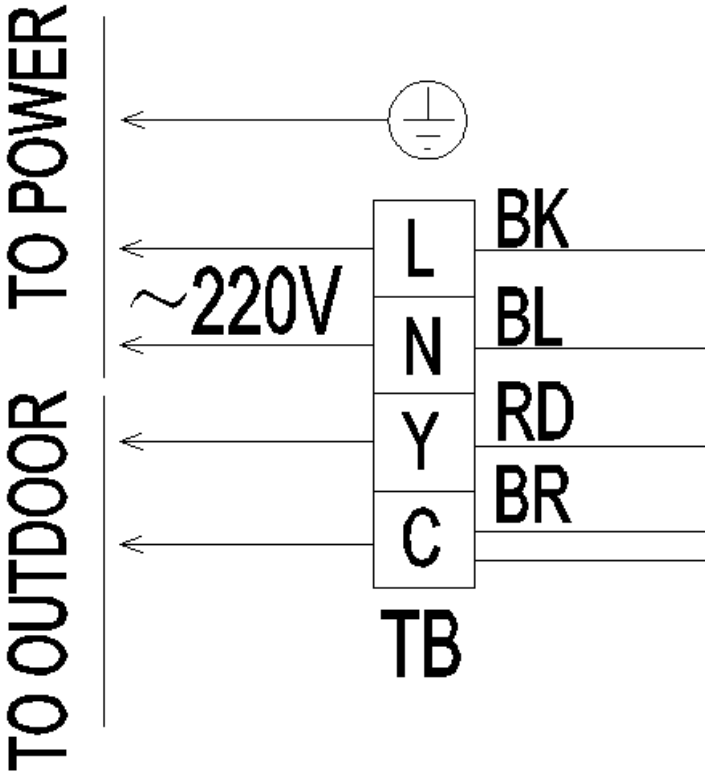
SECR224(36,48,60)S2A-GWC070(105,140,160)



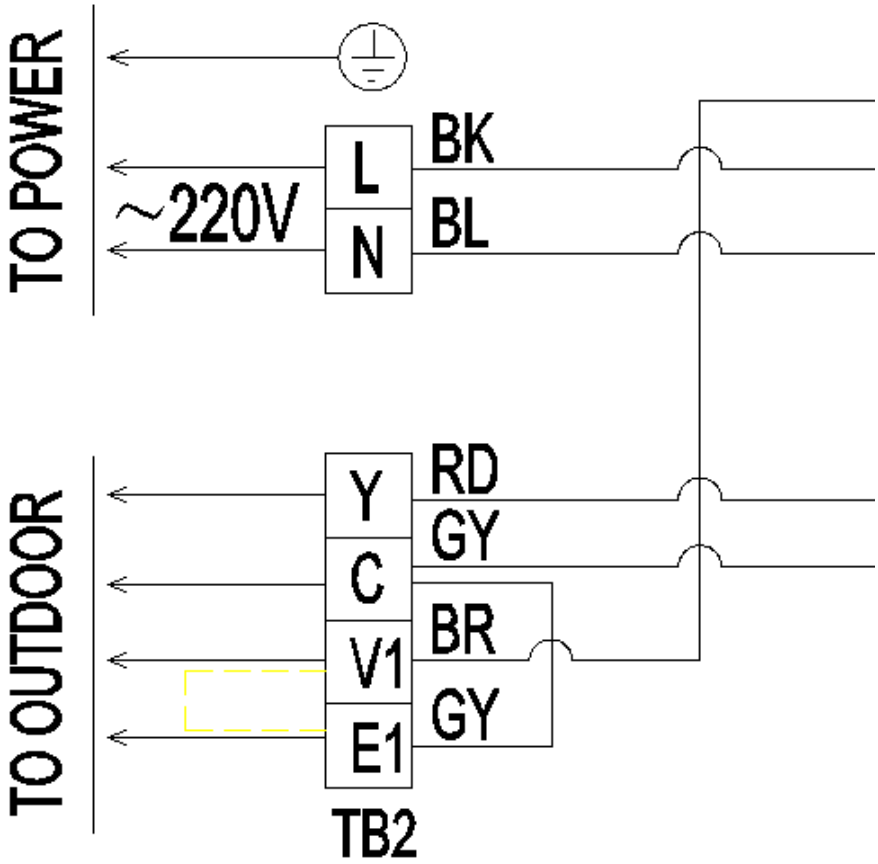
No.	Part Name	Quantity	No.	Part Name	Quantity
1	Warning panel	1	8.3.4	Instalation tube for probe	1
2	Circuit diagram panel	1	9	Water pump	1
3	Small wind inlet guide	1	10	Liquid-level sensor	1
4	E-parts components	1	11	Water pump fan motor holder	1
4.1	E-parts box welding assy	1	12	Underlay for water pump support	3
4.2	No.3 groove clamp	1	13	Upper foam	1
4.3	(ROHS)Transformer	1	14	Centrifugal fan	1
4.4	Fan motor capacitor	1	15	Hanger	4
4.5	Terminal (DJ-75W-3PA)	1	16	Rear brattice	1
4.6	Terminal (DJ-75W-5PA)	1	17	Fan motor for indoor unit (YDK-55T-6)	1
4.7	Electric control board for indoor unit	1	17.1	Fan motor foot underlay	1
4.8	E-parts box	1	18	Chassis assy	1
5	Water pan assy	1	19	Right clapboard	1
6	Auxiliary fixing board for evaporator	2	20	Front brattice	1
7	Main fixing board assy	1	21	Discharge pipe joint	1
7.1	Main fixing board for evaporator	1	22	Side maintenance board for water pump	1
8	Evaporator components	1	23	Lower clamp	1
8.1	Rubber insulating pipe	1	24	Upper clamp	1
8.2	Insulating pipe	1	25	Valve panel	1
8.3	Welding parts for evaporator	1	26	Wire board	2
8.3.1	Collecting pipe assy for evaporator	1	27	Left clapboard	1
8.3.2	Distributing pipe assy for evaporator	1	28	Water outlet pipe	1
8.3.3	Evaporator	1			

10. Field Wiring

SECR224(36)S2A-GWC070(105)



SECR248(60)S2A-GWC140(160)



11. Troubleshooting

Fault Code Table

4LED Faults	Digital display	Failure descriptionction
Timer light flashing	E2	Ambient temperature sensor (T1) failure
Running light flashing	E3	Evaporator pipe temperature sensor (T2) failure
Defrost light flashing	E5	Condenser pipe temperature sensor (T3) failure
Warning light flashing	F5	Water fullfilled protection
Running light, defrost light flashing	E1	Indoor unit and wire controller communication failure
Running light, timer light flashing	P6	Indoor unit EEPROM failure
Defrost light, timer light flashing	F0	Indoor fan stall protection
Defrost light, warning light flashing	F2	Outdoor protection
	F7	outdoor unit over-current protection
Timer light, warning light flashing	E0	Indoor unit and outdoor unit communication failure
Running light, defrost light, timer light flashing	F3	High pressure protection
Defrost light , timer light, warning light flashing	F4	Low pressure protection
Running light, timer light, warning light flashing	F8	Outdoor unit exhaust temperature over-high protection
Running light, defrost light, timer light, warning light flashing	F9	Three-phase electricity phase sequence failure
Note: the flashing frequency for all above indication lights is 1HZ.		

E0: Indoor unit and outdoor unit communication failure

Solution:

(1)Check the communication cable between indoor unit and outdoor unit, if it is short connection or broken;

(2)Check the communication cable is connected corrected or not, if not, correct it;

(3)If the cable and connection are both correct, check the connected lines from communication terminal to main board are corrected or not, if not, correct it

(4)If all the above steps are done, still not solve change the indoor or outdoor main board

E1: Outdoor unit failure

Check the detail of failure at the outdoor unit.

E2: Indoor ambient temp. sensor fault (T1 sensor)

Solution:

(1)Check the T1 sensor connection loosen or not, inset it firmly, if not solve, go to next step;

(2)Take out the sensor, measure the resistance of the sensor, it is about 5KΩ at 25℃, if not, replace it; if resistance normally, change the indoor main board.

E3: Indoor evaporator pipe temperature sensor (T2) failure

Solution:

(1)Check the T2 sensor connection loosen or not, inset it firmly, if not solve, go to next step;

(2)Take out the sensor, measure the resistance of the sensor, it is about 5KΩ at 25℃, if not, replace it; if resistance normally, change the indoor main board

E5: Condenser pipe temperature sensor (T3) failure

Solution:

(1) Check the T3 sensor connection loosen or not, inset it firmly, if not solve, go to next step;

(2)Take out the sensor, measure the resistance of the sensor, it is about 5KΩ at 25℃, if not, replace it; if resistance normally, change the main board

F2: Outdoor unit protection

Solution:

Follow the F3/F4/F8/F9.

F3: High pressure protection

Solution:

(1)If the unit does not have high pressure switch, change the outdoor main board; if it has, go to next step

(2)Take out the high-pressure switch, measure its resistance, it is about 0Ω, if not, replace it; otherwise go to next step;

(3)Short connect the high-pressure switch port on the outdoor board, if it still shows P1, replace the outdoor main board; otherwise go to next step;

(4)Connect the pressure gauge to test the high pressure, if it is real too high, may be cause by too much refrigerant or other gas getting inside the system

F4: Low pressure protection

Solution:

(1)If the unit does not have low pressure switch, change the outdoor main board; if it has, go to next step

(2)Take out the low-pressure switch, measure its resistance, confirm whether it is about 0Ω, if not, replace it; otherwise go to next step;

(3)Short connect the low-pressure switch port on the outdoor board, if it still shows P2, replace the outdoor main board; otherwise go to next step;

(4)Connect the pressure gauge to test the low pressure, if it is real too low, may be cause by lack of refrigerant or leakage in the refrigerant system

F5: Water fulfilled protection (Alarm of condensing water overflow)

Solution:

(1)If the unit does not have water drainage pump:

a) Check the water level switch short connect or not, if not, short connect it, if it still not solves, change the main board

(2)If the unit has water drainage pump:

a) Check the water level switch if it is connected well, inset it firmly; then check the switch is blocked or not, if it is blocked, replace it, otherwise go to next step

b) Check the connection between pump and main board if it is 220-240V, if it is, change the water pump; if not, change the indoor main board

F7:Ourdoor overcurrent protection

Solution:

(1)Check the dial-switches is setting corrected or not according to the wiring diagram, if not, set it corrected; if corrected, go to next step

(2)Check the condenser whether it is in good ventilation, if not, remove the blockage; otherwise go to the next step.

(3)Measure the current with multimeter, and check the current via the unit check data also, compare these t wo data, if they are quite different, change the outdoor main board;

(4)If all above steps done normally, it may be caused damaged compressor or refrigerant system blocked or dirty or other gas get inside the system

F8: Outdoor unit exhaust temperature over-high protection

Solution:

(1)Check the T5 sensor connection loosen or not, inset it firmly, if not solve, go to next step;

(2)Take out the exhaust sensor (T5) from main board, measure its resistance, it is about 50KΩ at 25℃, if not, change the sensor; if it is, go to next step

(3)Remove the sensor from the compressor, if it still not solves, change the main board

(4)If all above steps done normally, it may be caused lack of refrigerant or damaged compressor or refrigerant system blocked or dirty or other gas get inside the system.

F9: Three-phase electricity power phase sequence failure

Solution:

(1)Check the 3-phase power connection lines are connected well or not

(2)Using the meter to measure the voltage (L1&N, L2&N, L3&N), all of them should be 220V, if not, correct the power supply, otherwise go to nest step;

(3)If the power supply is corrected, change the main board

P6: EEPROM failure

Change the indoor mainboard

2.Duct Type

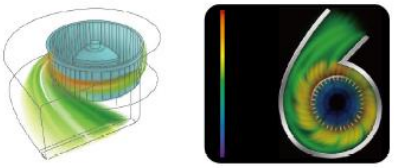
Medium Static Ducted Fan Coil

1. Features:

1.Ultra-thin body design.

Medium ESP Type

2.Adopting aviation centrifugal fans,and CFD technology design,increasing air-volume and decreasing noise level.

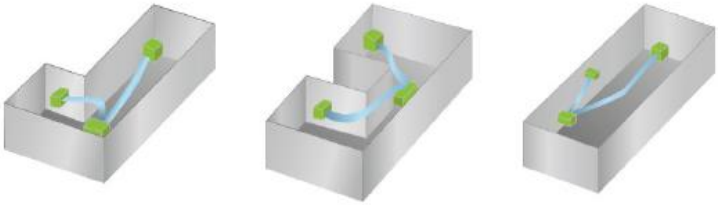


3. Filter can be taken out easily for clean maintenance.

4. Body-side is E-box,convenient for installation and maintenance.

5.Three fan speed,meeting different requirements.

6.30Pa ESP design,duct connected installation meeting different room structure.



4. Multi protection and auto-restart function.

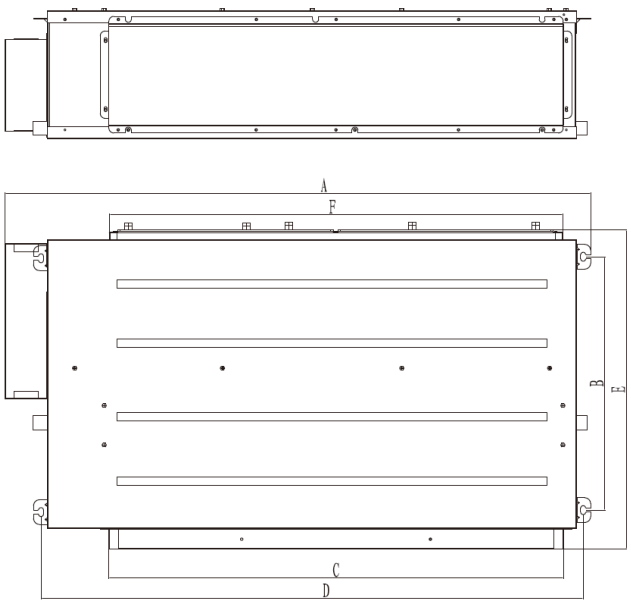
2. Specifications

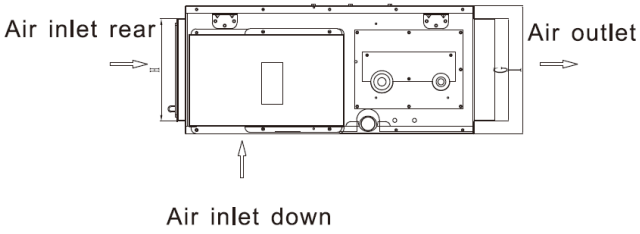
Model (Duct Indoor Unit)			SEMP224S2A-GCC070	SEMP236S2A-GCC105	SEMP248S2A-GCC140	SEMP260S2A-GCC160
Factory model			SA3-LF71F2W-AXA	SA3-LF105F2W-AX	SA3-LF140F2W-AX	SA3-LF160F2W-AX
Power supply		V/Ph/Hz	220/1/60	220/1/60	220/1/60	220/1/60
Cooling	Capacity	Btu/h	24000	36000	48000	60000
	Capacity	W	7034	10551	14068	17585
	Input	W	3430	3620	6519	7250
	Rated current	A	15.3	15.3	13.8	43
	EER	Btu/h.W	7.00	9.94	7.36	8.28
	EER	W/W	2.05	2.91	2.16	2.43
Max. input consumption		W	210	260	370	340
Max. current		A	1.8	2.1	1.8	1.8
Indoor external static pressure		pa	30	30	30	30
Starting current		A	42	50	80	98
Operation Control		\	wired	wired	wired	wired
Indoor coil	Number of rows		3	3	3	3
	Tube pitch(a)xrow pitch(b)	mm	22×19.05	22×19.05	22×19.05	22×19.05
	Fin spacing	mm	1.7	1.7	1.7	1.7
	Fin type		Hydrophilic	Hydrophilic	Hydrophilic	Hydrophilic
	Tube outside dia. and type	mm	Φ7.94	Φ7.94	Φ7.94	Φ7.94
			inner grooved	inner grooved	inner grooved	inner grooved
	Number of circuits		6	6	6	6
Indoor air flow(High speed)		m^3/h	1150	1300	2000	2000
Static Pressure		Pa	30	30	30	30
Indoor noise level		dB(A)	40～52	45～50	51～56	51～56
Indoor unit	Dimension(W*H*D)	Body(mm)	1190×260×643	1190×260×643	1425×260×643	1425×260×643
	Packing(W*H*D)	Body(mm)	1255×325×720	1255×325×720	1490×325×720	1490×325×720
	Net/Gross weight	Body(Kg)	32/36	32/36	46/50	46/50
Max pressure		MPa	4.0	4.0	4.5	3.8
Refrigerant type			R410A	R410A	R410A	R410A
Refrigerant piping	Liquid side/Gas side	mm	Φ9.52/Φ15.88	Φ9.52/Φ19.05	Φ9.52/Φ19.05	Φ9.52/Φ19.05
Drainage pipe		mm	30	30	30	30
Power wire		mm^2	3×1.0	3×1.0	3×1.0	3×1.0
Operation temp		°C	16～32	16～32	16～32	16～32
Ambient temp		°C	-7～43	-7～43	-7～43	-7～43
Application area		m^2	28-50	40-70	55~95	60~105
Stuffing Quantity(20'/40'/40'HQ)		set	90/168/162	75/168/180	75/168/180	75/168/180

Notes: 1. Nominal cooling capacities are based on the following conditions:
Indoor temp: 27°CDB, 19°CWB; Outdoor temp: 35°CDB; Equivalent ref. piping: 7.5m (horizontal);
2. Nominal heating capacities are based on the following conditions:
Indoor temp: 20°CDB; Outdoor temp: 7°CDB, 6°CWB; Equivalent ref. piping: 7.5m (horizontal)
3. Actual noise level may differ, depending on the room structure, etc, since these noise values are from an anechoic room.

3.Dimensions

SEMP224(36,48,60)S2A-GCC070(105,140,160)

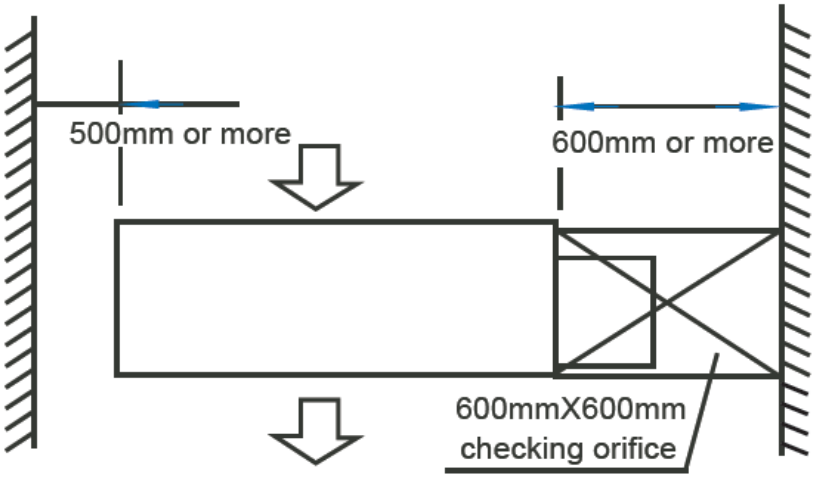




Model KBtu/h	A	B	C	D	E	F	G	H	I
24,36	1190	515	920	1100	643	920	207	207	260
48,60	1425	515	1155	1337	643	1155	207	207	260

4.Service Space

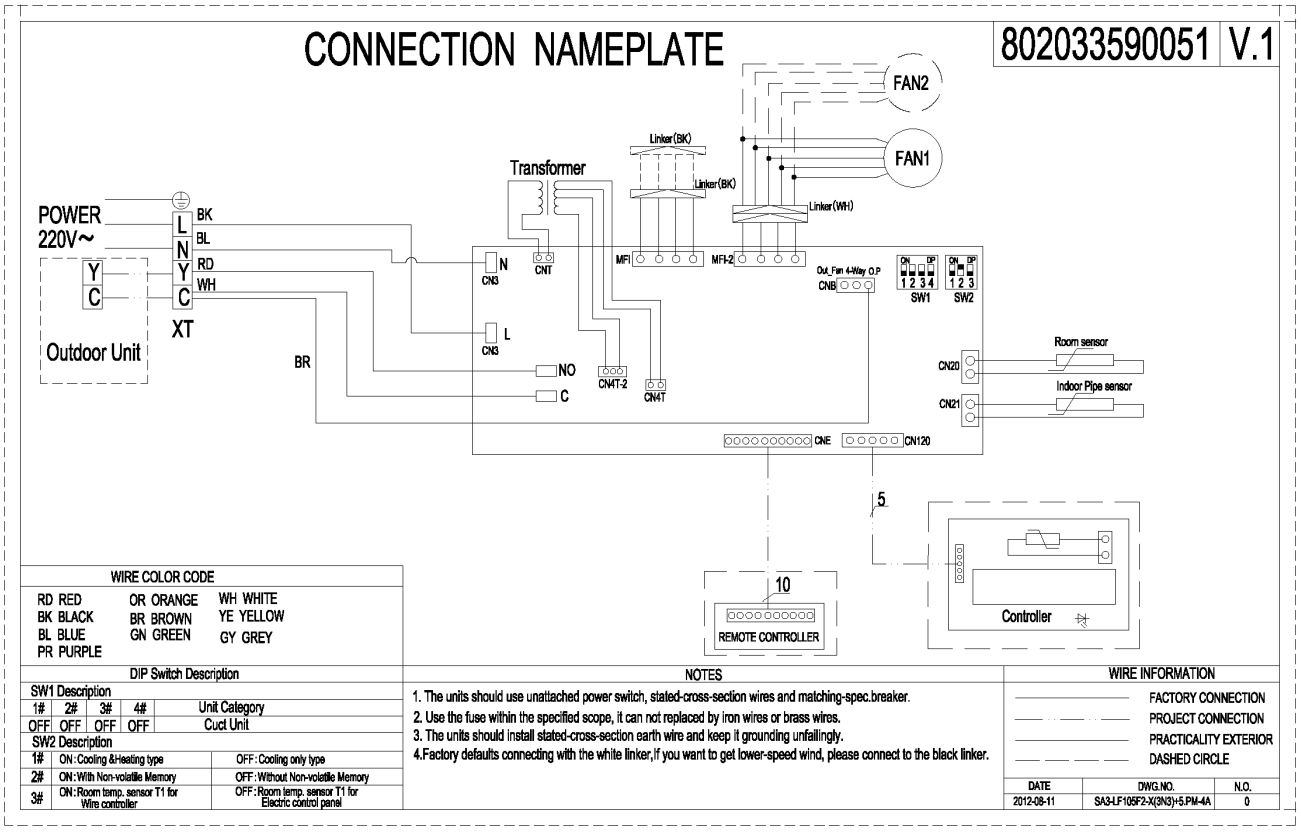
Ensure enough space required for installation and maintenance.



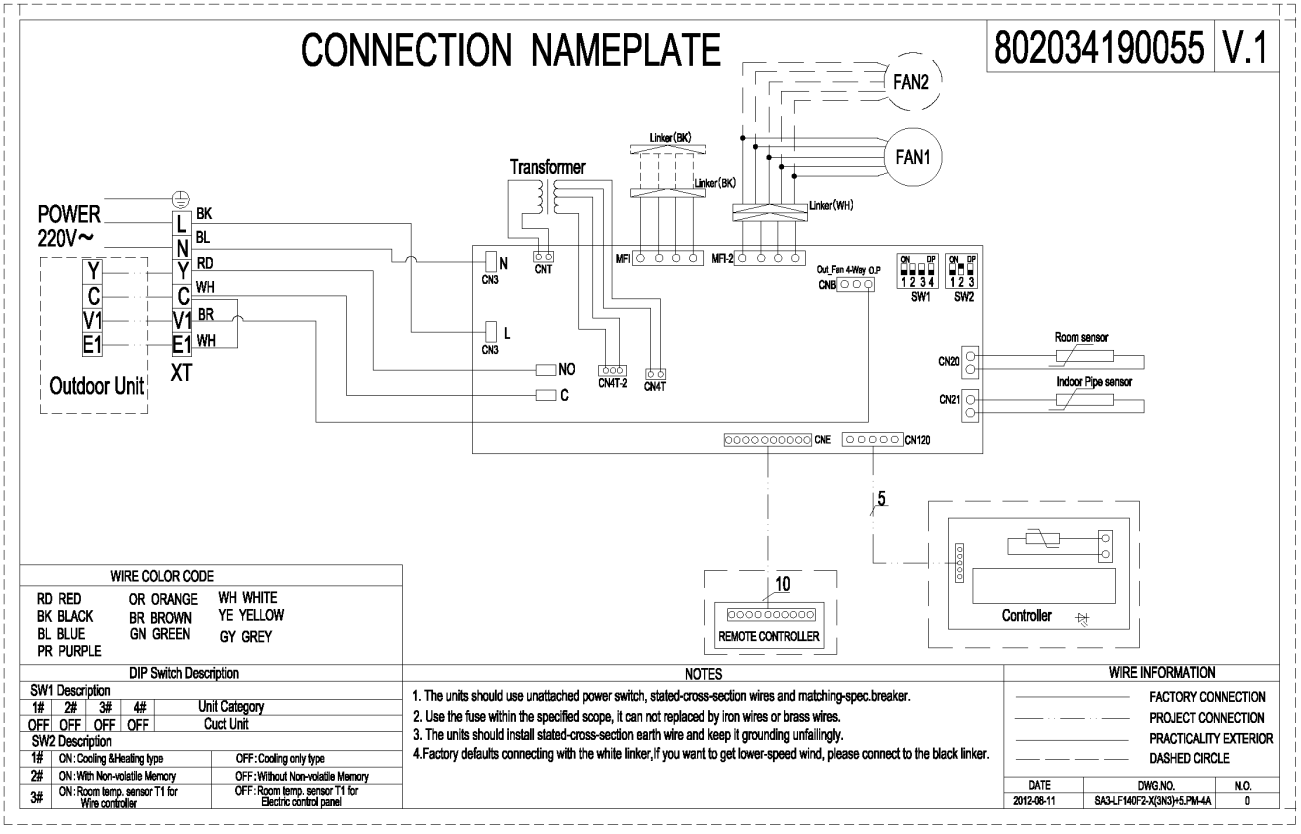
There is enough space for installation and maintenance. The ceiling is horizontal, and its structure can endure the weight of the indoor unit. The outlet and the inlet are not impeded, and the influence of external air is the least. The air flow can reach throughout the room. The connecting pipe and drainpipe could be extracted out easily. There is no direct radiation from heater.

5. Wiring Diagrams

SEMP224(36)S2A-GCC070(105)



SEMP248(60)S2A-GCC140(160)



6. Capacity Tables

6.1 Cooling Capacity

SEMP224S2A-GCC070

Cooling		Outdoor conditions (DB)			
Indoor Conditions	(kW)	21ºC	28ºC	35ºC	43ºC
21/15ºC DB/WB	TC	6.78	6.43	6.08	5.80
	SC	5.03	4.97	4.90	4.92
	Input	1.93	2.12	2.22	2.30
24/17ºC DB/WB	TC	7.12	6.77	6.42	6.00
	SC	5.25	5.21	5.13	4.98
	Input	2.07	2.22	2.32	2.45
27/19ºC DB/WB	TC	7.26	6.91	**6.70**	6.21
	SC	5.29	5.25	5.15	5.03
	Input	2.12	2.25	**2.39**	2.51
32/23ºC DB/WB	TC	7.40	7.12	6.98	6.42
	SC	6.24	6.15	6.10	5.94
	Input	2.22	2.32	2.51	2.61

SEMP236S2A-GCC105

Cooling		Outdoor conditions (DB)			
Indoor Conditions	(kW)	21ºC	28ºC	35ºC	43ºC
21/15ºC DB/WB	TC	10.12	9.59	9.07	8.65
	SC	7.50	7.42	7.31	7.35
	Input	2.88	3.17	3.32	3.44
24/17ºC DB/WB	TC	10.63	10.11	9.58	8.95
	SC	7.83	7.77	7.66	7.44
	Input	3.09	3.32	3.47	3.66
27/19ºC DB/WB	TC	10.84	10.32	**10.00**	9.27
	SC	7.89	7.83	7.69	7.51
	Input	3.17	3.36	**3.57**	3.74
32/23ºC DB/WB	TC	11.05	10.63	10.42	9.58
	SC	9.32	9.18	9.11	8.87
	Input	3.32	3.47	3.74	3.89

SEMP248S2A-GCC140

Cooling		Outdoor conditions (DB)			
Indoor Conditions	(kW)	21ºC	28ºC	35ºC	43ºC
21/15ºC DB/WB	TC	14.42	13.72	13.02	12.46
	SC	10.67	10.56	10.42	10.47
	Input	4.33	4.70	4.91	5.06
24/17ºC DB/WB	TC	14.84	14.14	13.44	12.60
	SC	11.13	11.03	10.89	10.58
	Input	4.59	4.91	5.12	5.38
27/19ºC DB/WB	TC	15.12	14.42	**14.00**	13.02
	SC	11.19	11.10	10.92	10.68
	Input	4.70	4.96	**5.23**	5.48
32/23ºC DB/WB	TC	15.40	14.84	14.56	13.44
	SC	13.09	12.91	12.81	12.50
	Input	4.91	5.12	5.93	6.04

SEMP260S2A-GCC160

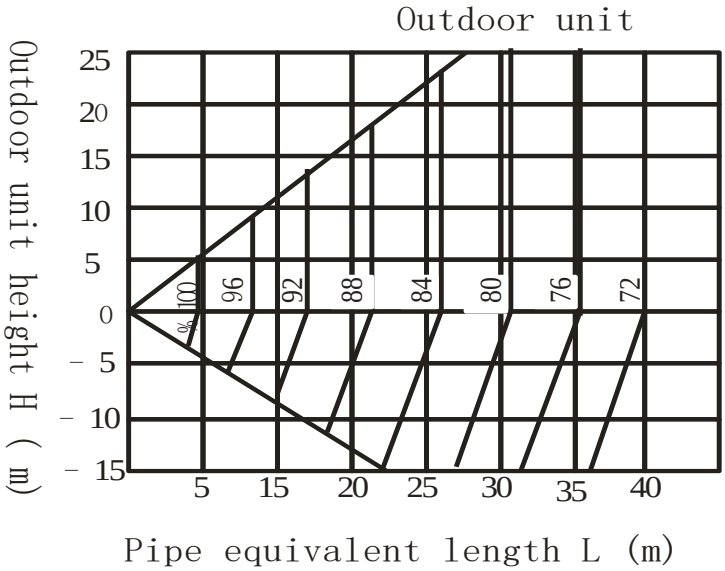
Cooling		Outdoor conditions (DB)			
Indoor Conditions	(kW)	21ºC	28ºC	35ºC	43ºC
21/15ºC DB/WB	TC	16.44	15.64	14.84	14.20
	SC	12.16	12.04	11.88	11.94
	Input	4.94	5.36	5.60	5.77
24/17ºC DB/WB	TC	16.92	16.12	15.32	14.36
	SC	12.69	12.57	12.41	12.06
	Input	5.23	5.60	5.84	6.13
27/19ºC DB/WB	TC	17.24	16.44	**15.96**	14.84
	SC	12.76	12.65	12.45	12.18
	Input	5.36	5.65	**5.96**	6.25
32/23ºC DB/WB	TC	17.56	16.92	16.60	15.32
	SC	14.92	14.72	14.60	14.25
	Input	5.60	5.84	6.76	6.89

Remark:
TC : Total capacity ; kW
SC: Sensible heat capacity ; kW
Input: Input power; kW

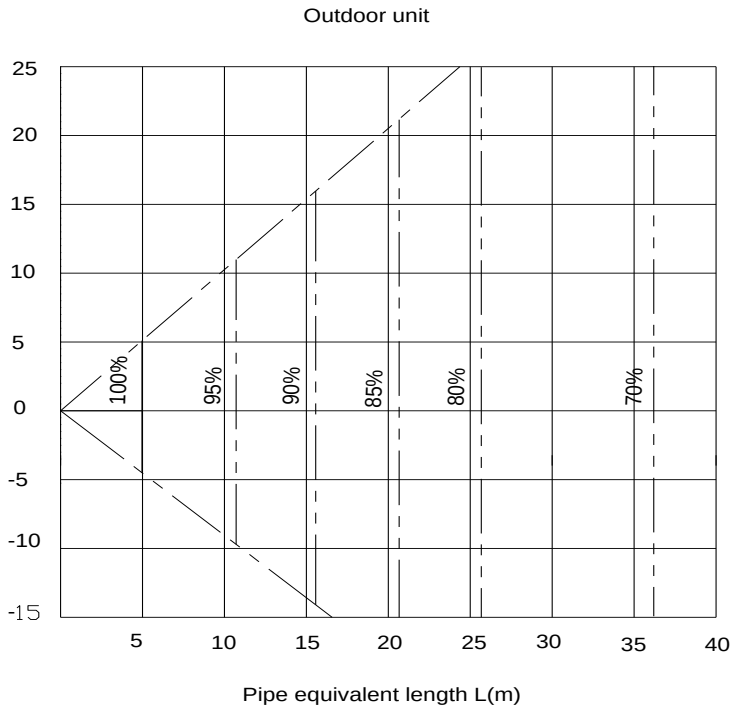
7. Capacity Correction Factors

7.1 Correction factor of the length and elevation difference of refrigerant pipe

(1) Rate of change in cooling capacity

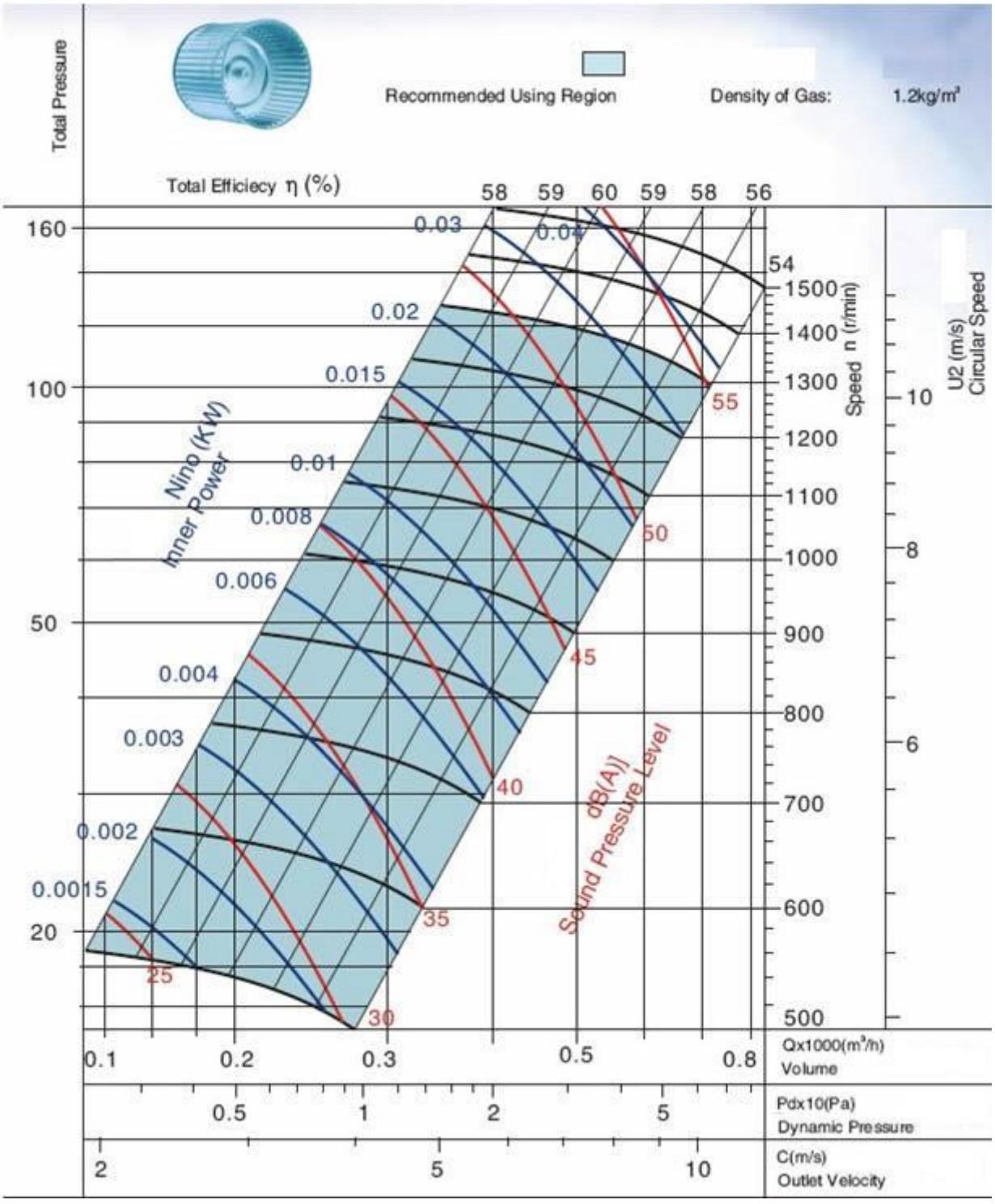


(2) Rate of change in heating capacity



8. Static Pressure

SEMP224(36,48,60)S2A-GCC070(105,140,160)

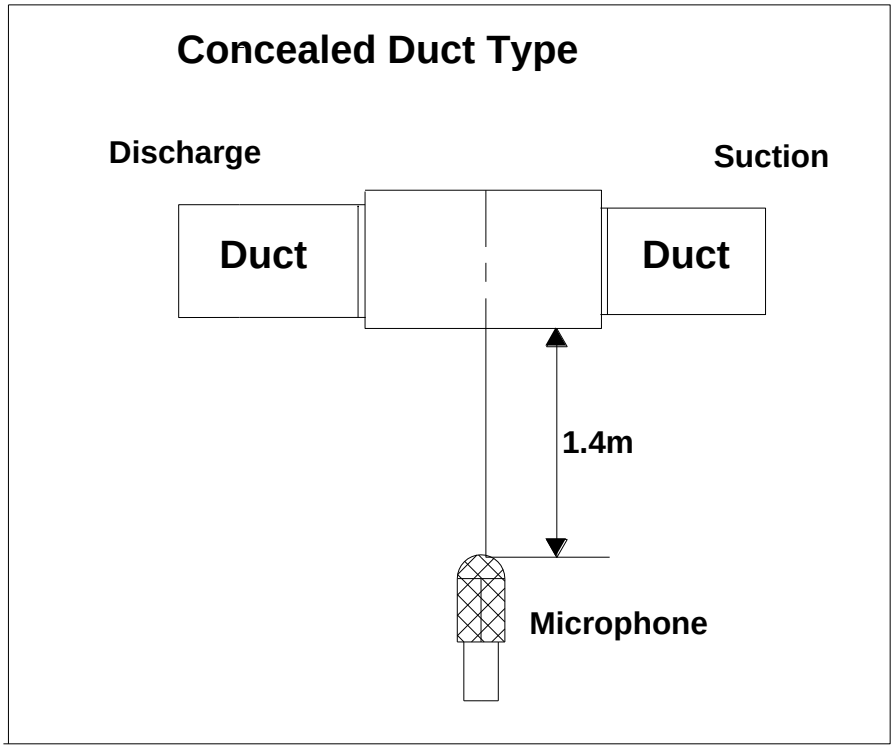


9.Electric Characteristics

Model	Indoor Units			
	Hz	Voltage	Min.	Max.
SEMP224S2A-GCC070	60	208-230V	187V	244V
SEMP236S2A-GCC105	60	208-230V	187V	244V
SEMP248S2A-GCC140	60	208-230V	187V	244V
SEMP260S2A-GCC160	60	208-230V	187V	244V

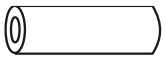
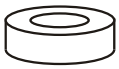
Remark:
MCA: Min. Current Amps. (A)
MFA: Max. Fuse Amps. (A)

10. Sound Levels



Model	Noise level dB(A)		
	H	M	L
SEMP224S2A-GCC070	52	45	40
SEMP236S2A-GCC105	50	47	45
SEMP248S2A-GCC140	56	54	51
SEMP260S2A-GCC160	56	54	51

11. Accessories

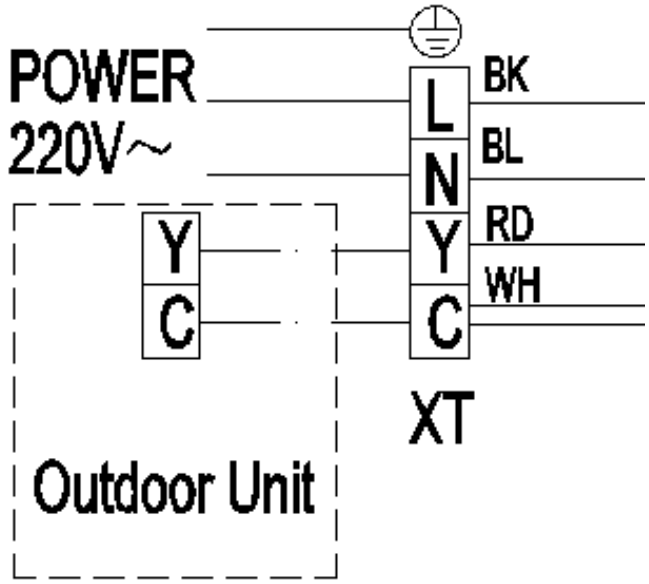
	Name	Shape	Quantity
Tubing & Fittings	Soundproof/insulation sheath		2
	Binding tape		1
	Seal sponge		1
Drainpipe Fittings	Seal ring		1
Controller	Wire controller		1
	Remote controller		1
others	Operation & installation instruction manual		1

12. The Specification of Power

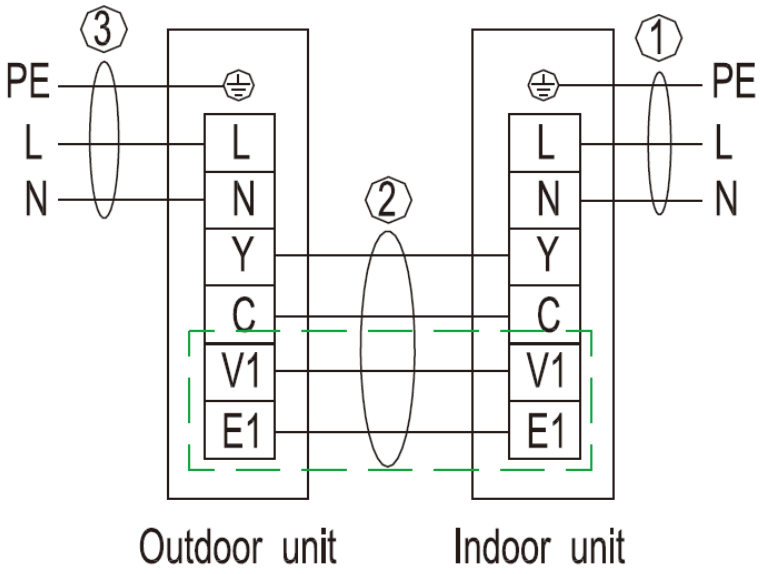
MODEL (Cooling only)		SEMP224S2A-GCC070	SEMP236S2A-GCC105	SEMP248S2A-GCC140	SEMP260S2A-GCC160
Power	Phase	1-phase	1-phase	1-phase	1-phase
	Frequency and Voltage	208-230V, 60Hz	208-230V, 60Hz	208-230V, 60Hz	208-230V, 60Hz
Indoor Unit Power Wiring (mm^2)		3x1.0	3x1.0	3x1.0	3x1.0
Indoor/Outdoor Connecting Wiring (mm^2)	Ground Wiring	0.75	0.75	0.75	0.75
	Outdoor Unit Power Wiring	3×2.5	3×4.0	3x6.0	3x6.0
	Strong Electric Signal	———	———	———	———
	Weak Electric Signal	3×0.75	3×0.75	4×0.75	4×0.75

13. Field Wiring

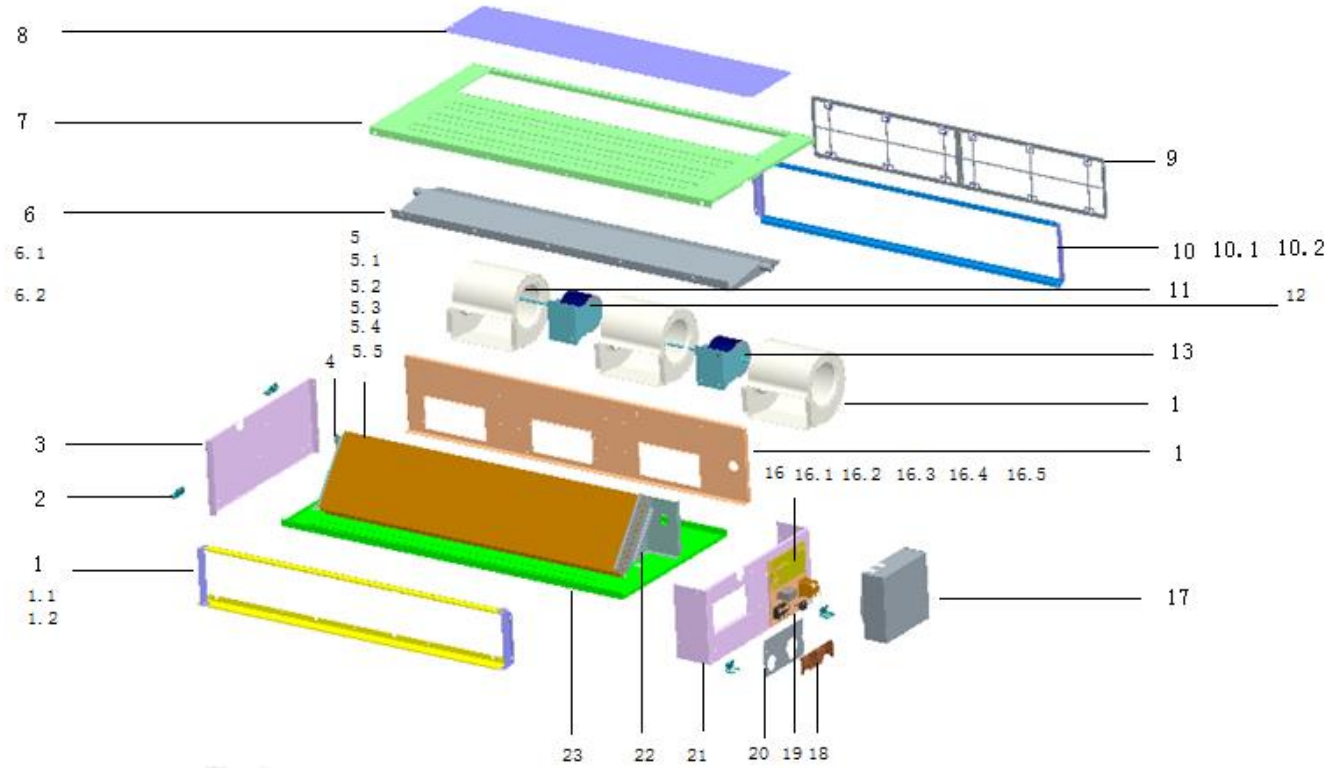
SEMP224(36)S2A-GCC070(105)



SEMP248(60)S2A-GCC140(160)



14.Exploded view



No.	Part Name	Quantity	No.	Part Name	Quantity
1	outlet assy	1	10.2	return air left-right rail	2
1.1	outlet left-right rail	2	11	scroll case(left)	1
1.2	outlet upper-lower rail	2	12	Fan motor	1
2	hanger	4	13	Fan motor	1
3	left clapboard	1	14	scroll case(right)	2
4	Left end plate of Evaporator	1	15	Fan fixing board assy	1
5	Evaporator assy	1	16	E-parts	1
5.1	Transition tube	5	16.1	Main control board	1
5.2	Shunt assy	1	16.2	Temperature sensor	1
5.3	air header assy	1	16.3	PTC transformer	1
5.4	Evaporator	1	16.4	Terminal	1
5.5	Probe copper tube	1	16.5	NO.7Line pressing buckle	2
6	Welding assy for water collector	1	17	E-parts box cover assy	1
6.1	leading	2	18	Small cover plate	1
6.2	effluent joint rubber cap	2	19	E-parts box base	1
7	Lower plate	1	20	big cover plate	1
8	Return air damper	1	21	Right clapboard	1
9	filter screen	2	22	Right end plate of Evaporator	1
10	Return air assy	1	23	Upper plate	1
10.1	return air upper-lower rail	2			

15. Troubleshooting

Fault code table

4LED Faults	Digital display	Failure descriptionction
Timer light flashing	E2	Ambient temperature sensor (T1) failure
Running light flashing	E3	Evaporator pipe temperature sensor (T2) failure
Defrost light flashing	E5	Condenser pipe temperature sensor (T3) failure
Warning light flashing	F5	Water fullfilled protection
Running light, defrost light flashing	E1	Indoor unit and wire controller communication failure
Running light, timer light flashing	P6	Indoor unit EEPROM failure
Defrost light, timer light flashing	F0	Indoor fan stall protection
Defrost light, warning light flashing	F2	Outdoor protection
	F7	outdoor unit over-current protection
Timer light, warning light flashing	E0	Indoor unit and outdoor unit communication failure
Running light, defrost light, timer light flashing	F3	High pressure protection
Defrost light , timer light, warning light flashing	F4	Low pressure protection
Running light, timer light, warning light flashing	F8	Outdoor unit exhaust temperature over-high protection
Running light, defrost light, timer light, warning light flashing	F9	Three-phase electricity phase sequence failure
Note: the flashing frequency for all above indication lights is 1HZ.		

E0: Indoor unit and outdoor unit communication failure

Solution:

(1)Check the communication cable between indoor unit and outdoor unit, if it is short connection or broken;

(2)Check the communication cable is connected corrected or not, if not, correct it;

(3)If the cable and connection are both correct, check the connected lines from communication terminal to main board are corrected or not, if not, correct it

(4)If all the above steps are done, still not solve change the indoor or outdoor main board

E1: Outdoor unit failure

Check the detail of failure at the outdoor unit.

E2: Indoor ambient temp. sensor fault (T1 sensor)

Solution:

(1)Check the T1 sensor connection loosen or not, inset it firmly, if not solve, go to next step;

(2)Take out the sensor, measure the resistance of the sensor, it is about 5KΩ at 25℃, if not, replace it; if resistance normally, change the indoor main board.

E3: Indoor evaporator pipe temperature sensor (T2) failure

Solution:

(1)Check the T2 sensor connection loosen or not, inset it firmly, if not solve, go to next step;

(2)Take out the sensor, measure the resistance of the sensor, it is about 5KΩ at 25℃, if not, replace it; if resistance normally, change the indoor main board

E5: Condenser pipe temperature sensor (T3) failure

Solution:

(1) Check the T3 sensor connection loosen or not, inset it firmly, if not solve, go to next step;

(2)Take out the sensor, measure the resistance of the sensor, it is about 5KΩ at 25℃, if not, replace it; if resistance normally, change the main board

F2: Outdoor unit protection

Solution:

Follow the F3/F4/F8/F9.

F3: High pressure protection

Solution:

(1)If the unit does not have high pressure switch, change the outdoor main board; if it has, go to next step

(2)Take out the high-pressure switch, measure its resistance, it is about 0Ω, if not, replace it; otherwise go to next step;

(3)Short connect the high-pressure switch port on the outdoor board, if it still shows P1, replace the outdoor main board; otherwise go to next step;

(4)Connect the pressure gauge to test the high pressure, if it is real too high, may be cause by too much refrigerant or other gas getting inside the system

F4: Low pressure protection

Solution:

(1)If the unit does not have low pressure switch, change the outdoor main board; if it has, go to next step

(2)Take out the low-pressure switch, measure its resistance, confirm whether it is about 0Ω, if not, replace it; otherwise go to next step;

(3)Short connect the low-pressure switch port on the outdoor board, if it still shows P2, replace the outdoor main board; otherwise go to next step;

(4)Connect the pressure gauge to test the low pressure, if it is real too low, may be cause by lack of refrigerant or leakage in the refrigerant system

F5: Water fulfilled protection (Alarm of condensing water overflow)

Solution:

(1)If the unit does not have water drainage pump:

a) Check the water level switch short connect or not, if not, short connect it, if it still not solves, change the main board

(2)If the unit has water drainage pump:

b) Check the water level switch if it is connected well, inset it firmly; then check the switch is blocked or not, if it is blocked, replace it, otherwise go to next step

b) Check the connection between pump and main board if it is 220-240V, if it is, change the water pump; if not, change the indoor main board

F7:Ourdoor overcurrent protection

Solution:

(1)Check the dial-switches is setting corrected or not according to the wiring diagram, if not, set it corrected; if corrected, go to next step

(2)Check the condenser whether it is in good ventilation, if not, remove the blockage; otherwise go to the next step.

(3)Measure the current with multimeter, and check the current via the unit check data also, compare these t wo data, if they are quite different, change the outdoor main board;

(4)If all above steps done normally, it may be caused damaged compressor or refrigerant system blocked or dirty or other gas get inside the system

F8: Outdoor unit exhaust temperature over-high protection

Solution:

(1)Check the T5 sensor connection loosen or not, inset it firmly, if not solve, go to next step;

(2)Take out the exhaust sensor (T5) from main board, measure its resistance, it is about 50KΩ at 25℃, if not, change the sensor; if it is, go to next step

(3)Remove the sensor from the compressor, if it still not solves, change the main board

(4)If all above steps done normally, it may be caused lack of refrigerant or damaged compressor or refrigerant system blocked or dirty or other gas get inside the system.

F9: Three-phase electricity power phase sequence failure

Solution:

(1)Check the 3-phase power connection lines are connected well or not

(2)Using the meter to measure the voltage (L1&N, L2&N, L3&N), all of them should be 220V, if not, correct the power supply, otherwise go to nest step;

(3)If the power supply is corrected, change the main board

P6: EEPROM failure

Change the indoor mainboard

3.Ceiling & Floor Type

1. Features

1. Flexible installation,ceiling suspended and floor standing.

2. Washable air filter.

3. Auto-swing function,built-in two louver motor,vertical and horizontal air-flow adjustment.

4. Built-in with water pump,pumping head is up to 1200mm(Option).

5.Adopting waterproof plastic film on water collector, avoiding water leakage

6. Self-diagnostic function and multi protection.

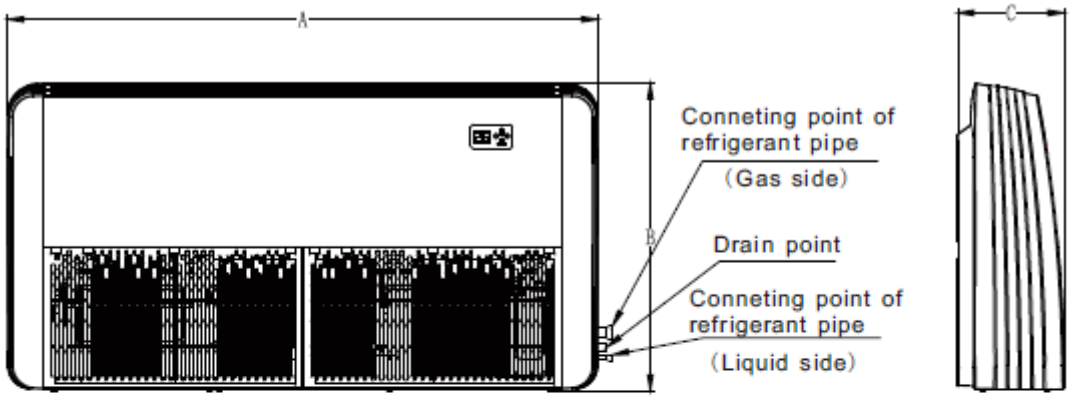
7.Auto-restart function.

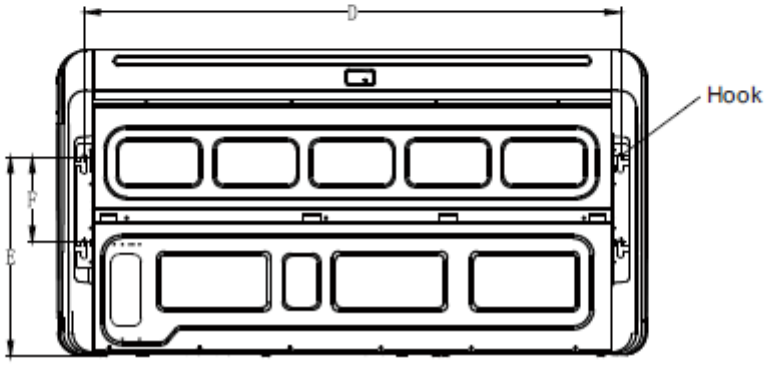
2. Specifications

Model (Floor Ceiling Indoor Unit)			SEFC224S2A-GWC070	SEFC236S2A-GWC105	SEFC260S2A-GWC160
Code			821023700025	821024300048	821025500038
Power supply		V-Ph-Hz	220V-1Ph-60Hz	220V-1Ph-60Hz	220V-1Ph-60Hz
Cooling	Capacity	Btu/h	24000	36000	60000
	Capacity	W	7032	10548	17580
	Input	W	2430	3840	6900
	Rated current	A	11.12	17.5	34.85
	Input(indoor unit)	W	160	160	320
	Rated current(indoor unit)	A	0.72	0.72	1.45
	EER	Btu/h.W	9.88	9.38	8.70
	EER	W/W	2.89	2.75	2.55
Operation Control		\	wired	wired	wired
Indoor coil	Number of rows		3	3	3
	Tube pitch(a)x row pitch(b)	mm	21×13.37	21×13.37	21×13.37
	Fin spacing	mm	1.4	1.4	1.4
	Fin type		Hydrophilic	Hydrophilic	Hydrophilic
	Tube outside dia. and type	mm	7	7	7
			inner grooved	inner grooved	inner grooved
	Coil length x height x width	mm	680×252×40.11	948×252×40.11	1318×252×70
	Number of circuits		4	4	5
Indoor air flow(High speed)		m^3/h	1200	2400	2100
Indoor noise level		dB(A)	48-52	51-57	55
Indoor unit	Dimension(W*H*D)	mm	1050×235×675	1250×235×675	1670×235×675
	Packing(W*H*D)	mm	1130×325×765	1380×325×765	1750×325×770
	Net/Gross weight	Kg	26.5/31	40/50	40/46
Indoor fan motor	Brand		Kaibang	Weiling	Kaibang
	Model		YSK110-59LD-4P17	YSK110-180LD-4P2	YSK110-59LD-4P17
	Input	W	135	360	135*2
	Output	W	70	180	70*2
	Capacitor	uF	3	5	3*2
	Speed(hi/mi/lo)	r/min	1310/1139/1060	1330/1230/1130	1310/1139/1016
Refrigerant piping	Liquid side/ Gas side	mm	Φ9.52/Φ15.88	Φ9.52/Φ19.05	Φ9.52/Φ19.05
	Max. Pipe length	m	20	20	20
	Max. Fall	m	10	10	10
Connection wiring	Power wiring	mm^2	3x1.0	3x1.0	3x1.0
	Signal wiring	mm^2	2×0.75	2×0.75	4×0.75
Operation temp		℃	16-32	16-32	16-32
Draining pipe dimension		mm	Φ25	Φ25	Φ25

3. Dimensions

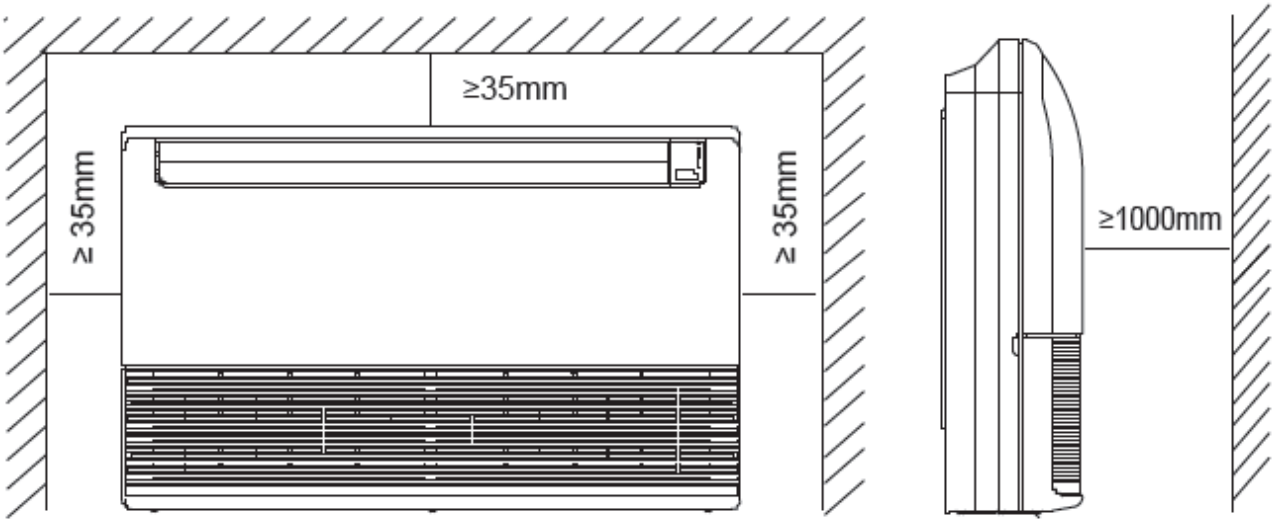
SEFC224(36,48,60)S2A-GWC070(105,140,160)

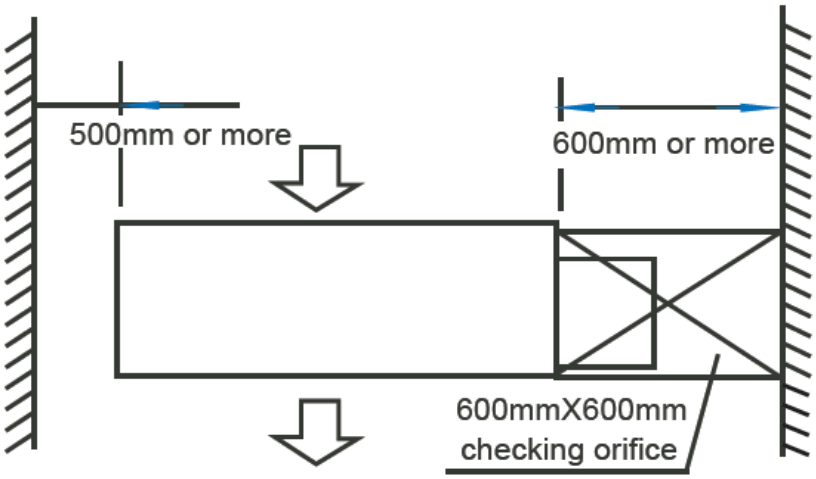




Model (kBtu/h)	A(mm)	B(mm)	C(mm)	D(mm)	E(mm)	F(mm)
24	1050	675	235	933	440	188
36	1300	675	235	1185	440	188
48-60	1670	675	235	1553	440	188

4. Service Space

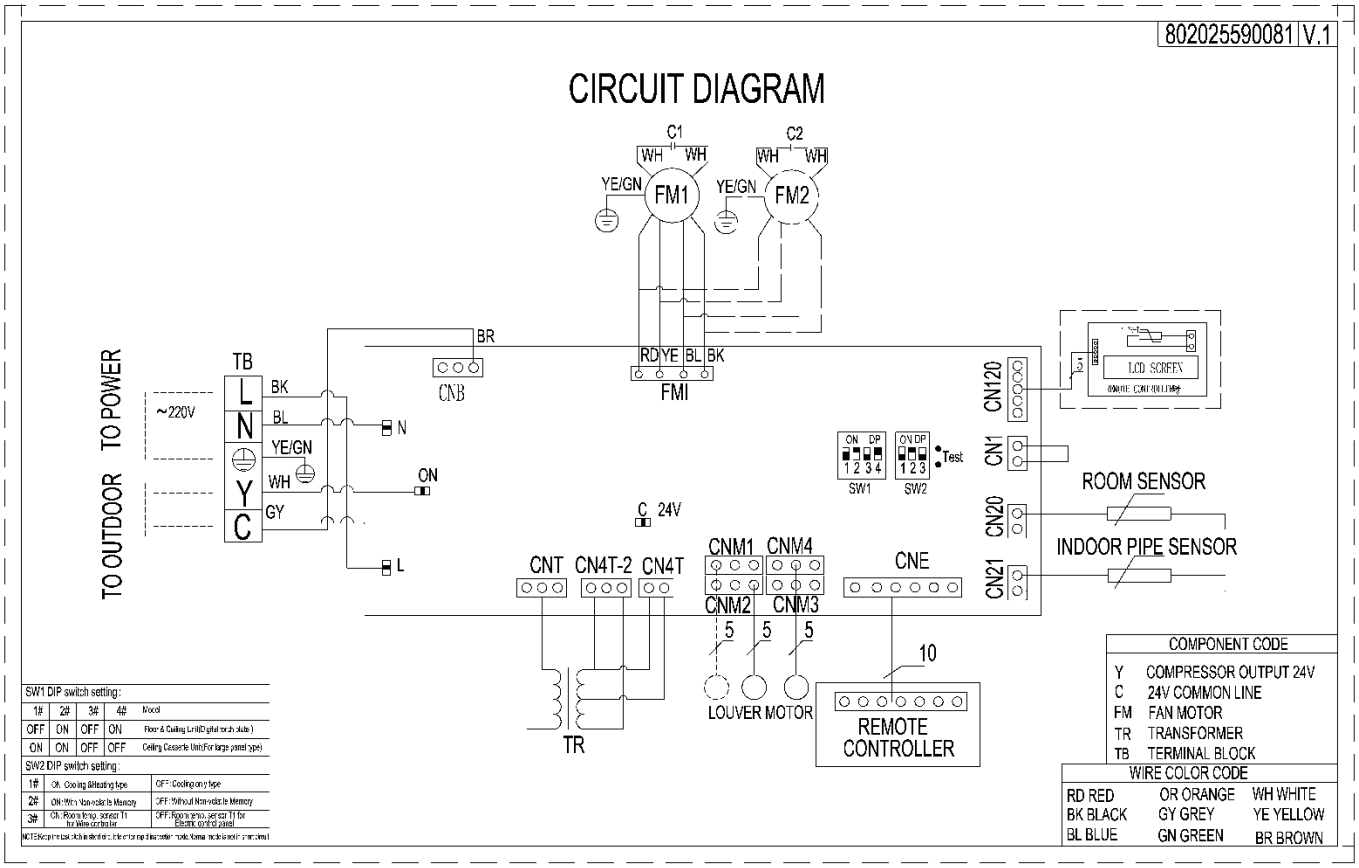




There is enough space for installation and maintenance. The ceiling is horizontal, and its structure can endure the weight of the indoor unit. The outlet and the inlet are not impeded, and the influence of external air is the least. The air flow can reach throughout the room. The connecting pipe and drainpipe could be extracted out easily. There is no direct radiation from heater.

5. Wiring Diagrams

SEFC224(36)S2A-GWC070(105)

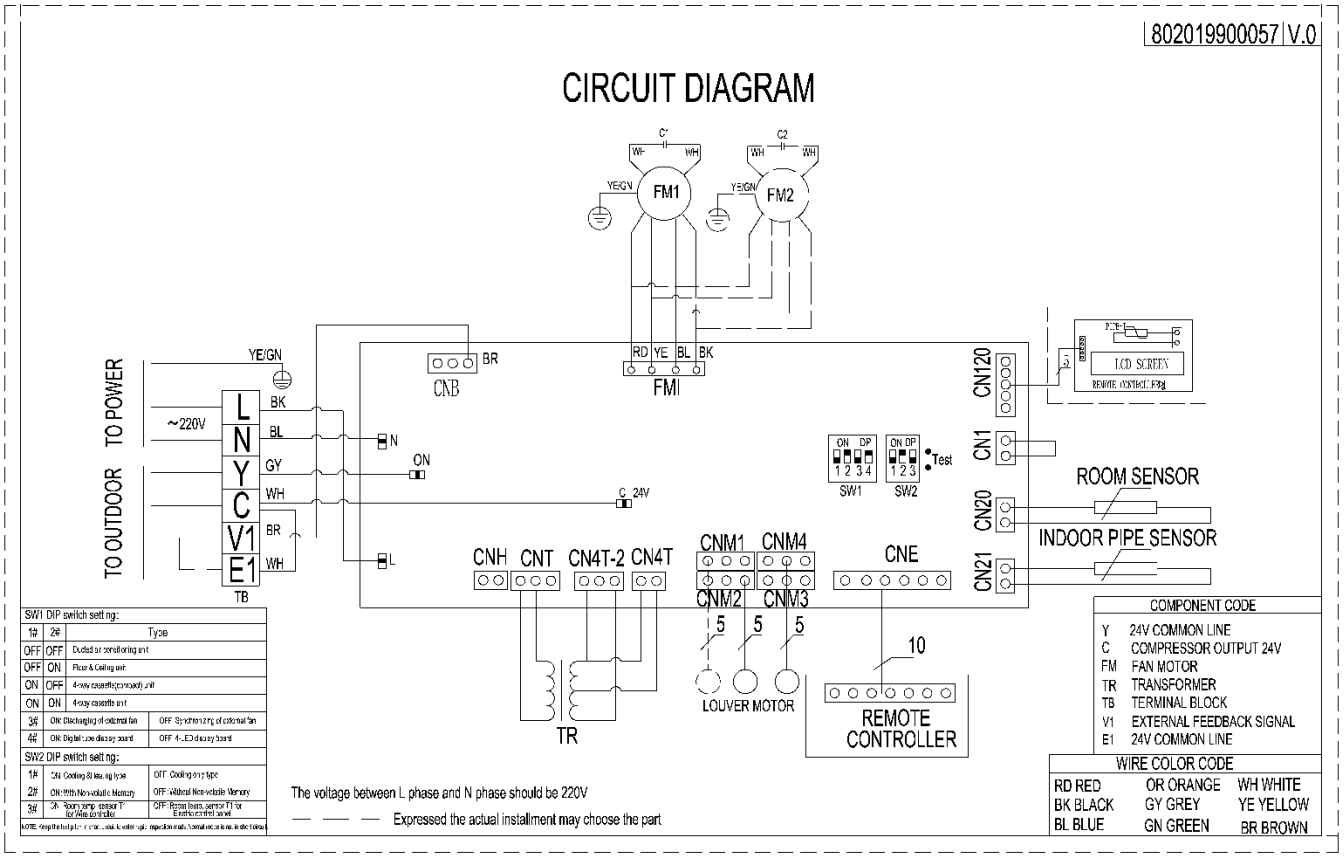


SW1 DIP switch setting:				
1#	2#	3#	4#	Model
OFF	ON	OFF	ON	Floor & Ceiling Unit(Digital torch plate)
ON	ON	OFF	OFF	Ceiling Cassette Unit(For large panel type)

SW2 DIP switch setting:		
1#	ON:Cooling &Heating type	OFF:Cooling only type
2#	ON:With Non-volatile Memory	OFF:Without Non-volatile Memory
3#	ON:Room temp. sensor T1 for Wire controller	OFF:Room temp. sensor T1 for Electric control panel

NOTE:Keep the test pitch in short circuit to enter rapid inspection mode.Normal mode is not in short circuit

SEFC248(60)S2A-GWC140(160)



SW1 DIP switch setting:		
1#	2#	Type
OFF	OFF	Ducted air conditioning unit
OFF	ON	Floor & Ceiling unit
ON	OFF	4-way cassette(compact) unit
ON	ON	4-way cassette unit
3#	ON: Discharging of external fan	OFF: Synchronizing of external fan
4#	ON: Digital tube display board	OFF: 4-LED display board
SW2 DIP switch setting:		
1#	ON: Cooling &Heating type	OFF: Cooling only type
2#	ON: With Non-volatile Memory	OFF: Without Non-volatile Memory
3#	ON: Room temp. sensor T1 for Wire controller	OFF: Room temp. sensor T1 for Electric control panel
NOTE: Keep the test pitch in short circuit to enter rapid inspection mode.Normal mode is not in short circuit.		

6. Capacity Tables

6.1 Cooling Capacity

SEFC224S2A-GWC070

Cooling		Outdoor conditions (DB)			
Indoor Conditions	(kW)	21ºC	28ºC	35ºC	43ºC
21/15ºC DB/WB	TC	7.31	6.96	6.60	6.32
	SC	5.41	5.36	5.28	5.31
	Input	2.08	2.26	2.36	2.43
24/17ºC DB/WB	TC	7.53	7.17	6.82	6.39
	SC	5.64	5.59	5.52	5.37
	Input	2.21	2.36	2.46	2.59
27/19ºC DB/WB	TC	7.67	7.31	**7.10**	6.60
	SC	5.67	5.63	5.54	5.41
	Input	2.26	2.38	**2.51**	2.64
32/23ºC DB/WB	TC	7.81	7.53	7.38	6.82
	SC	6.64	6.55	6.50	6.34
	Input	2.36	2.46	2.64	2.74

SEFC236S2A-GWC105

Cooling		Outdoor conditions (DB)			
Indoor Conditions	(kW)	21ºC	28ºC	35ºC	43ºC
21/15ºC DB/WB	TC	10.82	10.29	9.77	9.35
	SC	8.00	7.92	7.81	7.85
	Input	3.15	3.42	3.57	3.69
24/17ºC DB/WB	TC	11.13	10.61	10.08	9.45
	SC	8.35	8.27	8.16	7.94
	Input	3.34	3.57	3.72	3.91
27/19ºC DB/WB	TC	11.34	10.82	**10.50**	9.77
	SC	8.39	8.33	8.19	8.01
	Input	3.42	3.61	**3.80**	3.99
32/23ºC DB/WB	TC	11.55	11.13	10.92	10.08
	SC	9.82	9.68	9.61	9.37
	Input	3.57	3.72	3.99	4.14

SEFC248S2A-GWC140

Cooling		Outdoor conditions (DB)			
Indoor Conditions	(kW)	21ºC	28ºC	35ºC	43ºC
21/15ºC DB/WB	TC	14.42	13.72	13.02	12.46
	SC	10.67	10.56	10.42	10.47
	Input	4.29	4.65	4.86	5.01
24/17ºC DB/WB	TC	14.84	14.14	13.44	12.60
	SC	11.13	11.03	10.89	10.58
	Input	4.55	4.86	5.07	5.33
27/19ºC DB/WB	TC	15.12	14.42	**14.00**	13.02
	SC	11.19	11.10	10.92	10.68
	Input	4.65	4.91	**5.17**	5.43
32/23ºC DB/WB	TC	15.40	14.84	14.56	13.44
	SC	13.09	12.91	12.81	12.50
	Input	4.86	5.07	5.43	5.64

SEFC260S2A-GWC160

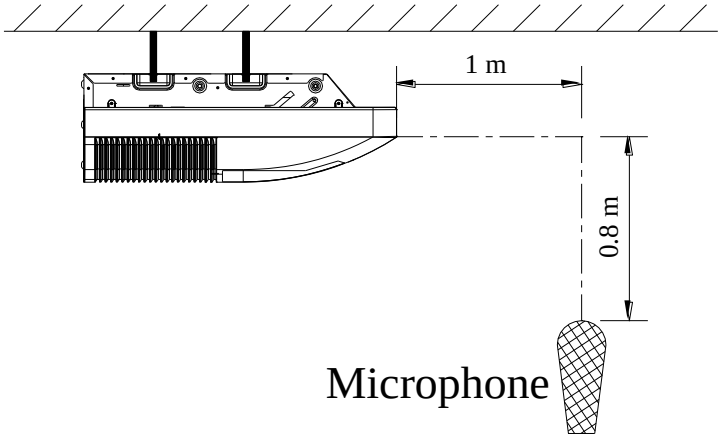
Cooling		Outdoor conditions (DB)			
Indoor Conditions	(kW)	21ºC	28ºC	35ºC	43ºC
21/15ºC DB/WB	TC	16.48	15.68	14.88	14.24
	SC	12.20	12.07	11.90	11.96
	Input	4.98	5.40	5.64	5.82
24/17ºC DB/WB	TC	16.96	16.16	15.36	14.40
	SC	12.72	12.60	12.44	12.10
	Input	5.28	5.64	5.88	6.18
27/19ºC DB/WB	TC	17.28	16.48	**16.00**	14.88
	SC	12.79	12.69	12.48	12.20
	Input	5.40	5.70	**6.00**	6.30
32/23ºC DB/WB	TC	17.60	16.96	16.64	15.36
	SC	14.96	14.76	14.64	14.28
	Input	5.64	5.88	6.30	6.54

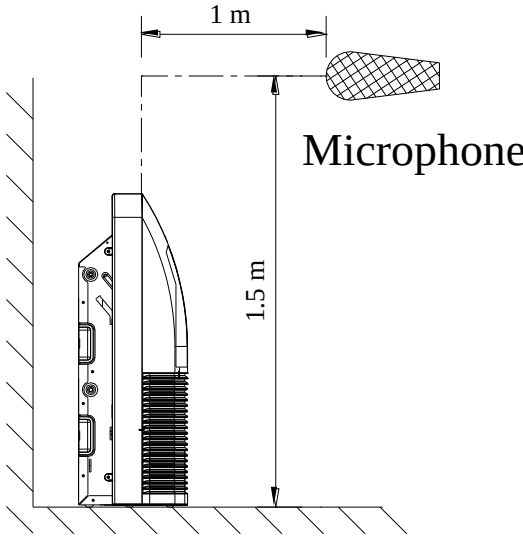
Remark:
TC: Total capacity; kW
SC: Sensible heat capacity; kW
Input: Input power; Kw

7. Electric Characteristics

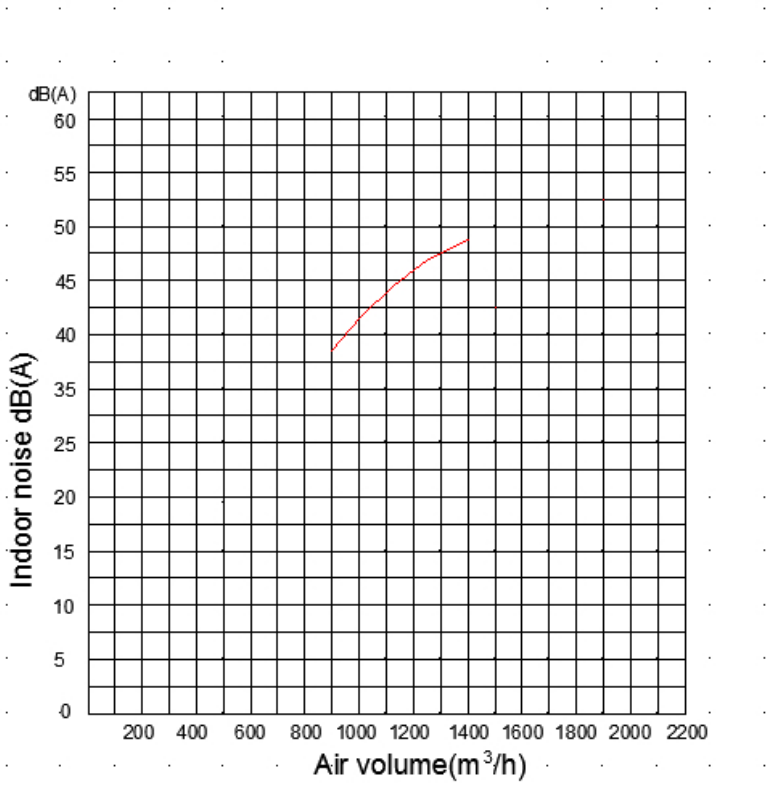
Model	Indoor Units			
	Hz	Voltage	Min.	Max.
SEFC224S2A-GWC070	60	208-230V	187V	244V
SEFC236S2A-GWC105	60	208-230V	187V	244V
SEFC248S2A-GWC140	60	208-230V	187V	244V
SEFC260S2A-GWC160	60	208-230V	187V	244V

8. Sound Levels

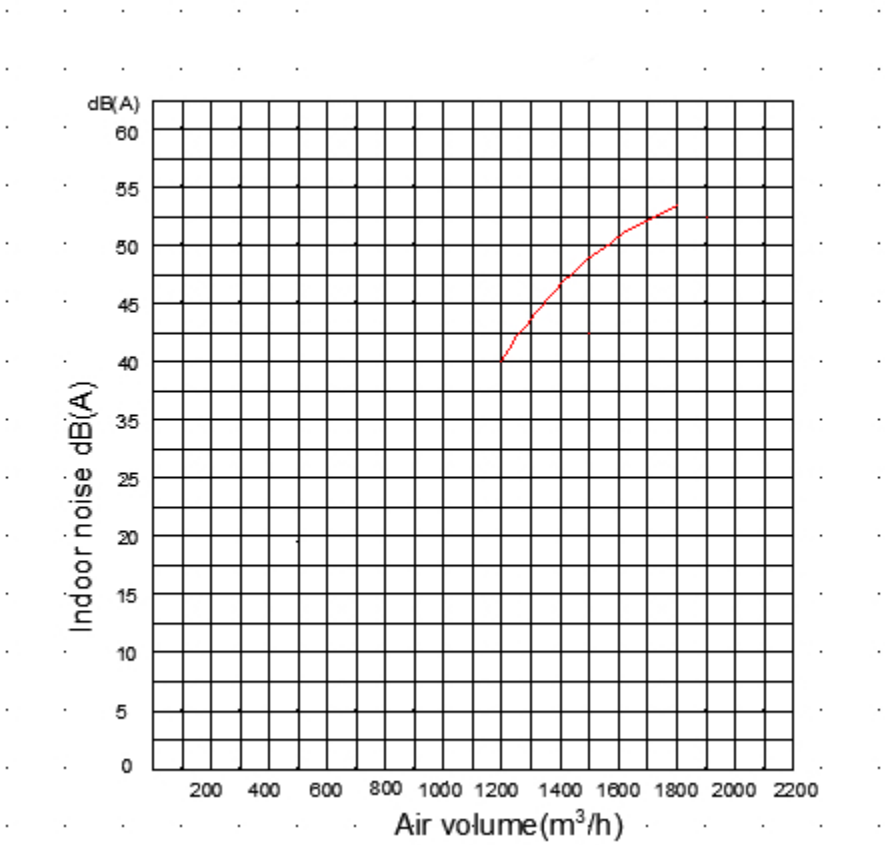




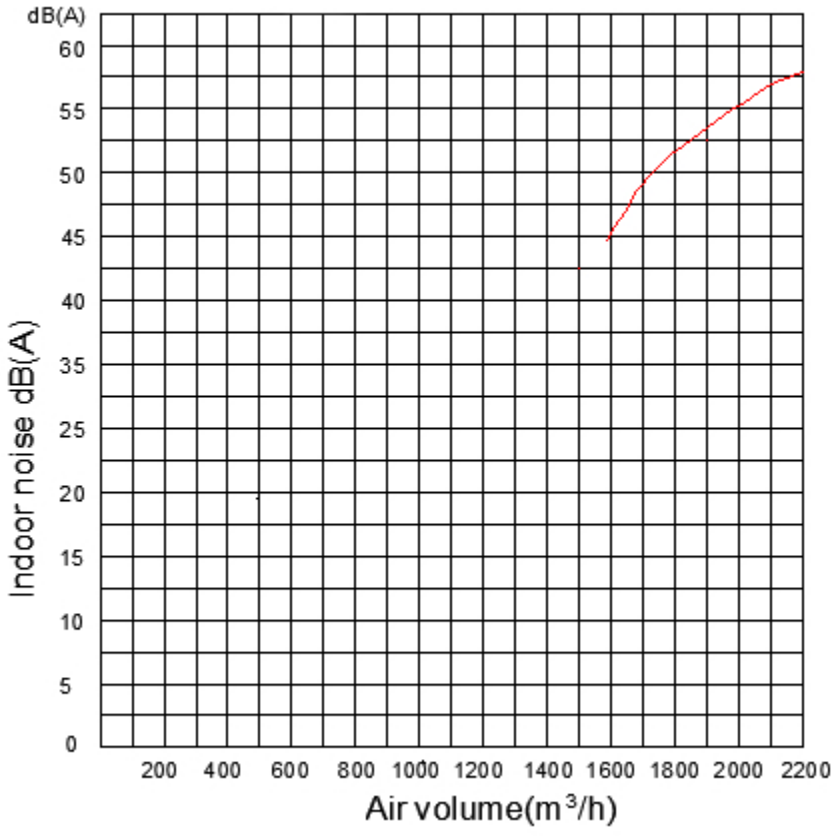
SEFC224S2A-GWC070



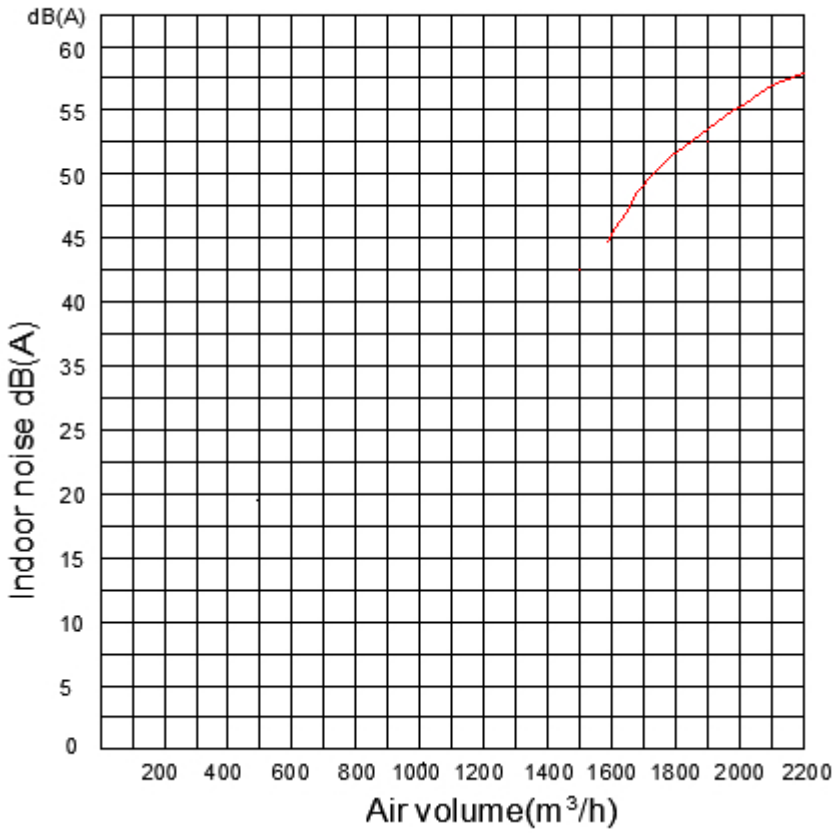
SEFC236S2A-GWC105



SEFC248S2A-GWC140



SEFC260S2A-GWC160



Model	Noise level dB(A)		
	H	M	L
SEFC224S2A-GWC070	53	49	46
SEFC236S2A-GWC105	56	53	51
SEFC248S2A-GWC140	56	53	51
SEFC260S2A-GWC160	57	54	51

9. Accessories

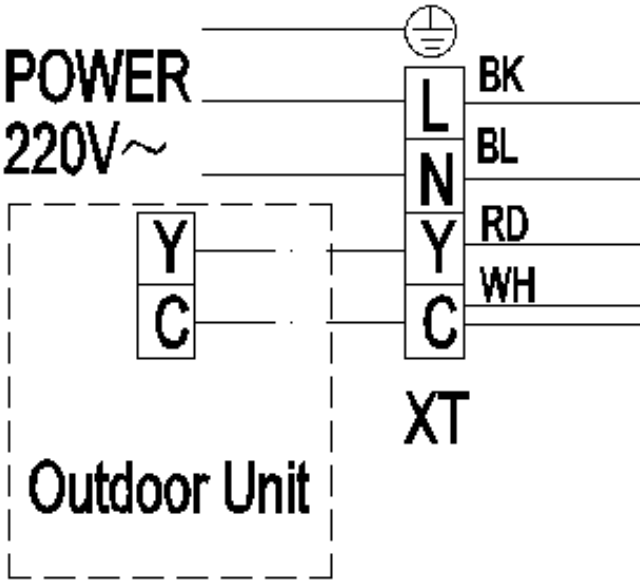
	Name	Shape	Quantity
Installation fittings	1.Hanging arm		2
Controller	2. Remote controller		1
	3. Remote controller holder (optional)		1
	4. Wire controller		1
	5. Mounting screw (ST2.9×10-C-H)		2
	6. Alkaline dry batteries (AM4)		2
Others	7. Installation & operation instruction manual		1

10.The Specification of Power

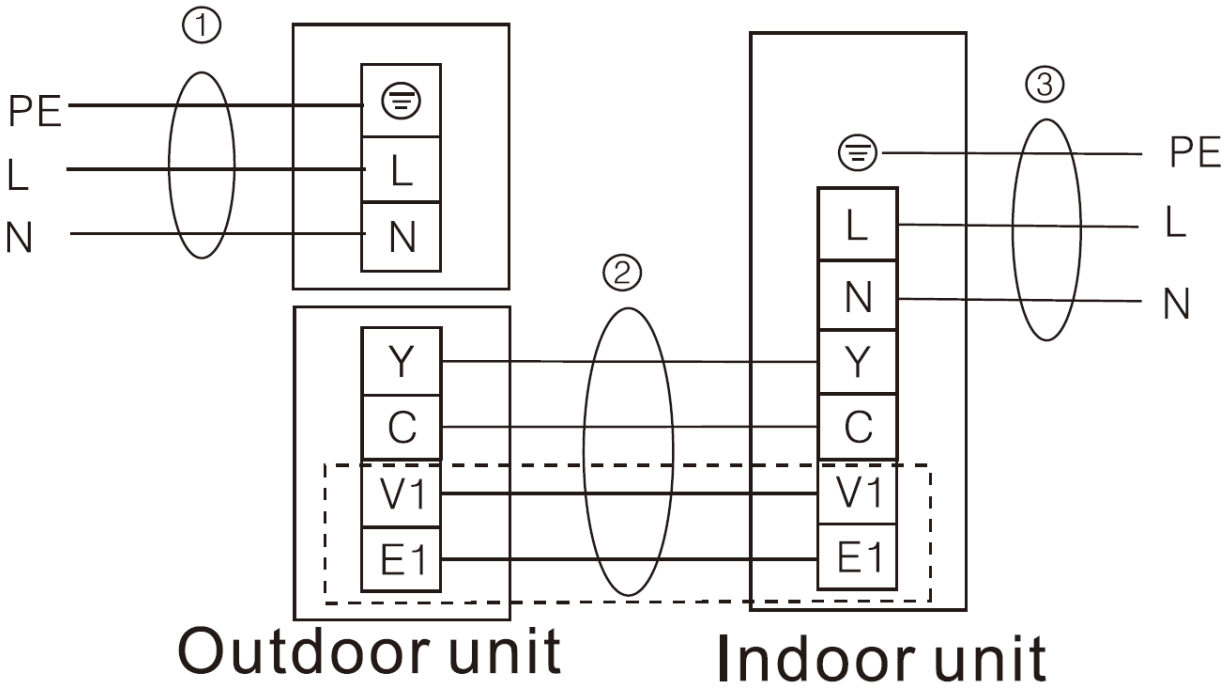
Type（cooling only）		24K	36K	48K	60K
Power	Phase	1-phase	1-phase	1-phase	1-phase
	Frequency and Voltage	208-230V, 60Hz	208-230V, 60Hz	208-230V, 60Hz	208-230V, 60Hz
Indoor Unit Power Wiring (mm^2)		3×1.0	3×1.0	3×1.0	3×1.0
Indoor/Outdoor Connecting Wiring (mm^2)	Ground Wiring	0.75	0.75	0.75	0.75
	Outdoor Unit Power Wiring	3×2.5	3×4.0	3x5.0	3x6.0
	Strong Electric Signal	-	-	-	-
	Weak Electric Signal	2×0.75	2×0.75	4×0.75	4×0.75

11.Field Wiring

SEFC224(36)S2A-GWC070(105)

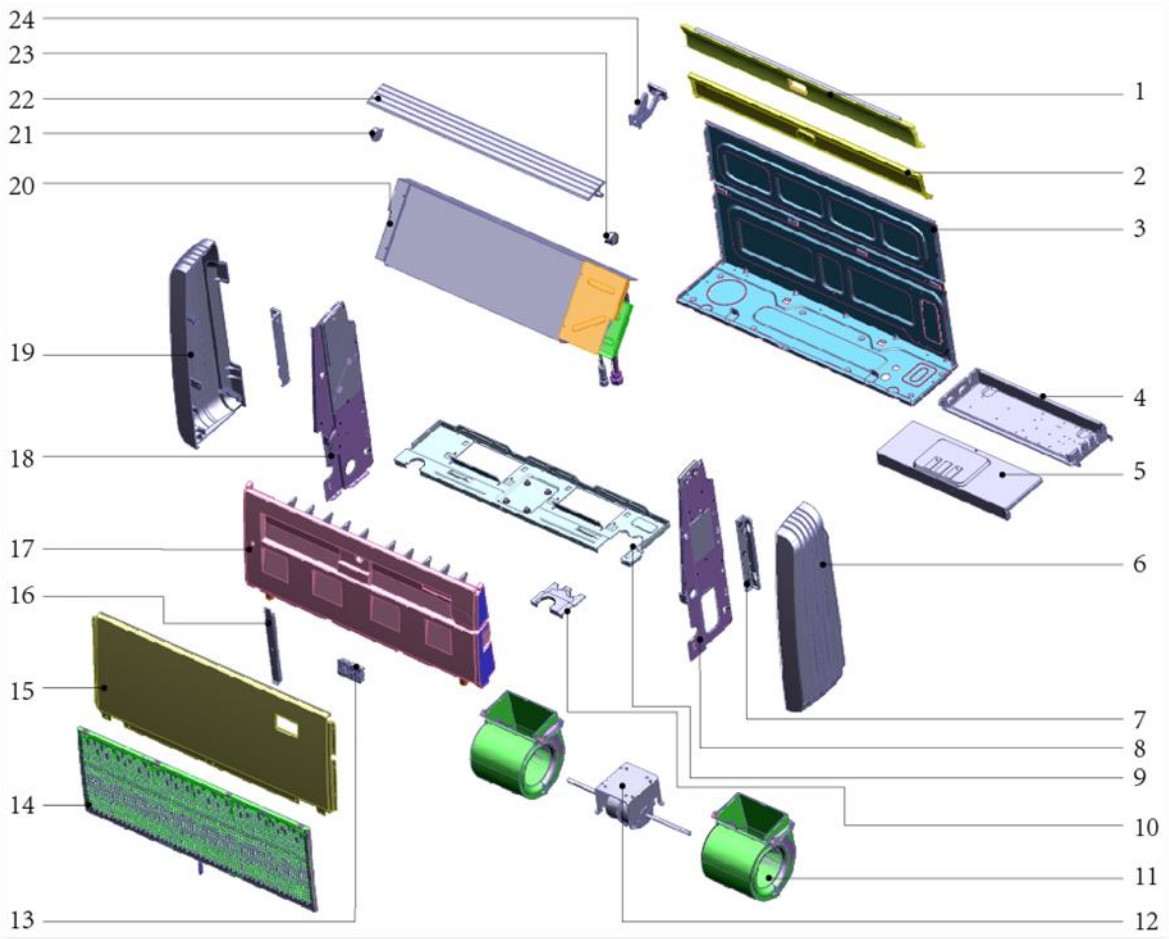


SEFC248(60)S2A-GWC140(160)



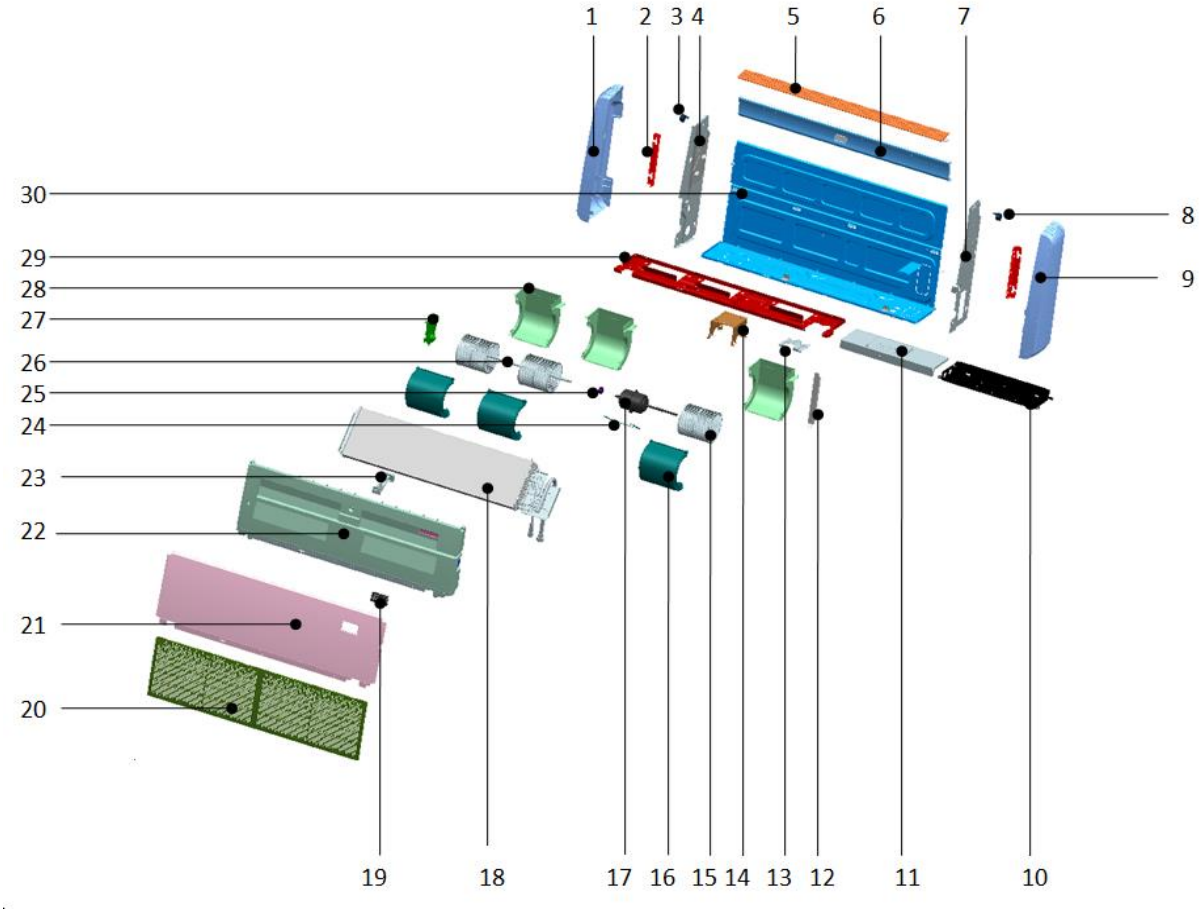
12. Exploded View

SEFC224S2A-GWC070



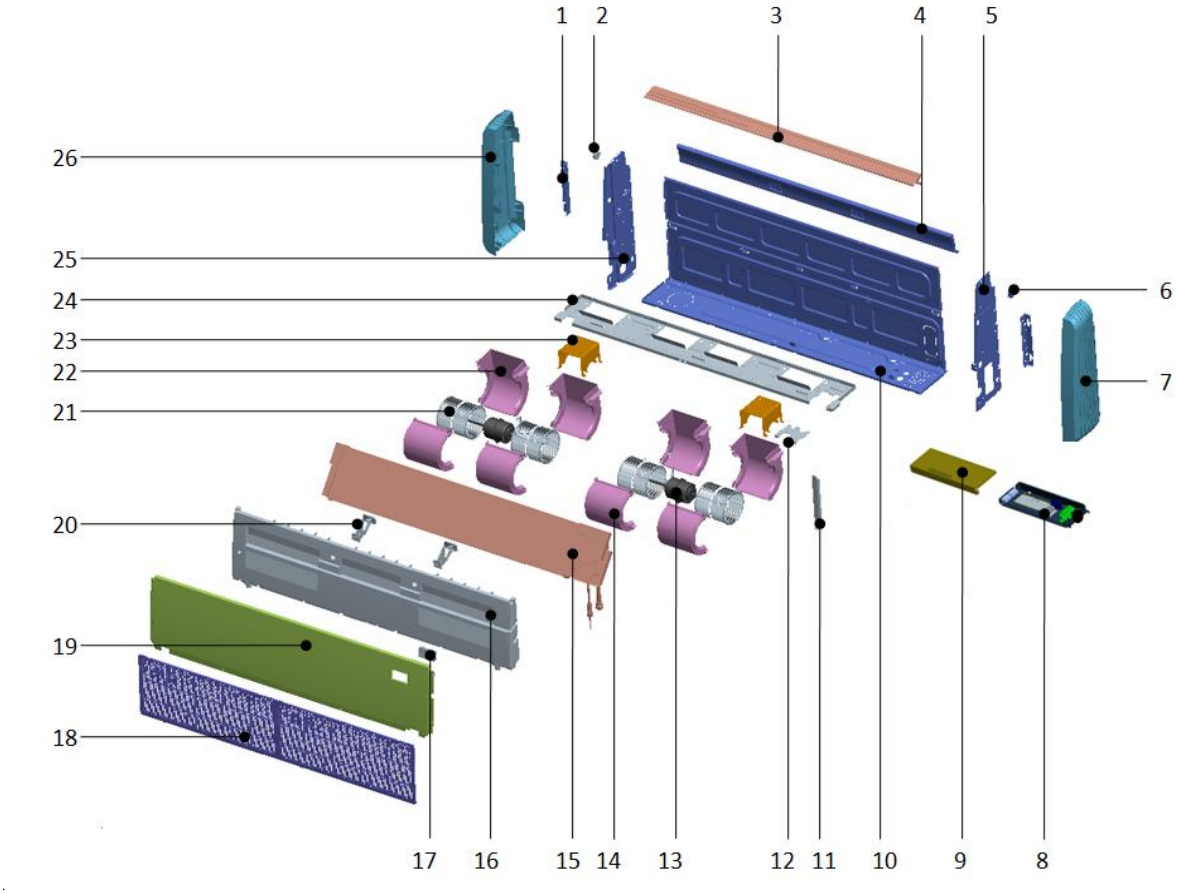
No.	Part Name	Quantity	No.	Part Name	Quantity
1	Chassis foam assembly	1	13.2	Display film	1
2	Rear cover	1	13.3	Display board mounting box	1
3	Chassis assembly	1	14	Air inlet grille	1
4	Indoor PCB assembly	1	15	Top Cover assembly	1
4.1	E-part box	1	16	Supporting board	1
4.2	Indoor PCB	1	17.1	Drip tray foam	1
4.3	Fan capacitor	1	17.2	Louver connecting rod fixed structure class1	1
4.4	Transformer	1	17.3	Louver connecting rod fixed structure class2	1
4.5	Temperature sensors（indoor）	1	17.4	Driving lever for louver	1
4.6	Terminal	1	17.5	Louver holder	1
5	E-part box cover	1	17.6	Guard vane	9
6	Left cover	1	18	Right separating board	1
7	Hoisting pate	2	19	Right cover	1
8	Lelf separating board	1	20	Evaporator component	1
9	Weld assembly for intermediate transverse girder	1	20.1	Evaporator assembly	1
10	Pipe clamp	1	20.2	Evaporator output tube assembly	1
11.1	Centrifugal fan blade	2	20.3	Evaporator input tube assembly	1
11.2	Upper volute	2	20.4	Under the right mounting plate of the evaporator	1
11.3	Lower volute	2	20.5	Under the left mounting plate of the evaporator	1
12.1	The motor bracket	1	20.6	Upper the right mounting plate of the evaporator	1
12.2	Motor shaft sleeve right gland	1	20.7	Upper the left mounting plate of the evaporator	1
12.3	Motor shaft sleeve left gland	1	21	Step motor	1
12.4	Motor separating board	1	22	Horizontal louver assembly	1
12.5	Indoor fan motor	1	23	Step motor	1
13	Display panel assembly	1	24	Air guide bracke	1
13.1	Display panel components	1			

SEFC236S2A-GWC105



No.	Part Name	Quantity	No.	Part Name	Quantity
1	Left cover	1	18.2	Temperature Sensor	1
2	Install lifting ears	2	18.3	Under the right mounting plate of the evaporator	1
3	Stepper motor	1	18.4	Under the left mounting plate of the evaporator	1
4	Left panel assembly	1	18.5	Upper the right mounting plate of the evaporator	1
5	Air guide assembly	1	18.6	Upper the left mounting plate of the evaporator	1
6	Rear Cover	1	19	Display panel components	1
7	Right panel assembly	1	19.1	Digital Tube	1
8	Stepper motor	1	19.2	Show mask	1
9	Right cover	1	19.3	Display board mounting box	1
10	Electro Control Box assembly	1	20	Back style grille assembly	2
10.1	Electro Control Board	1	20.1	Back style grille	2
10.2	Electro Control Box	1	20.2	Dust filter	2
10.3	Temperature Sensor	1	20.3	Grille buckle	4
10.4	Terminal	1	20.4	Grille screw cover	6
10.5	Short circuit Cable	1	21	Top cover parts	1
10.6	PC board isolation column	1	22	Drip tray assembly	1
10.7	Transformer	1	22.1	Drip tray foam	1
10.8	Fan Capacitor	1	22.2	Horizontal swing leaf mounting 1	1
10.9	Light board cable group	1	22.3	Horizontal swing leaf mounting 2	1
11	Electro Control Box Cover	1	22.4	Horizontal swing leaf active rod	1
12	Support bar	1	22.5	Horizontal swing leaf connecting rod 1	1
13	Piping plate	1	22.6	Wind guide blade	10
14	Motor bracket	1	22.7	Stepper motor	1
15	Centrifugal fan blade	2	23	Air guide bracket	1
16	Upper volute	3	24	Motor hoard	1
17	Fan Motor	1	25	Coupling	1
18	Evaporator component	1	26	Connecting shaft	1
18.1	Evaporator pre-welded components	1	27	Motor support assembly	1
18.1.1	Evaporator assembly	1	28	Lower volute	3
18.1.2	Evaporator output tube assembly	1	29	Middle beam welding assembly	1
18.1.3	Evaporator input tube assembly	1	30	Base assy	1

SEFC248(60)S2A-GWC140(160)



	Part Name	Quantity	No.	Part Name	Quantity
1	Right mounting plate of evaporator	1	15.7	Evaporator left lower mounting plate	1
2	Horizontal step motor	1	16	Water tray assy	1
3	Wind guide assembly	1	16.1	Water tray foam assembly	1
4	Rear cover with cotton	1	16.2	Horizontal swing leaf mount 1	1
5	Right side board assembly	1	16.3	Horizontal swing leaf mount 2	1
6	Horizontal step motor	1	16.4	Horizontal swing leaf active rod	1
7	Right cover	1	16.5	Horizontal swing leaf connecting rod 1	1
8	Indoor PCB assembly	1	16.6	Horizontal swing leaf connecting rod 2	1
8.1	E-part box	1	16.7	Wind guide blade	1
8.2	Indoor PCB	1	16.8	Vertical stepper motor	1
8.3	Terminal	1	17	Display panel assembly	1
8.4	Transformer	1	17.2	Show mask	1
8.5	Blade fan capacitor	2	17.3	Display board mounting box	1
9	Electric box cover	1	18	Back style assembly	2
10	Chassis assembly	1	18.1	Back style	2
11	Support bar	1	18.2	Filter	2
12	Pipe plate	1	18.3	Grille buckle	6
13	Indoor fan motor	2	18.4	Grille screw cover	6
14	Upper volute	4	19	Top cover assy	1
15	Evaporator assy	1	20	Wind guide bracket	2
15.1	Evaporator assembly	1	21	Centrifugal fan blade	4
15.2	Evaporator return header assembly	1	22	Lower volute	4
15.3	Evaporator splitter capillary assembly	1	23	Motor bracket	2
15.4	Evaporator right mounting plate	1	24	Middle beam welding assembly	1
15.5	Evaporator left mounting plate	1	25	Left side board aessembly	1
15.6	Evaporator right lower mounting plate	1	26	Left cover	1

13. Troubleshooting

Fault code

4LED Faults	Digital display	Failure descriptionction
Timer light flashing	E2	Ambient temperature sensor (T1) failure
Running light flashing	E3	Evaporator pipe temperature sensor (T2) failure
Defrost light flashing	E5	Condenser pipe temperature sensor (T3) failure
Warning light flashing	F5	Water fullfilled protection
Running light, defrost light flashing	E1	Indoor unit and wire controller communication failure
Running light, timer light flashing	P6	Indoor unit EEPROM failure
Defrost light, timer light flashing	F0	Indoor fan stall protection (DC Motor)
Defrost light, warning light flashing	F2	Outdoor protection (220V Communication control)
	F7	outdoor unit over-current protection (Reserve)
Timer light, warning light flashing	E0	Indoor unit and outdoor unit communication failure (RS485 Communication control)
Running light, defrost light, timer light flashing	F3	High pressure protection (RS485 Communication control)
Defrost light , timer light, warning light flashing	F4	Low pressure protection (RS485 Communication control)
Running light, timer light, warning light flashing	F8	Outdoor unit exhaust temperature over-high protection (RS485 Communication control)
Running light, defrost light, timer light, warning light flashing	F9	Three-phase electricity phase sequence failure (RS485 Communication control)
Note: the flashing frequency for all above indication lights is 1HZ.		

E0: Indoor unit and outdoor unit communication failure

Solution:

(1)Check the communication cable between indoor unit and outdoor unit, if it is short connection or broken;

(2)Check the communication cable is connected corrected or not, if not, correct it;

(3)If the cable and connection are both correct, check the connected lines from communication terminal to main board are corrected or not, if not, correct it

(4)If all the above steps are done, still not solve change the indoor or outdoor main board

E1: Outdoor unit failure

Check the detail of failure at the outdoor unit.

E2: Indoor ambient temp. sensor fault (T1 sensor)

Solution:

(1)Check the T1 sensor connection loosen or not, inset it firmly, if not solve, go to next step;

(2)Take out the sensor, measure the resistance of the sensor, it is about 5KΩ at 25℃, if not, replace it; if resistance normally, change the indoor main board.

E3: Indoor evaporator pipe temperature sensor (T2) failure

Solution:

(1)Check the T2 sensor connection loosen or not, inset it firmly, if not solve, go to next step;

(2)Take out the sensor, measure the resistance of the sensor, it is about 5KΩ at 25℃, if not, replace it; if resistance normally, change the indoor main board

E5: Condenser pipe temperature sensor (T3) failure

Solution:

(1) Check the T3 sensor connection loosen or not, inset it firmly, if not solve, go to next step;

(2)Take out the sensor, measure the resistance of the sensor, it is about 5KΩ at 25℃, if not, replace it; if resistance normally, change the main board

F2: Outdoor unit protection

Solution:

Follow the F3/F4/F8/F9.

F3: High pressure protection

Solution:

(1)If the unit does not have high pressure switch, change the outdoor main board; if it has, go to next step

(2)Take out the high-pressure switch, measure its resistance, it is about 0Ω, if not, replace it; otherwise go to next step;

(3)Short connect the high-pressure switch port on the outdoor board, if it still shows P1, replace the outdoor main board; otherwise go to next step;

(4)Connect the pressure gauge to test the high pressure, if it is real too high, may be cause by too much refrigerant or other gas getting inside the system

F4: Low pressure protection

Solution:

(1)If the unit does not have low pressure switch, change the outdoor main board; if it has, go to next step

(2)Take out the low-pressure switch, measure its resistance, confirm whether it is about 0Ω, if not, replace it; otherwise go to next step;

(3)Short connect the low-pressure switch port on the outdoor board, if it still shows P2, replace the outdoor main board; otherwise go to next step;

(4)Connect the pressure gauge to test the low pressure, if it is real too low, may be cause by lack of refrigerant or leakage in the refrigerant system

F5: Water fulfilled protection (Alarm of condensing water overflow)

Solution:

(1)If the unit does not have water drainage pump:

a) Check the water level switch short connect or not, if not, short connect it, if it still not solves, change the main board

(2)If the unit has water drainage pump:

c) Check the water level switch if it is connected well, inset it firmly; then check the switch is blocked or not, if it is blocked, replace it, otherwise go to next step

b) Check the connection between pump and main board if it is 220-240V, if it is, change the water pump; if not, change the indoor main board

F7:Ourdoor overcurrent protection

Solution:

(1)Check the dial-switches is setting corrected or not according to the wiring diagram, if not, set it corrected; if corrected, go to next step

(2)Check the condenser whether it is in good ventilation, if not, remove the blockage; otherwise go to the next step.

(3)Measure the current with multimeter, and check the current via the unit check data also, compare these t wo data, if they are quite different, change the outdoor main board;

(4)If all above steps done normally, it may be caused damaged compressor or refrigerant system blocked or dirty or other gas get inside the system

F8: Outdoor unit exhaust temperature over-high protection

Solution:

(1)Check the T5 sensor connection loosen or not, inset it firmly, if not solve, go to next step;

(2)Take out the exhaust sensor (T5) from main board, measure its resistance, it is about 50KΩ at 25℃, if not, change the sensor; if it is, go to next step

(3)Remove the sensor from the compressor, if it still not solves, change the main board

(4)If all above steps done normally, it may be caused lack of refrigerant or damaged compressor or refrigerant system blocked or dirty or other gas get inside the system.

F9: Three-phase electricity power phase sequence failure

Solution:

(1)Check the 3-phase power connection lines are connected well or not

(2)Using the meter to measure the voltage (L1&N, L2&N, L3&N), all of them should be 220V, if not, correct the power supply, otherwise go to nest step;

(3)If the power supply is corrected, change the main board

P6: EEPROM failure

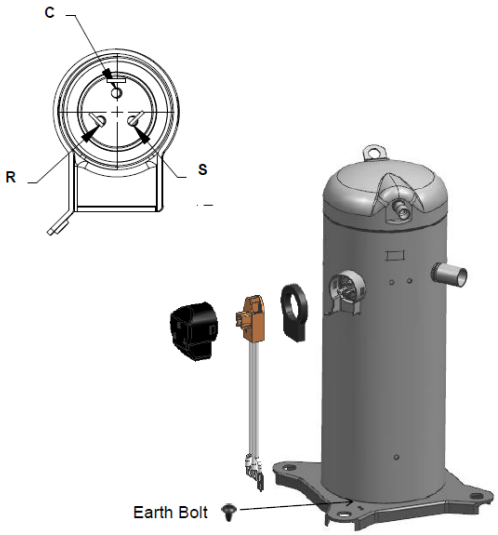
Change the indoor mainboard

4.Air Handler unit

1. Features

1.1 Well-known compressor, LG & Copeland, Highly.

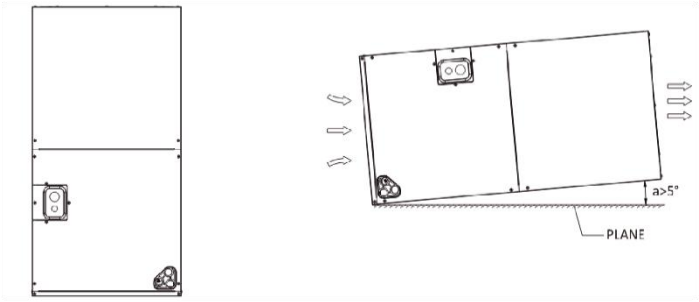
High efficiency rotary compressor for 36K model, and scroll compressor for 60K model.



1.2 Universal 24V communication connection for indoor and outdoor units control,

1.3 R410 environmental refrigerant, and it is matched with top-discharge unit and condensing unit.

1.4 Flexible installation for AHU, vertical and horizontal right installation is avaliable.



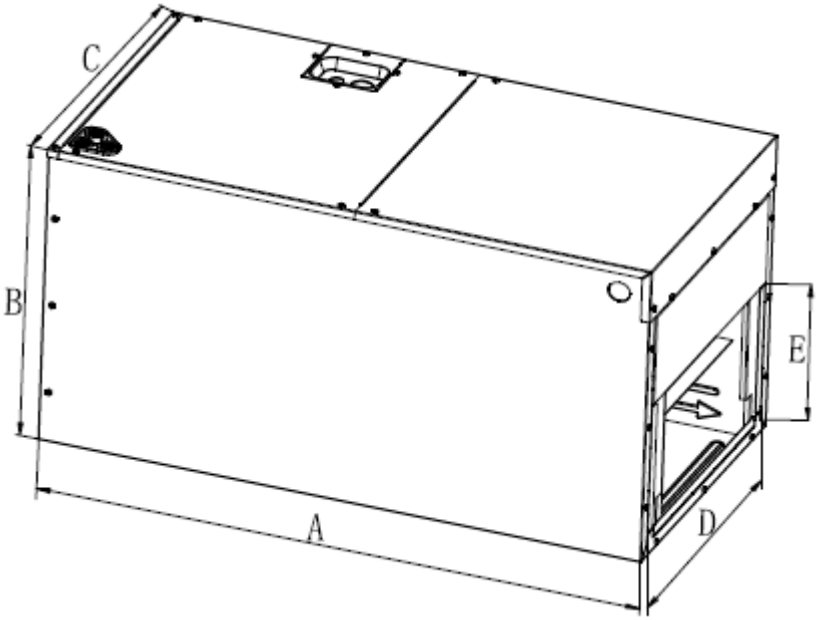
1.5 Easy controlled by thermostat and compatible with other manufactor’s products.

2. Specifications

Model			SEUA236S2A-GCC105	SEUA260S2A-GCC160
Power supply		V/Ph/Hz	208-230V/1PH/60HZ	208-230V/1PH/60HZ
Cooling	Capacity	Btu/h	36000	60000
	Capacity	W	10500	16000
	Indoor Input	W	253	470
	Indoor Rated current	A	1.16	2.14
Indoor Max. input consumption		W	290	517
Indoor Max. current		A	1.33	2.34
Indoor coil	Number of row		2	3
	Fin spacing	mm	1.5	1.5
	Fin material		Hydrophilic Aluminium Fin	Hydrophilic Aluminium Fin
	Tube outside diameter	mm	Φ7	Φ7
	Tube material		Inner Screw	Inner Screw
	Coil length x height x width	mm	336*26.74*413（X2）	378*40.11*443（X2）
	Number of circuit		4	6
Indoor fan motor	Model		YDK130-6X	YDK250-6X-2
	Brand		Kangbao	Weiling
	Output	W	130	250
	Capacitor	μF	6	12
	Speed (Hi//Lo)	rpm	910/780	800/730
Indoor air flow		m^3/h	1700	2500
Indoor noise level		dB(A)	51-56	51~57
Indoor dimension	Unit (WxHxD)	mm	460×774×520	500×970×550
	Packing (WxHxD)	mm	520×834×565	560×1030×595
Indoor weight	Net	kg	37	45
	Gross	kg	39	48
Power wiring		mm2	**3×1.0**	**3×1.0**
Operation temperature range		℃	16-32	16-32

3. Dimensions

SEUA236(60)S2A-GCC105(160)



MODEL	Dimensions(mm)				
	A(Height)	B(Depth)	C(Width)	D	E
36	774	520	460	414	245
60	970（1160）	550	500	454	266

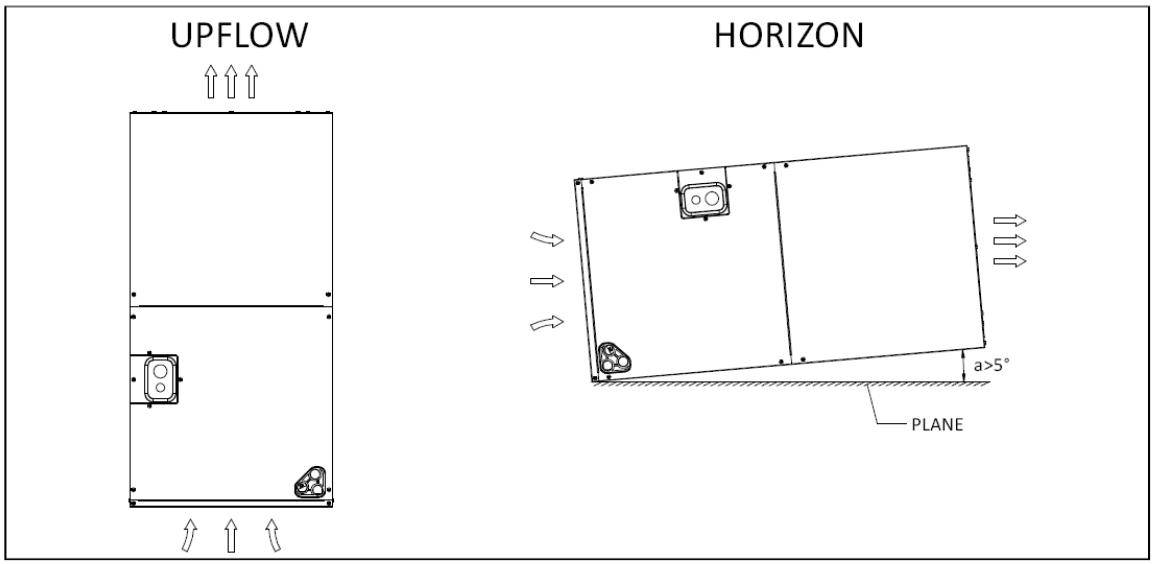
4. Service Space

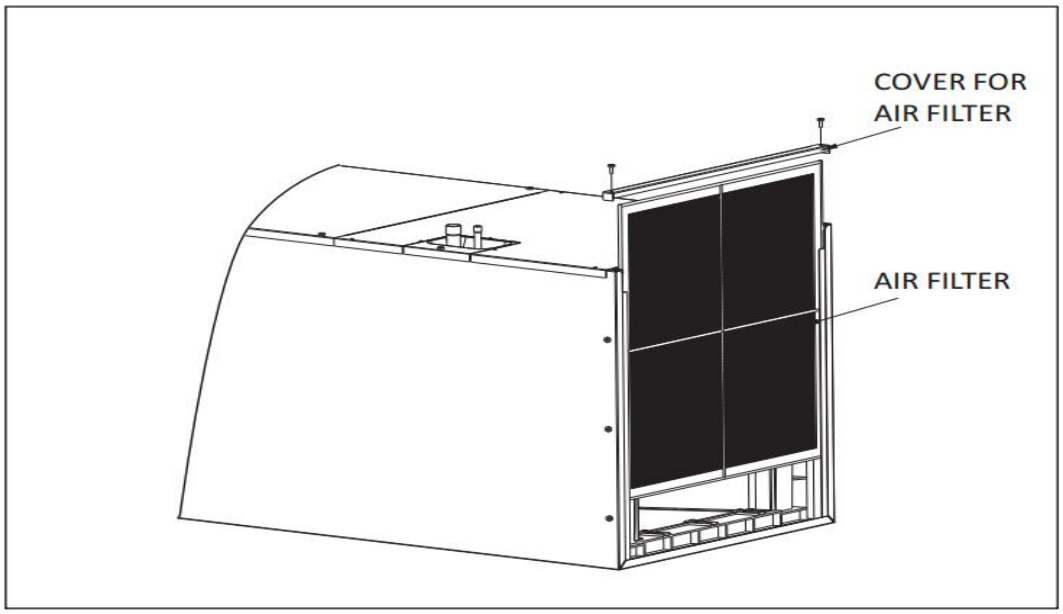
The air-handler unit should be installed in a location that meets the following requirements:
INSTALLATION NOTES: .

1. Up-flow discharge , the installation of plug and drain pipe is shown in the left figure.

2. Horizontal-right discharge , the installation of plug and drain pipe is shown in the right figure.

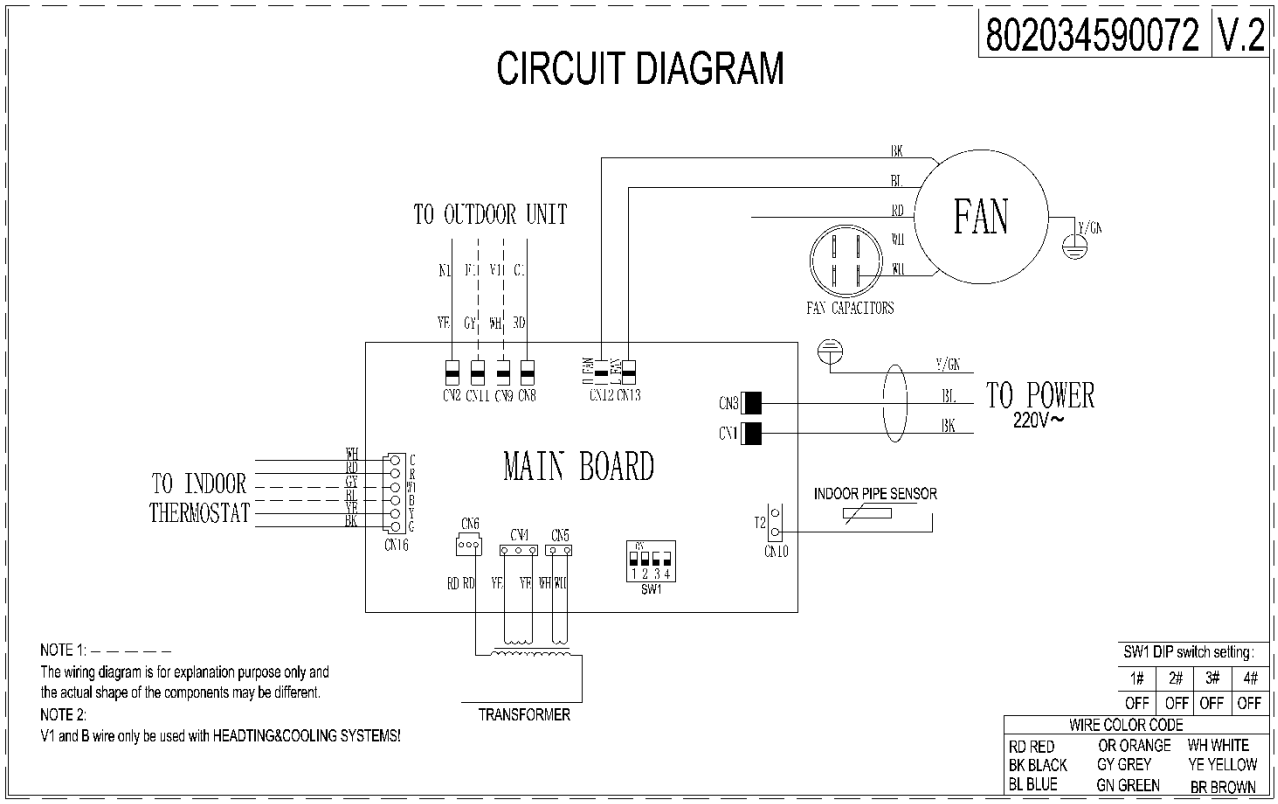
3. The seal-plugs are supplied as accessories , and be screwed tightly only with hand.





5. Wiring Diagrams

SEUA236(60)S2A-GCC105(160)



6.The Specification of Wiring

Single-phase for cooling only type, 220V

Capacity(Btu/h)			36000 Btu/h	60000 Btu/h
Power		Indoor	Single	
			220-230V,60Hz 1PH	
		Outdoor	Single	
			220-230V,60Hz 1PH	
Input Current Fuse		Indoor unit(A)	5A	5A
Lines Gauge	Indoor Unit Power Line	Line Quantity	3	3
		Line Diameter(AWG)	18/1.0mm^2	18/1.0mm^2
	Outdoor Unit Power Line	Line Quantity	3	3
		Line Diameter(AWG)	12/4.0mm^2	10/6.0mm^2
	Outdoor-Indoor Signal Line	Line Quantity	2	2
		Line Diameter(AWG)	18/1.0mm^2	18/1.0mm^2
	Thermostat Signal Line	Line Quantity	4	4
		Line Diameter(AWG)	18/1.0mm^2	18/1.0mm^2

3-phase for cooling only type, 220V

Capacity(Btu/h)			60000 Btu/h
Power		Indoor	Single
			220-230V,60Hz 1PH\220-240,50Hz 1PH
		Outdoor	Three
			220-230V,60Hz 3PH
Input Current Fuse		Indoor unit(A)	5A
Lines Gauge	Indoor Unit Power Line	Line Quantity	3
		Line Diameter(AWG)	18/1.0mm^2
	Outdoor Unit Power Line	Line Quantity	4
		Line Diameter(AWG)	12/4.0mm^2
	Outdoor-Indoor Signal Line	Line Quantity	2
		Line Diameter(AWG)	18/1.0mm^2
	Thermostat Signal Line	Line Quantity	4
		Line Diameter(AWG)	18/1.0mm^2

7.Field Wiring

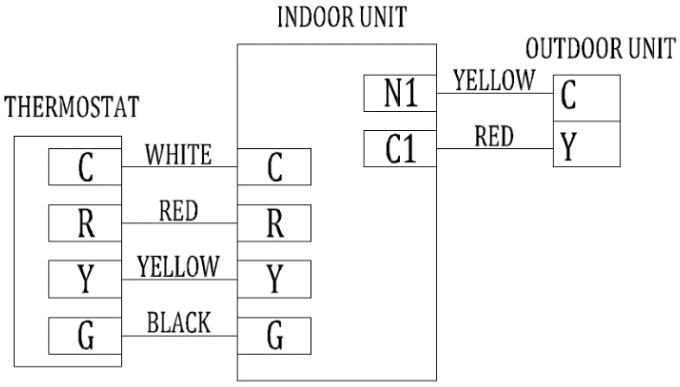
1.To avoid the electric shock, please link the air conditioner with the ground. The plug in the air conditioner has joined the ground wiring, please don't change it freely.
2.The power socket is used as the air conditioner specially.
3.Don’t pull the power wiring hard.
4.When linking the air conditioner with the ground;observe the local rules.
5.If necessary, use the power fuse or the circuit, breaker or the corre- sponding scale ampere.

When installing or repair the air condition, relate to system wiring, please operating as follows:

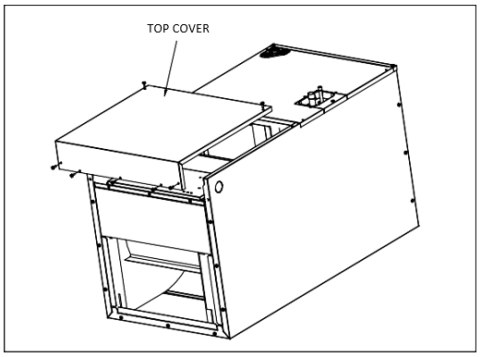
1.Tear down the seven bolts in the top cover, see in Figure below.

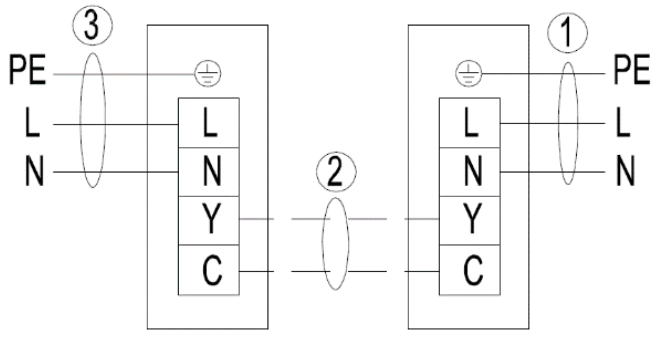
2.Hold the edge of the top condenser and extract out.

3.Install the top condenser in the reverse order of step 1 and 2.



INDOOR UNIT OUTPUT WITH 24VAC 1.5A

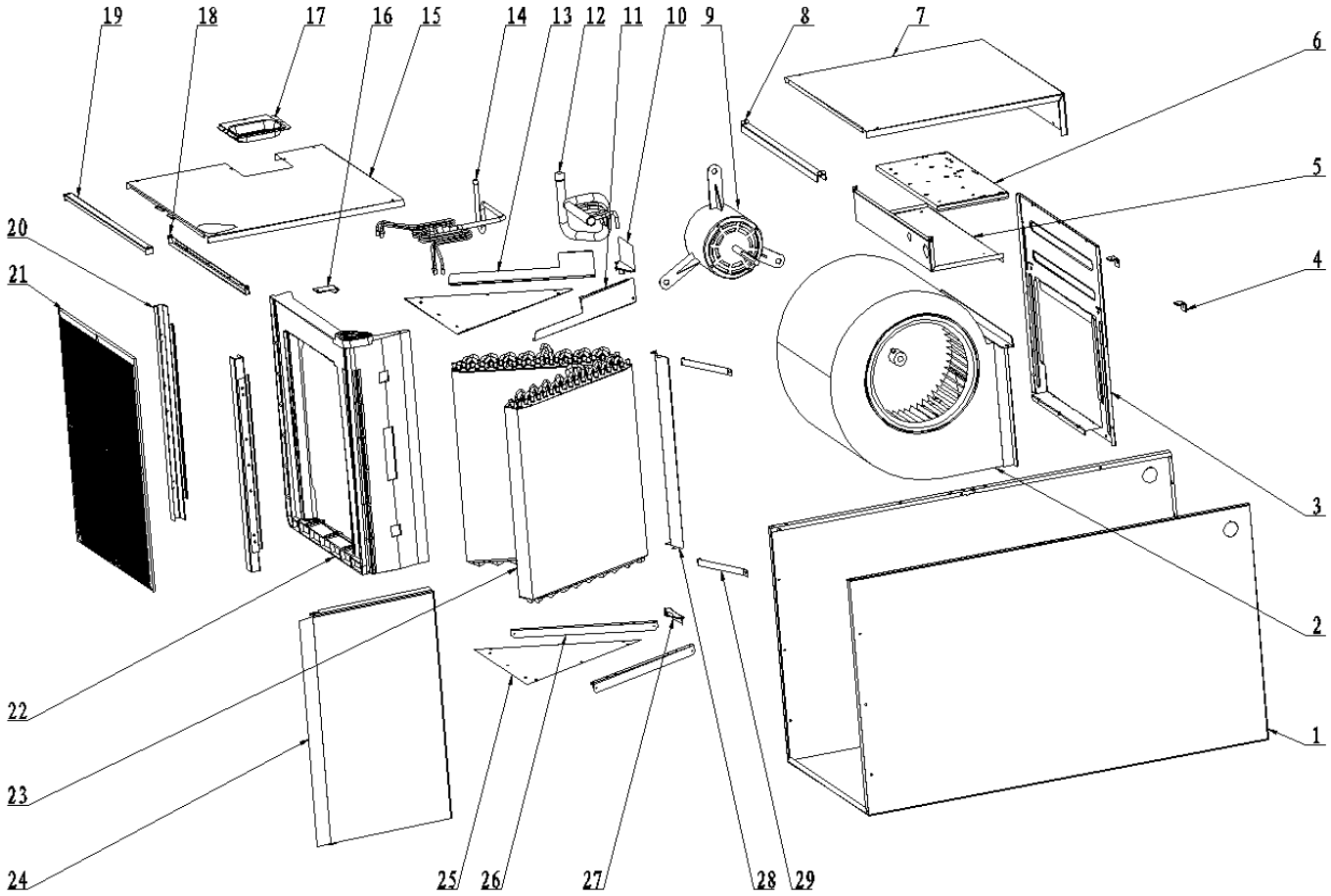




Outdoor unit Indoor unit

Single-phase for cooling only type

8. Exploded View



No.	Part Name	Qty	No.	Part Name	Qty
1	Chasiss assembly	1	13	Evaporator Water Baffle #1	1
2	Right Volute Wind Wheel	1	14	Diverter Assembly	1
3	Fan Motor Fixing plate	1	15	Lower side plate assembly	1
4	Wind Wheel Fixed Block	2	16	Water pan fixed block	1
5	Electronic Control Fixing Plate Assy	1	17	Pipe Cover plate assembly	1
6	ELectronic Control Components		18	Supporter	
6.1	ELectronic Control Mounting Plate	1	19	Filter Cover plate	1
6.2	Main Control Board	1	20	Water pan supporter assembly	2
6.3	Transformer	1	21	Filter	1
6.4	Temperature Sensor	1	22	Water pan# 1	1
6.5	Fan Motor Capacitor	1	23	Evaporator	2
7	Upper side plate assembly	1	24	Water pan# 2	1
8	Middle Cross Beam Assembly	1	25	Evaporator Baffle	2
9	Indoor Motor	1	26	Evaporator Water Baffle #1	2
10	Evaporator Fixing Plate #2	1	27	Evaporator Fixing Plate #1	1
11	Evaporator Water Baffle #2	1	28	Evaporator Junction Plate	1
12	Air header Assembly	1	29	Water pan brace	1

9. Troubleshooting

Indoor unit Fault code displayed

Fault Description	4LED fault indication	Digital display	Wired remote display
Three-phase power phase sequence fault		E0	E0
Indoor and outdoor unit communication failure	Timing lights flash	E1	E1
Temperature sensor (T1) fault	Running lights flash	E2	E2
Pipe temperature sensor in the evaporator (T2) fault	Running lights flash	E3	E3
Pipe temperature sensor in the evaporator (T2B) fault	Running lights flash	E4	E4
Outdoor unit failure	Warning lights flash slowly	E5	E5
The indoor unit EEPROM fault	Defrost lights flash slowly	E7	E7
Water over protection	Warning lights flash	EE	EE
Indoor unit with line controller communication failure		E9	E9
Note: The flash frequency for each of the above indicator is 2.5Hz, slow flashing frequency is 1Hz			

E0: Three-phase electricity power phase sequence failure
Solution:
(1)Check the 3-phase power connection lines are connected well or not
(2)Using the meter to measure the voltage (L1&N, L2&N, L3&N), all of them should be 220V, if not, correct the power supply, otherwise go to nest step;
(3)If the power supply is corrected, change the main board

E1: : Indoor unit and outdoor unit communication failure
Solution:
(1)Check the communication cable between indoor unit and outdoor unit, if it is short connection or broken;
(2)Check the communication cable is connected corrected or not, if not, correct it;
(3)If the cable and connection are both correct, check the connected lines from communication terminal to main board are corrected or not, if not, correct it
(4)If all the above steps are done, still not solve change the indoor or outdoor main board

E2: Indoor ambient temp. sensor fault (T1 sensor)
Solution:
(1)Check the T1 sensor connection loosen or not, inset it firmly, if not solve, go to next step;
(2)Take out the sensor, measure the resistance of the sensor, it is about 5KΩ at 25℃, if not, replace it; if resistance normally, change the indoor main board.

E3/E4: Indoor evaporator pipe temperature sensor (T2) failure
Solution:
(1)Check the T2 sensor connection loosen or not, inset it firmly, if not solve, go to next step;
(2)Take out the sensor, measure the resistance of the sensor, it is about 5KΩ at 25℃, if not, replace it; if resistance normally, change the indoor main board
E5: Outdoor unit failure
Check the detail of failure at the outdoor unit.

E7: EEPROM failure
Change the indoor mainboard

E9: Indoor unit and wire controller communication failure

Solution:

(1)Check the connection between wired controller and main board is loosen or not, inset it firmly

(2)Connect with a new wired controller, if not solve, change with a new communication cable

(3)If all above steps done, it still not solves, change the indoor main board or transformer.

EE: Water fulfilled protection (Alarm of condensing water overflow)

Solution:

(1)If the unit does not have water drainage pump:

a) Check the water level switch short connect or not, if not, short connect it, if it still not solves, change the main board

(2)If the unit has water drainage pump:

d) Check the water level switch if it is connected well, inset it firmly; then check the switch is blocked or not, if it is blocked, replace it, otherwise go to next step

b) Check the connection between pump and main board if it is 220-240V, if it is, change the water pump; if not, change the indoor main board

Part 3 Outdoor Units

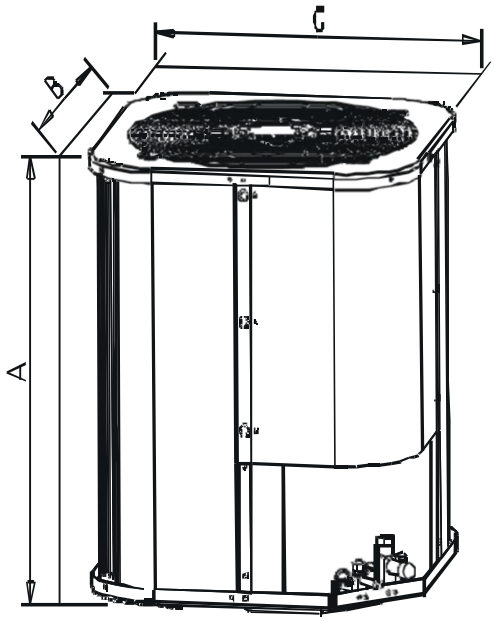
1.Specification

Model (Top Discharge Condensing Unit)			SCVC224S2A-GTC070	SCVC236S2A-GLC105	SCVC248S2A-GLC140	SCVC260S2A-GLC160	SCVC248S4A-GHC105	SCVC260S4A-GCC160
Power supply		V-N-Hz	208-230V/1N/60Hz	208-230V/1N/60Hz	208-230V/1N/60Hz	208-230V/1N/60Hz	208-230V/3N/60Hz	208-230V/3N/60Hz
Max. input consumption		W	2620	3600	6125	6900	6900	6400
Max. current		A	13.2	23	30.93	34.85	20.85	19.18
Compressor	Model		PA240M2A-3MTU2	GVS295KAA	ABT042KTA	ABT054KAA	C-SBP140H36A	ZP54KUE-TF5-52E
	Type		Rotary	Rotary	Scroll	Scroll	Scroll	Scroll
	Brand		GMCC	LG	LG	LG	SANYO	Copeland
	Capacity	W	7220	8397	12368	15815	14100	15900
	Input	W	2475	2933	3980	4820	4800	4950
	Rated current(RLA)	A	11.75	13.6	17.5	21.5	15.5	15.1
	Thermal protector		Inner	Inner	Inner	Inner	1700	Inner
	Refrigerant oil	ml	440	540	1360	1360	1700	1242
Outdoor fan motor	Model		YDK-160-6P2	YDK-160-6P2	YDK-230-6P2	YDK-230-6P2	YDK-230-6P2	YDK-230-6P2
	Brand		Lvzhi	Lvzhi	Lvzhi	Lvzhi	Lvzhi	Lvzhi
	Drive	type	AC	AC	AC	AC	AC	AC
	Qty		1	1	1	1	1	1
	Input	W	244	244	331	331	331	331
	Capacitor	uF	6μF/450V	6μF/450V	12μF/450V	12μF/450V	12μF/450V	12μF/450V
	Speed	r/min	1100	1100	1095	1095	1095	1095
Outdoor coil	Number of rows		1	1	1	1	1	1
	Tube pitch(a)x row pitch(b)	mm	21x13.37	21x13.37	21x13.37	21x13.37	21*25.6	21*25.6
	Fin spacing	mm	1.4	1.4	1.4	1.4	1.4	1.4
	Fin type		Unhydrophilic aluminum	Unhydrophilic aluminum	Unhydrophilic aluminum	Unhydrophilic aluminum	Unhydrophilic aluminum	Unhydrophilic aluminum
	Coil length x height x width	mm	1428×588×13.37	1428×588×13.37	2150×798×13.37	2150×798×13.37	2150×798×25.6	2148×798×25.6
	Number of circuits		2	2	5	5	5	5
	Tube O.D and type	mm	7.00	7.00	7.00	7.00	7.00	7.00
			Inner groove tube	Inner groove tube	Inner groove tube	Inner groove tube	Inner groove tube	Inner groove tube
Outdoor noise level		dB(A)	65	65	63	65	63	65
Dimension	Bady (WxDxH)	mm	554×554×633	554×554×633	740×740×835	740×740×835	740×740×835	740×740×835
	Packing (WxDxH)	mm	575×575×660	575×575×660	760×760×875	760×760×875	760×760×875	760×760×875
Net/Gross weight		kg	46/49	46.5/49.5	92/96	74.5/79	83.8/88.05	89/94
Refrigerant charge		g	R410A/1200	R410A/1650	R410A/2000	R410A/2100	R410A/2000	R410A/2100
Throttle type			Indoor Piston	Indoor Piston	Indoor Piston	Indoor Piston	Indoor Piston	Indoor Piston
Design pressure (high side/low side)		MPa	3.6/0.98	4.0/1.2	4.0/1.2	4.0/1.2	4.0/1.2	4.0/1.2
Refrigerant piping	Liquid side/ Gas side	mm	Φ9.52/Φ15.88	Φ9.52/Φ19.05	Φ9.52/Φ19.05	Φ9.52/Φ19.05	Φ9.52/Φ19.05	Φ9.52/Φ19.05
	Max. refrigerant pipe length	m	20	20	20	20	20	20
	Max. difference between outdoor unit and indoor unit	m	10	10	10	10	10	10
Connection wiring	Power wiring	mm^2	3×2.5	3×4.0	3×5.0	3×60	4*3.0	4*4.0
	Signal wiring	mm^2	2×0.75	2×0.75	4×0.75	4×0.75	4*0.75	4*0.75
Ambient temp		℃	16~43	16~43	16~43	21~43	21~43	21~43

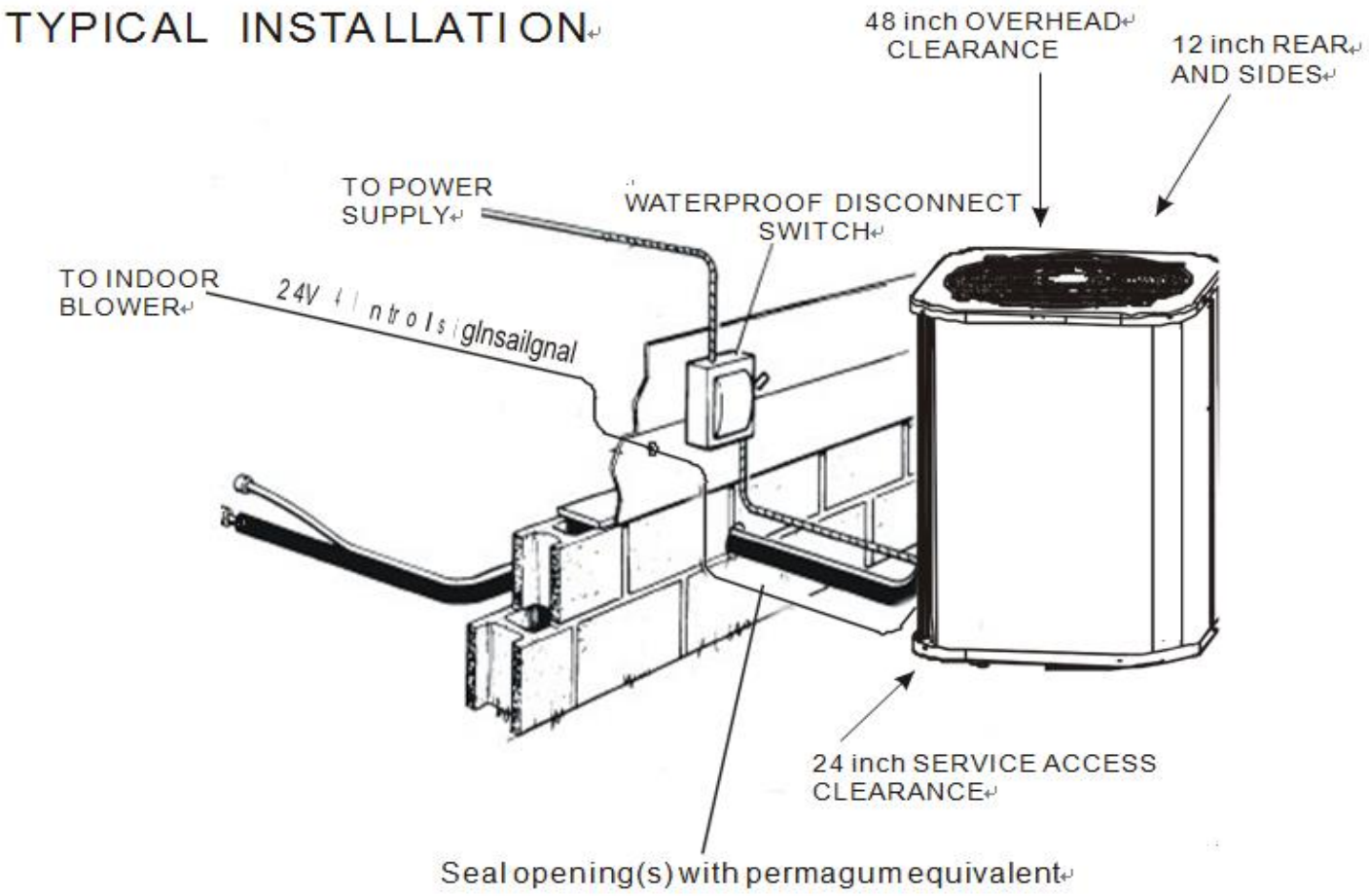
2.Dimensions

Applicable for 18-60 series

Unit Model	Dimensions(mm)			Refrigerant Connection Line Size(mm)		
	A	B	C	Liquid(φ)		Vapor(φ)
				LF	RF	
24	633	554	554	9.52		15.88
36	633	554	554	9.52	12.7	19.05
	633	740	740			
	835	554	554			
48	835	740	740	9.52	12.7	19.05
60	835	740	740	9.52	12.7	19.05

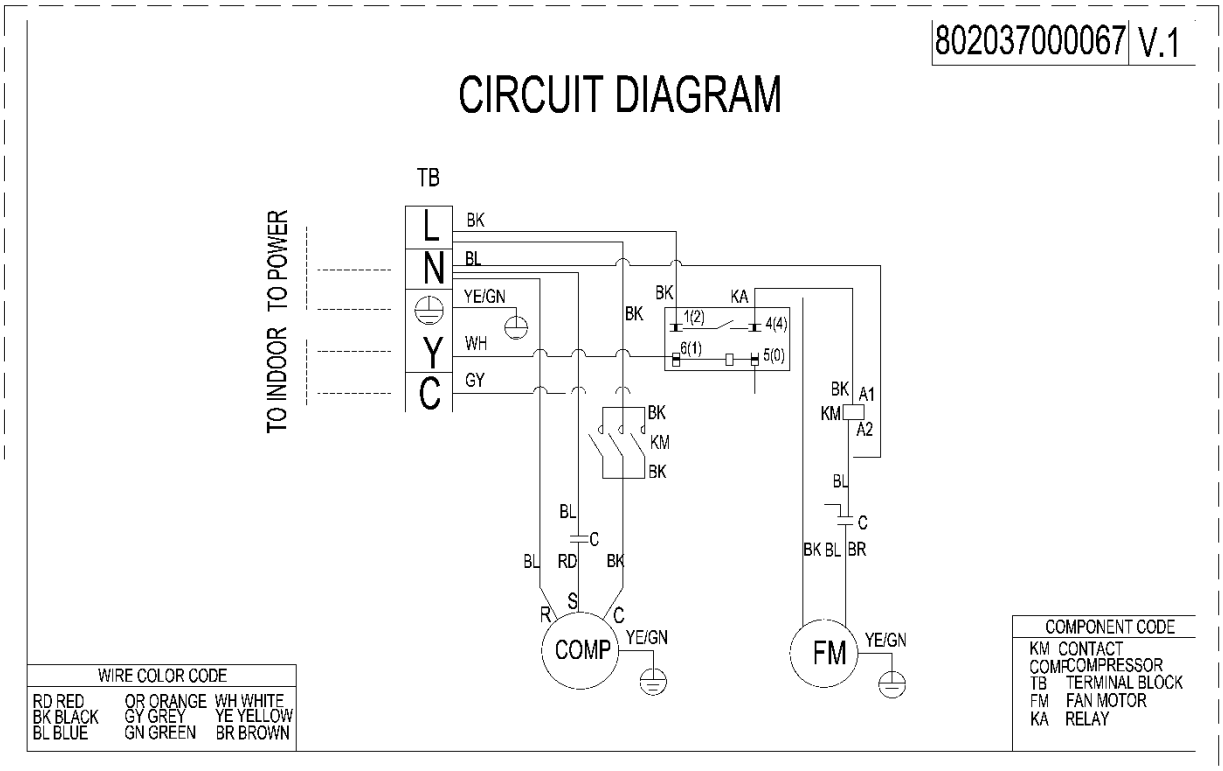


3.Typical Installation

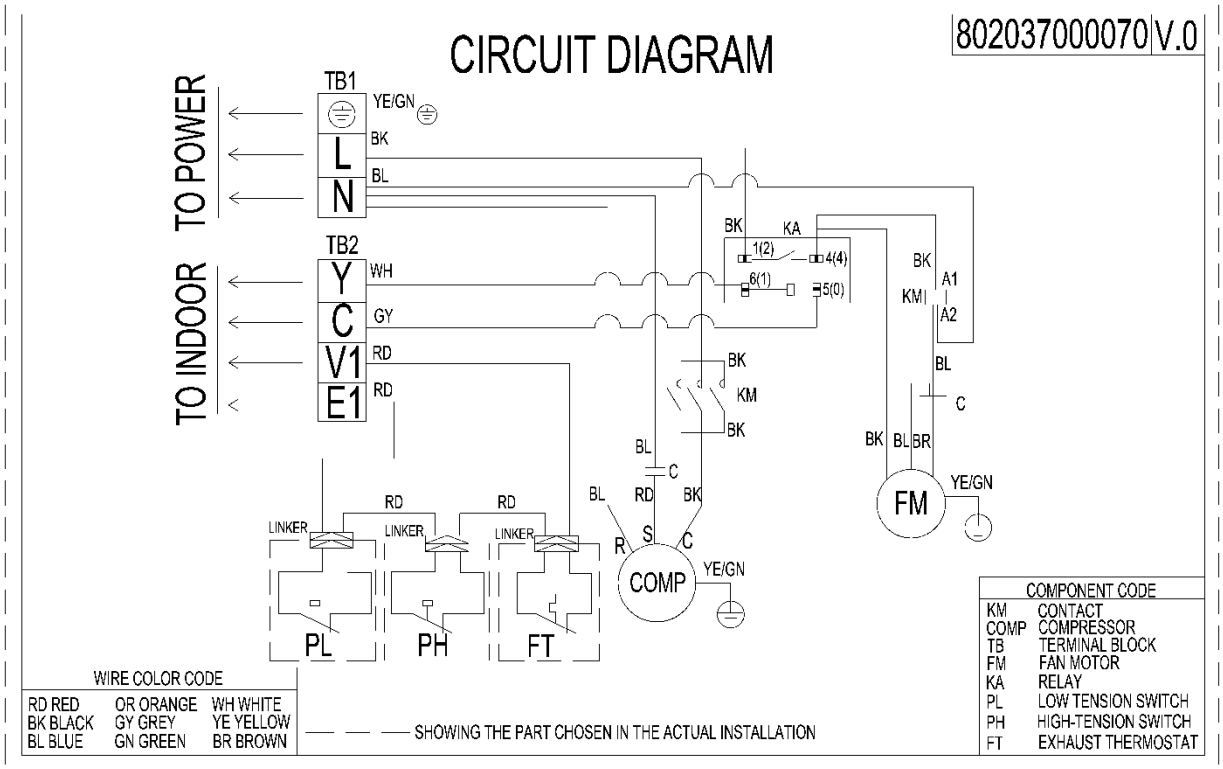


4.Wiring Diagrams

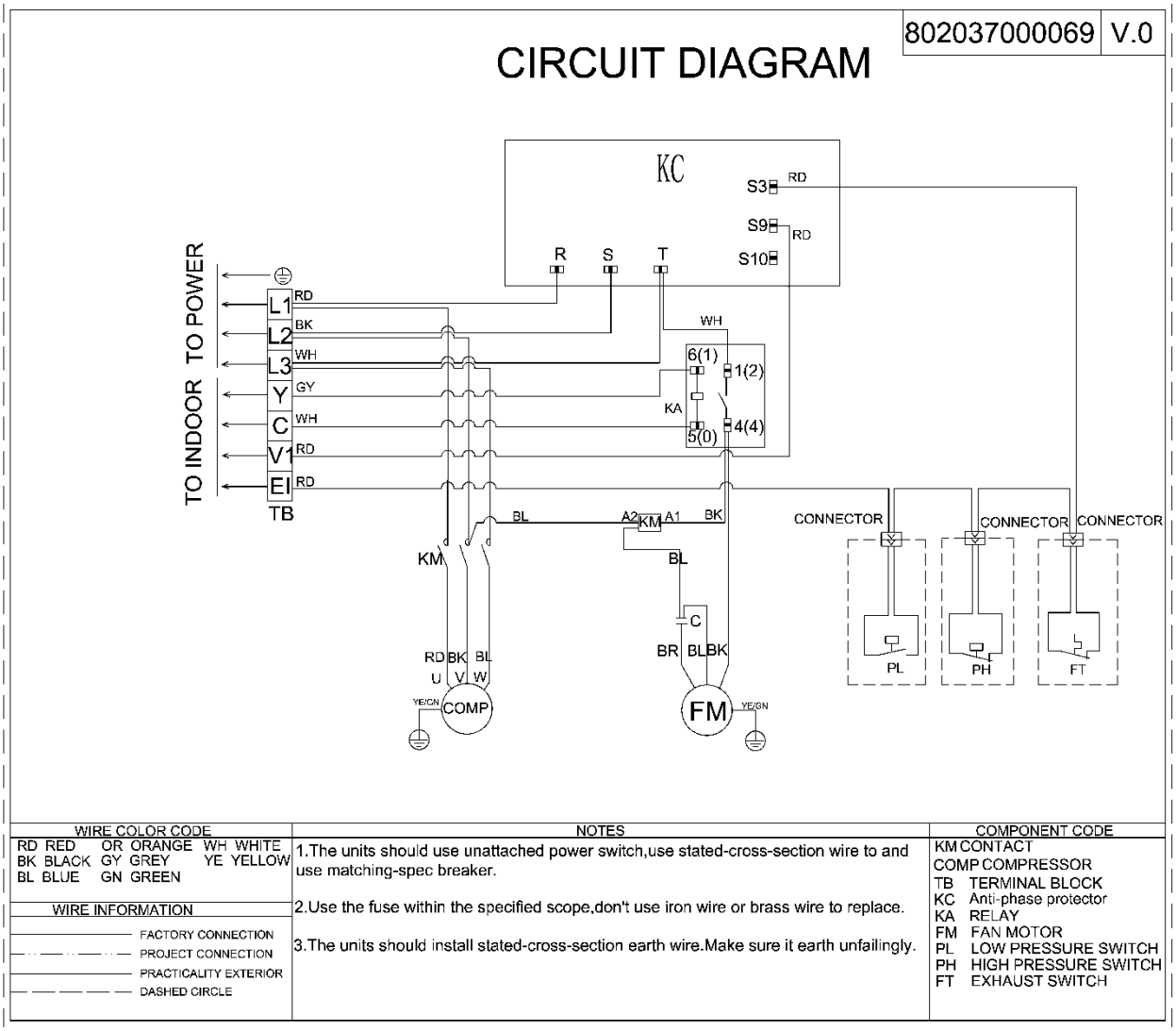
SCVC224(36)S2A-GTC(LC)070(105)



SCVC248(60)S2A-GLC140(160)



SCVC248(60)S4A-GHC(CC)140(160)



5.Electric Characteristics

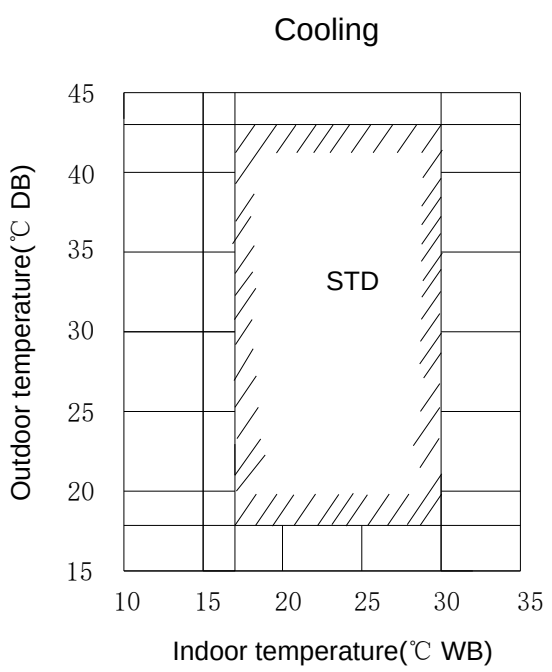
Model	Outdoor Unit			
	Hz	Voltage	Min.	Max.
SCVC224S2A-GTC070	60	208-230V	187V	244V
SCVC236S2A-GLC105	60	208-230V	187V	244V
SCVC248S2A-GLC140	60	208-230V	187V	244V
SCVC260S2A-GLC160	60	208-230V	187V	244V
SCVC248S4A-GHC105	60	208-230V	187V	244V
SCVC260S4A-GCC160	60	208-230V	187V	244V

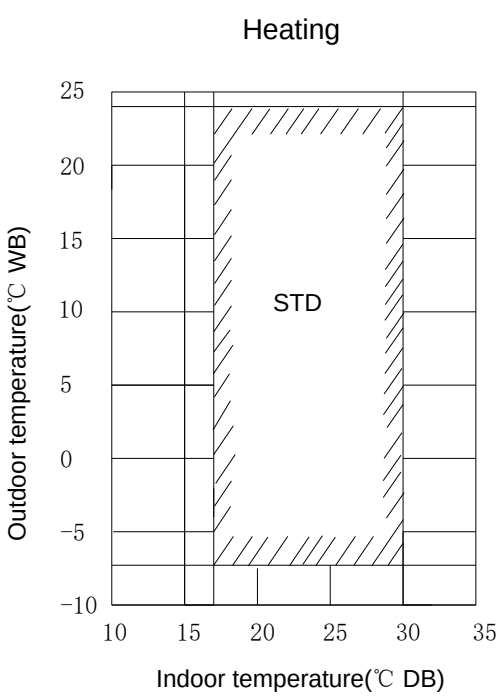
Model	MCA	MOP
SCVC224S2A-GTC070	**16.5**	**30.0**
SECR224S2A-GWC070	**1.3**	**3.0**
SEFC224S2A-GWC070	**2.3**	**3.0**
SEMP224S2A-GCC070	**2.0**	**3.0**
SCVC236S2A-GLC105	**28.5**	**50.0**
SECR236S2A-GWC105	**1.3**	**3.0**
SEMP236S2A-GCC105	**2.3**	**3.0**
SEFC236S2A-GWC105	**1.3**	**3.0**
SEUA236S2A-GCC105	**1.5**	**3.0**
SCVC248S2A-GLC140	**38.5**	**60.0**
SECR248S2A-GWC140	**1.0**	**1.0**
SEMP248S2A-GCC140	**2.0**	**3.0**
SCVC260S2A-GLC160	**43.5**	**70.0**
SECR260S2A-GWC160	**1.0**	**1.0**
SEFC260S2A-GWC160	**2.3**	**3.0**
SEMP260S2A-GCC160	**2.0**	**3.0**
SEUA260S2A-GCC160	**3.0**	**6.0**
SCVC248S4A-GHC105	**26.0**	**45.0**
SCVC260S4A-GCC160	**24.0**	**40.0**

MCA: Min. Circuit Ampacity
MOP: maximum current rating of overcurrent protection

6.Operation Limits

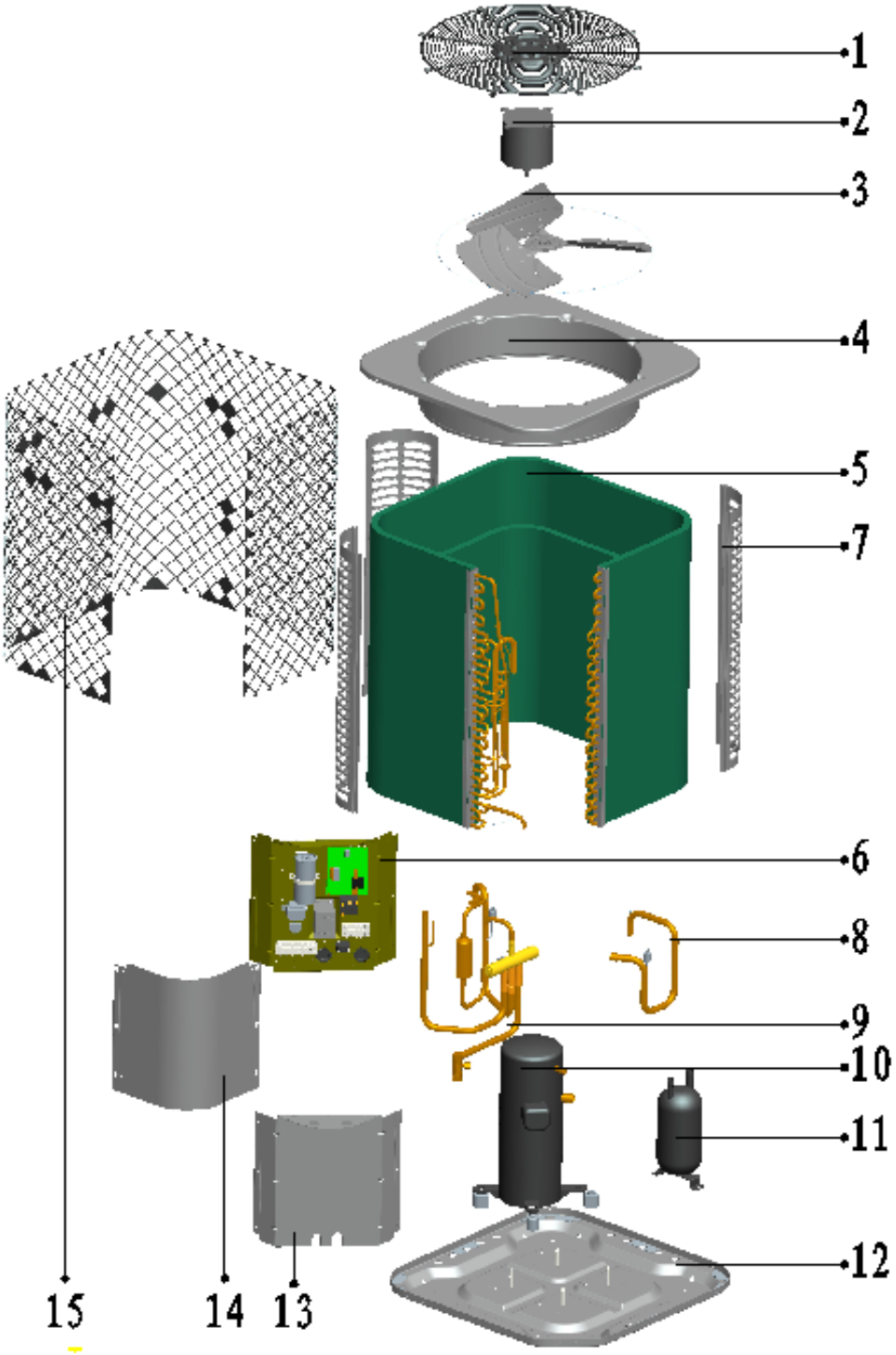
Operation mode	Outdoor temperature(℃)	Room temperature(℃)
Cooling operation	18~43	17~30
Heating operation	-7~24	17~30





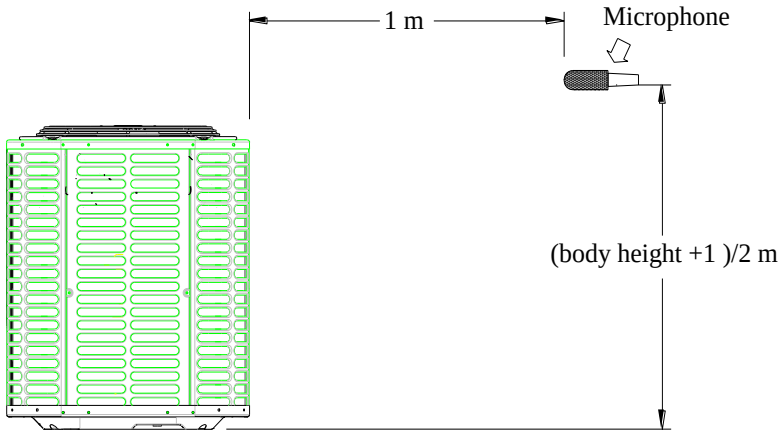
7. Exploded View

SCVC224(36,48,60)S2A-GTC(LC)070(105,140,160)



1	Top net	1
2	Uniaxial outdoor motor	1
3	Propeller fan	1
4	Top cover assembly	1
5	Condenser assembly	1
5.1	Condenser ssembly	1
5.2	Condenser input pipe assembly	1
5.3	Condenser output pipe assembly	1
5.4	Weld assembly for high tempreture valve	1
5.4.1	Block valve body 2	1
6	Electronic components	1
6.1	Electric install board weld assembly	1
6.2	Electric waterproof box	2
6.3	Outdoor PC board assembly	1
6.4	Contactor	1
6.5	Exhaust temperature controller	1
6.6	Fan capacitor	1
6.7	Discharge temp sensor	1
6.8	Condenser temp sensor	1
6.9	Terminal board	1
6.10	Terminal board	1
6.11	Wire for 4-valve	1
7	Support board	3
8	Suction pipe weld assembly	1
8.1	Compressor suction pipe	1
10.2	Low-pressure switch	1
9	4-Ways valve weld assembly	1
9.1	4-Ways valve	1
9.2	4-Ways valve connected pipe 1	1
9.3	4-Ways valve connected pipe 2	1
9.4	4-Ways valve connected pipe 1	1
9.5	Block valve body (04)	1
9.6	Discharge pipe weld assembly	1
9.6.1	Compressor discharge pipe	1
9.6.2	Compressor discharge pipe 1	1
11.3	High-pressure switch	1
9.6.4	Probe pipe	1
9.6.5	Silencer	1
10	Compressor	1
11	Vapour-liquid separator	1
12	Chassis assembly	1
13	Under side panel	1
14	Top panel	1
15	Protection grill	1

8.Sound Levels



Note: Sound level is measured at a point 1 m in front of the unit, at a height of (Unit body height +1)/2 m.

Model	Noise level dB(A)
SCVC224S2A-GTC070	65
SCVC236S2A-GLC105	65
SCVC248S2A-GLC140	63
SCVC260S2A-GLC160	63
SCVC248S4A-GHC105	65
SCVC260S4A-GCC160	65

9.Troubleshooting

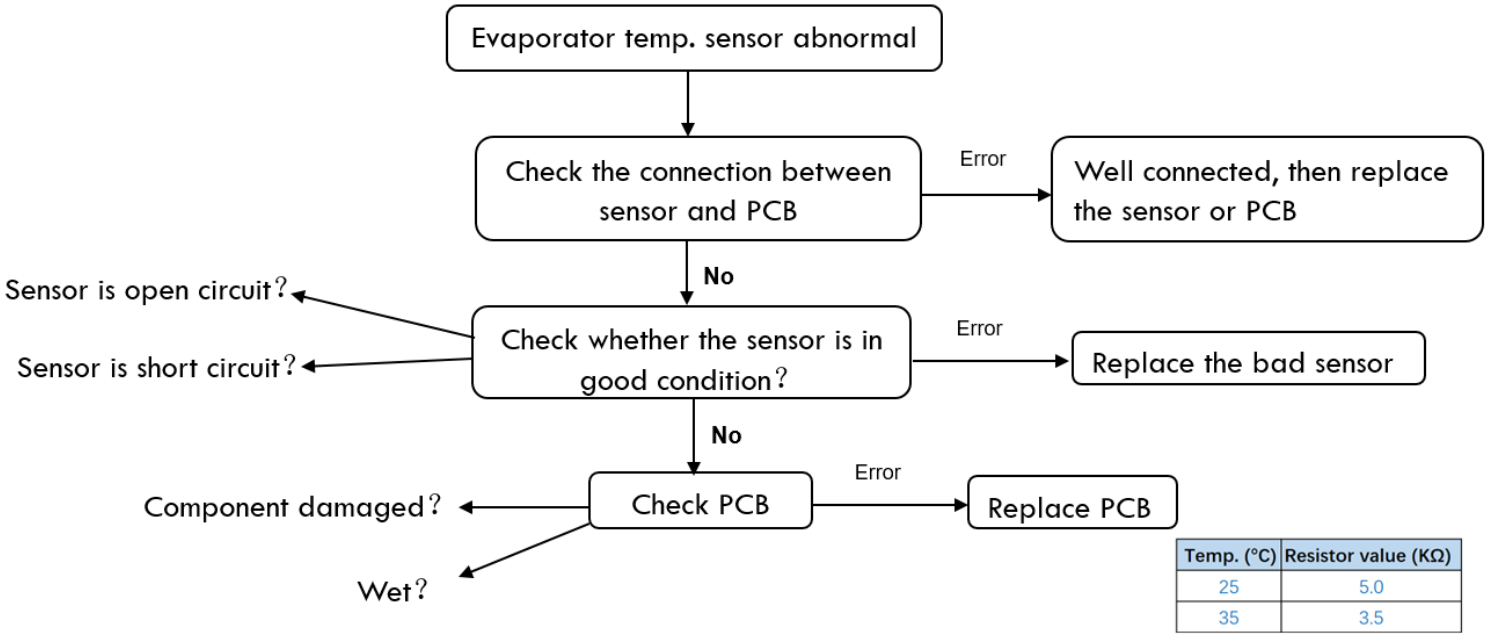
9.1 Fault indicator of outdoor unit

The meaning of the fault indicator:

Display content		State description
No alarm: Green light flashes Yellow lights	Green light slow flash	Normal standby
	Green light normally on	Normal operation
System Alarm: Green light slow flash Yellow light flashing	(T3)Temperature sensor fault	Yellow light flashes 2 times every 8s
	(T5)Temperature sensor fault	Yellow light flashes 8 times every 8s
	Low pressure alarm	Yellow light flashes 6 times every 8s
	High pressure alarm	Yellow light flashes 1 times every 8s
	(T3)High temperature protection	Yellow light flashes 9 times every 8s
	High exhaust temperature protection	Yellow light flashes 5 times every 8s
System lock: Green light go out Yellow light normally on	3 high/low voltage protection in 20 minutes	It needs to be reenergized and it needs to work
	Exhaust temperature is too high for 3 times within 20 minutes	
	T3 high temperature protection 3 times within 20 minutes	

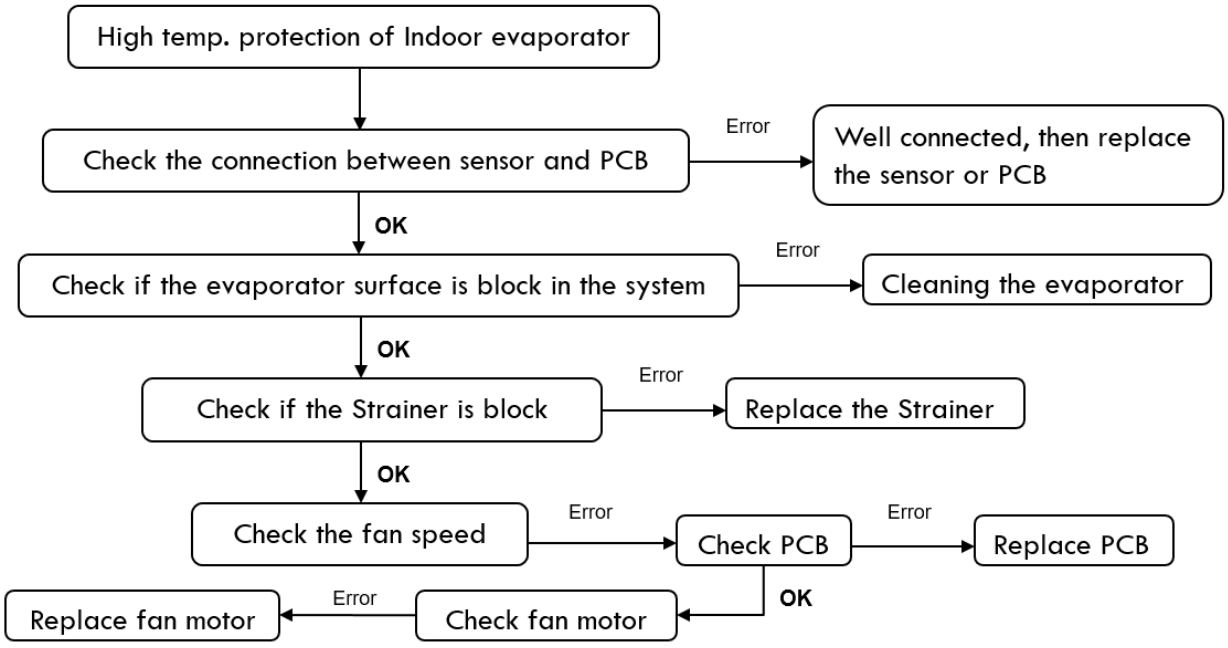
9.2 Flow chart of troubleshooting

1)Evaporator temperature sensor fault

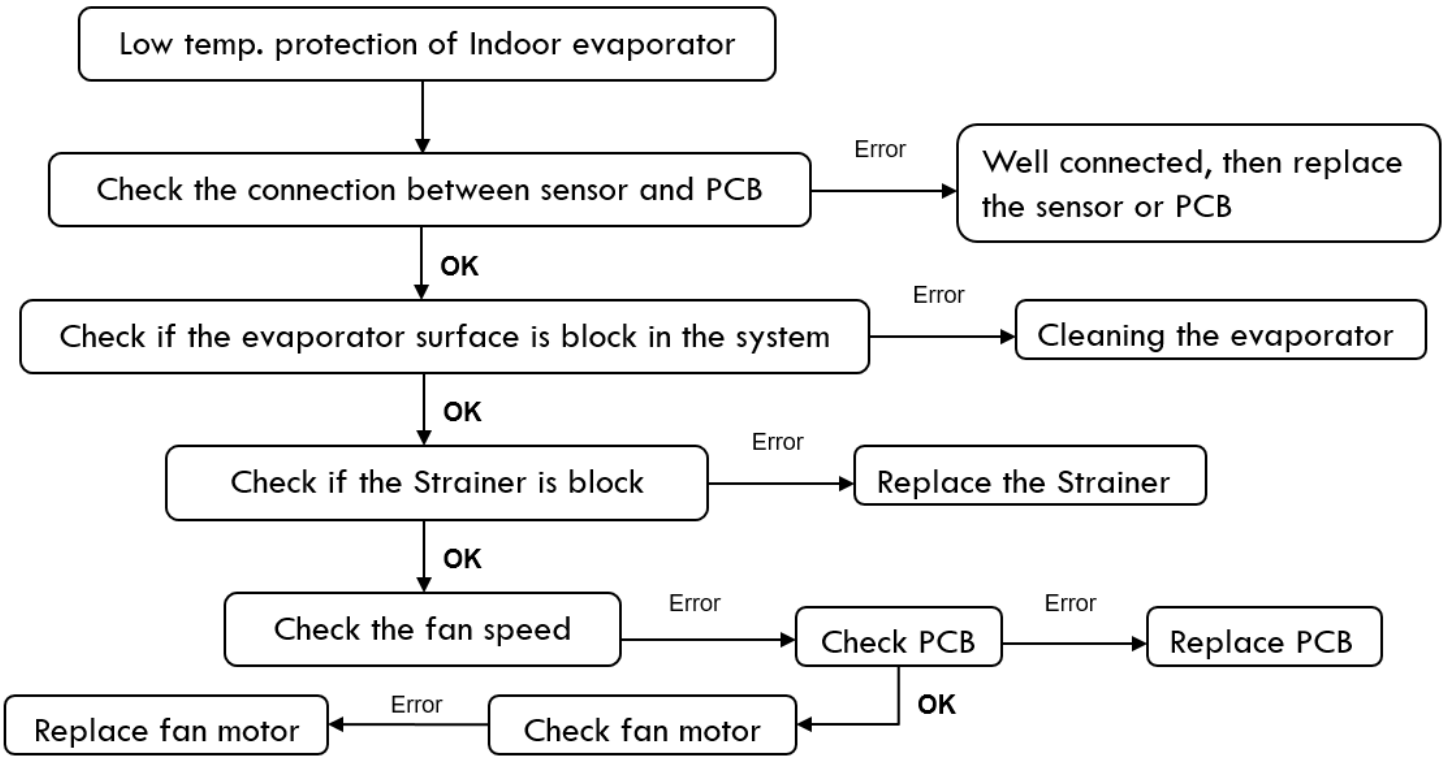


Temp. (°C)	Resistor value (KΩ)
25	5.0
35	3.5

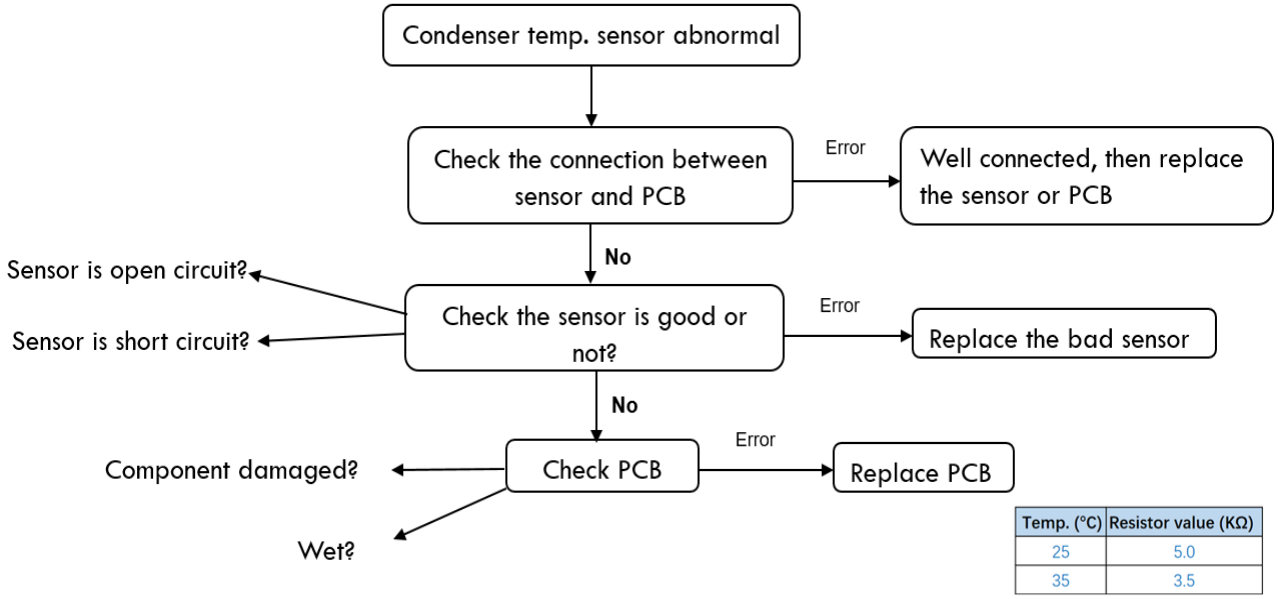
2)Evaporator high temperature protection(For heating mode)



3)Evaporator low temperature prptection(For cooling mode)

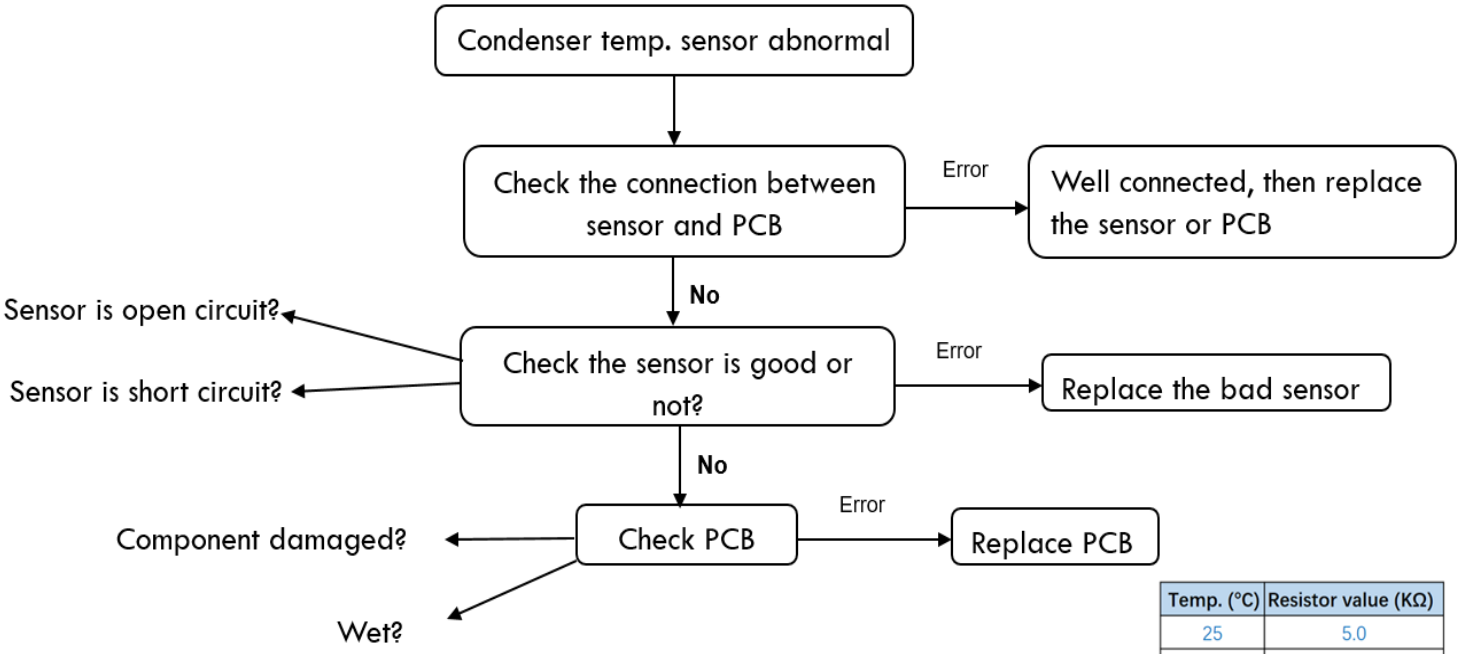


4)T3 Condenser Temperature sensor fault



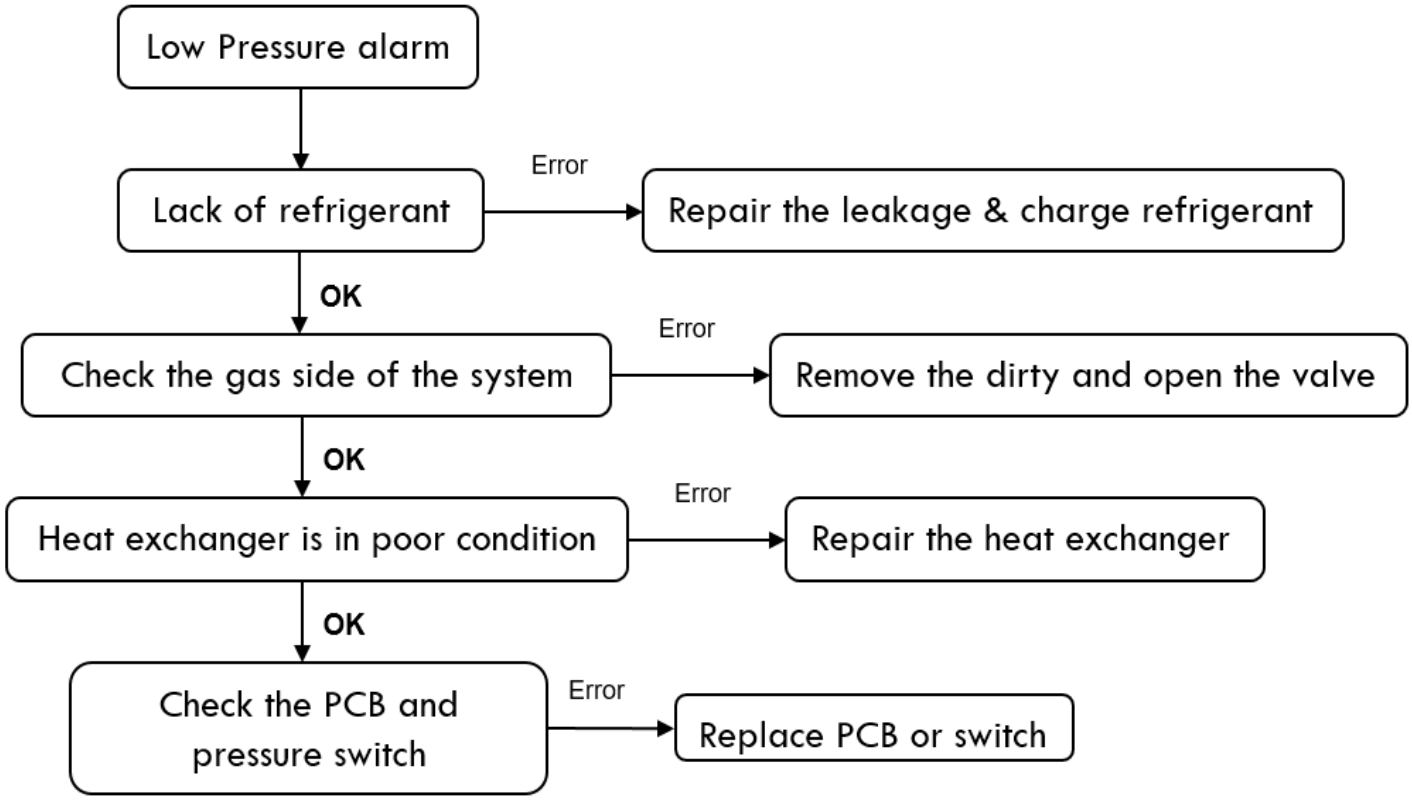
Temp. (°C)	Resistor value (KΩ)
25	5.0
35	3.5

5)T5 discharge temperature sensor fault

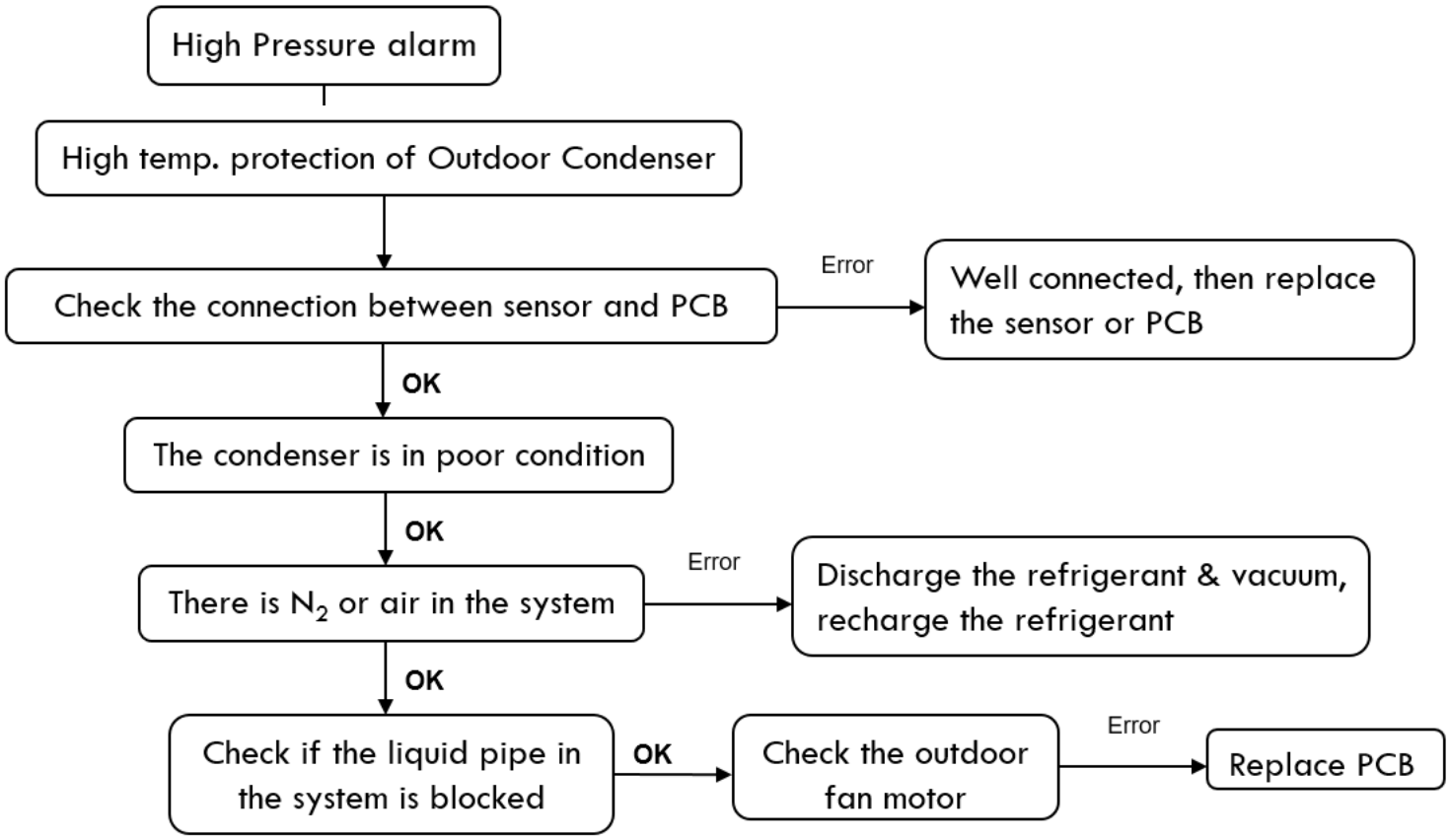


Temp. (°C)	Resistor value (KΩ)
25	5.0
35	3.5

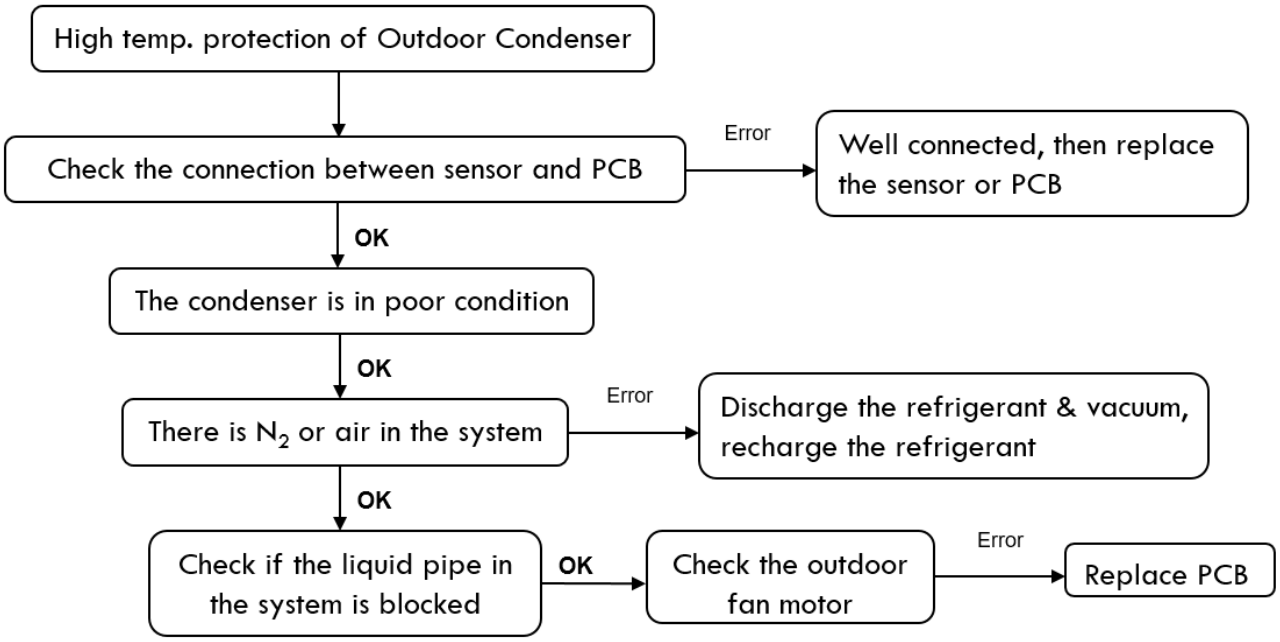
6)Low pressure alarm



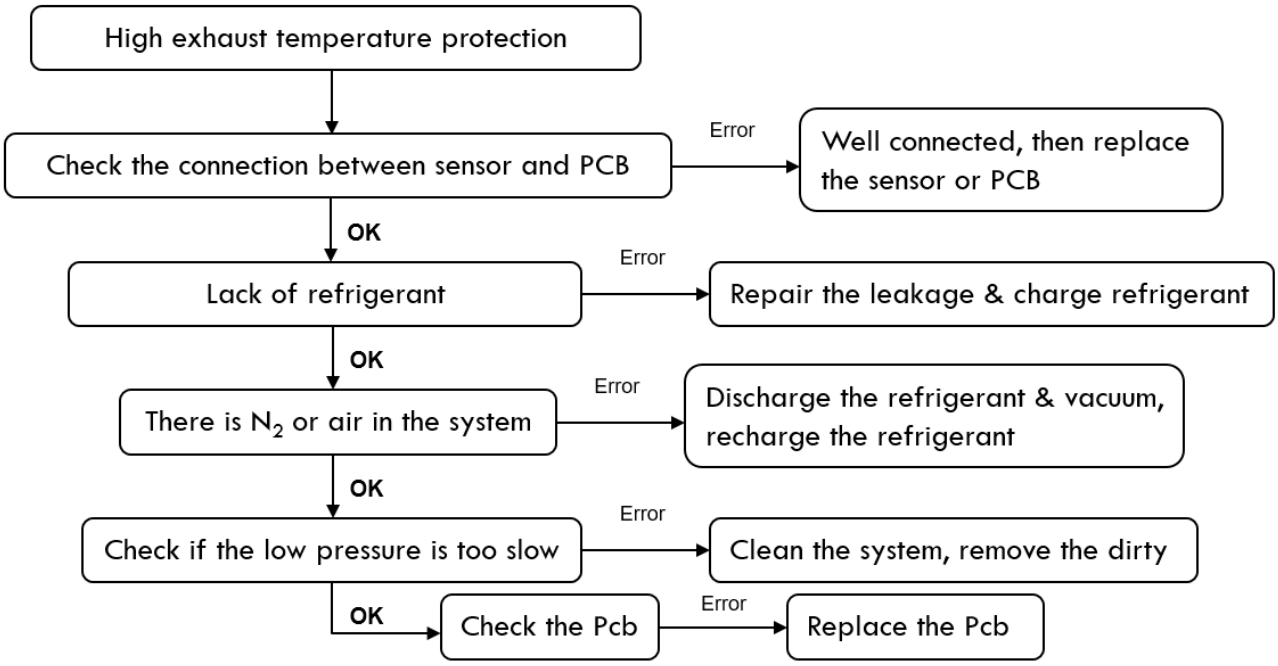
7)High pressure alarm



8) T3 High temperature protection



9) High exhaust temperature protection


High exhaust temperature protection
Check the connection between sensor and PCB
Error
Well connected, then replace the sensor or PCB
OK
Lack of refrigerant
Error
Repair the leakage & charge refrigerant
OK
There is N_2 or air in the system
Error
Discharge the refrigerant & vacuum, recharge the refrigerant
OK
Check if the low pressure is too slow
Error
Clean the system, remove the dirty
OK
Check the Pcb
Error
Replace the Pcb

Part 4 Installation

1.Precaution on Installation

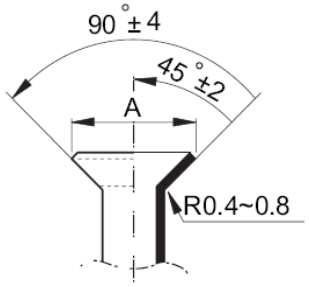
1.1. Measure the necessary length of the connecting pipe, and make it by the following way.

a. Connect the indoor unit at first, then the outdoor unit.
Bend the tubing in proper way. Do not harm them.

CAUTIONS:

- Daub the surfaces of the flare pipe and the joint nuts with frozen oil, and wrench it for 3~4 rounds
- With hands before fasten the flare nuts.

Be sure to use two wrenches simultaneously when you connect or disconnect the pipes.

Pipe gauge	Tightening torque	Flare dimension A Min (mm) Max		Flare shape
Φ6.4	15～16N.m (153～163 kgf.cm)	8.3	8.7	
Φ9.5	25～26N.m (255～265kgf.cm)	12.0	12.4	
Φ12.7	35～36N.m (357～367kgf.cm)	15.4	15.8	
Φ15.9	45～47N.m (459～480 kgf.cm)	18.6	19.1	
Φ19.1	65～67N.m (663～684kgf.cm)	22.9	23.3	

b. The stop value of the outdoor unit should be closed absolutely (as original state). Every time you connect it, first loosen the nuts at the part of stop value, then connect the flare pipe immediately (in 5 minutes). If the nuts have been loosened for a long time, dusts and other impurities may enter the pipe system and may cause malfunction later. So please expel the air out of the pipe with refrigerant before connection.

c. Expel the air after connecting the refrigerant pipe with the indoor unit and the outdoor unit. Then fasten the nuts at the repair-points.

1.2. Locate The Pipe

a. Drill a hole in the wall (suitable just for the size of the wall conduit), then set on the fittings such as the wall conduit and its cover.

b. Bind the connecting pipe and the cables together tightly with binding tapes. Do not let air in, which will cause water leakage by condensation.

c. Pass the bound connecting pipe through the wall conduit from outside. Be careful of the pipe allocation to do no damage to the tubing.

1.3. Connect the pipes.

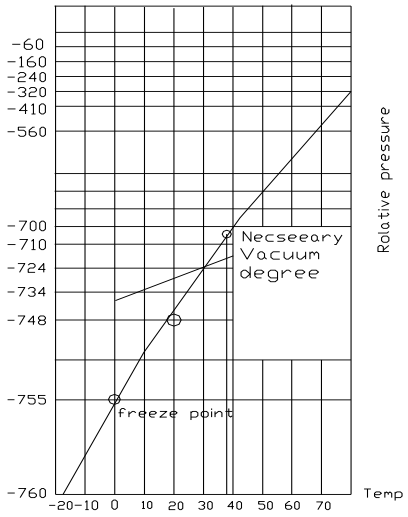
1.4. Then, open the stem of stop values of the outdoor unit to make the refrigerant pipe connecting the indoor unit with the outdoor unit in fluent flow.

1.5. Be sure of no leakage by checking it with leak detector or soap water.

1.6. Cover the joint of the connecting pipe to the indoor unit with the soundproof / insulating sheath (fittings), and bind it well with the tapes to prevent leakage.

2.Vacuum Dry and Leakage Checking

2.1 Vacuum Dry: use vacuum pump to change the moisture (liquid) into steam (gas) in the pipe and discharge it out of the pipe to make the pipe dry. Under one atmospheric pressure, the boiling point of water(steam temperature) is 100℃. Use vacuum pump to make the pressure in the pipe near vacuum state, the boiling point of water falls relatively. When it falls under outdoor temperature, the moisture in the pipe will be vaporized.

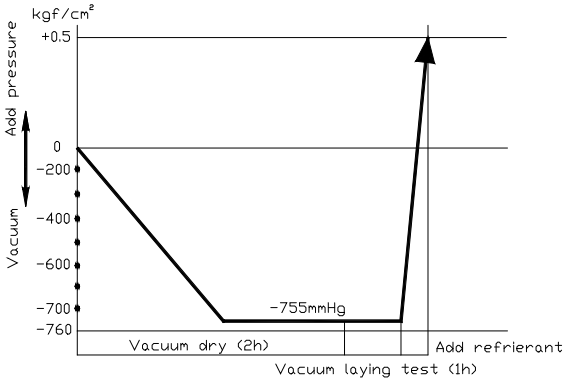


2.2 Vacuum dry procedure

There are two methods of vacuum dry due to different construction environment: common vacuum dry, special vacuum dry.

①. Common vacuum dry procedure

- Vacuum dry (for the first time)---connect the all-purpose detector to the inlet of liquid pipe and gas pipe, and run the vacuum pump more than two hours (the vacuum pump should be below -755mmHg)
- If the pump can't achieve below -755mmHg after pumping 2 hours, moisture or leakage point will still exist in the pipe. At this time, it should be pumped 1 hour more.
- If the pump can't achieve -755mmHg after pumping 3 hours, please check if there are some leakage points.
- Vacuum placement test: place 1 hour when it achieves -755mmHg, pass if the vacuum watch shows no rising. If it rises, it shows there's moisture or leakage point.
- Vacuuming from liquid pipe and gas pipe at the same time.
- Sketch map of common vacuum dry procedure.



②. Special vacuum dry procedure

- This vacuum dry method is used in the following conditions:
- There's moisture when flushing the refrigerant pipe.
- Rainwater may enter into the pipe.
- Vacuum dry for the first time …… 2h pumping

③. Vacuum destroy for the second time …… Fill nitrogen to 0.5Kgf/cm^2

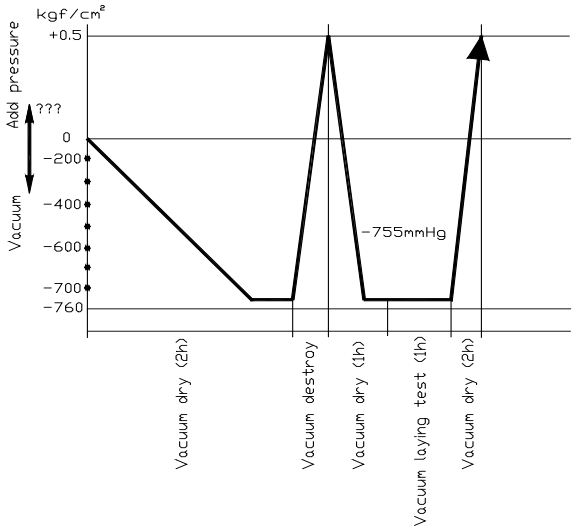
Because nitrogen is for drying gas, it has vacuum drying effect during vacuum destroy. But if the moisture is too much, this method can't dry thoroughly. So, please pay more attention to prevent water entering and forming condensation water.

④. Vacuum dry for the second time……1h pumping

Determinant: Pass if achieving below -755mmHg. If -755mmHg can't be achieved in 2h, repeat procedure ③ and ④.

⑤. Vacuum placing test …… 1h

⑥. Sketch map of special vacuum dry procedure



3.Additional Refrigerant Charge

Caution

● Refrigerant cannot be charged until field wiring has been completed.

● Refrigerant may only be charged after performing the leak test and the vacuum pumping.

● When charging a system, care shall be taken that its maximum permissible charge is never exceeded, in view of the danger of liquid hammer.

● Charging with an unsuitable substance may cause explosions and accidents, so always ensure that the appropriate refrigerant is charged.

● Refrigerant containers shall be opened slowly.

● Always use protective gloves and protect your eyes when charging refrigerant.

The outdoor unit is factory charged with refrigerant. Calculate the added refrigerant according to the diameter and the length of the liquid side pipe of the outdoor unit/indoor unit

R(g) D(mm) / L(m)	φ6.4	Φ9.5	Φ12.7
Less than 5m (One-way)	—	—	—
Added Refrigerant When Over 5m(One-way)	30g/m×(L-5)	65g/m×(L-5)	120g/m×(L-5)

Remark:

R (g): Additional refrigerant to be charged

L (m): The length of the refrigerant pipe (one-way)

D (mm): Liquid side piping diameter

4.Water Drainage

4.1 Gradient and Supporting

4.1.1 Keep the drainpipe sloping downwards at a gradient of at least 1/100. Keep the drainpipe as short as possible and eliminate the air bubble.

4.1.2 The horizontal drainpipe should be short. When the pipe is too long, a prop stand must be installed to keep the gradient of 1/100 and prevent bending. Refer to the following table for the specification of the prop stand.

	Diameter	Distance between the prop stands
Hard PVC pipe	25~40mm	1~1.5m

4.1.3. Precautions

① The diameter of drainpipe should meet the drainage requirement at least.

② The drainpipe should be heat-insulated to prevent atomization.

③ Drainpipe should be installed before installing indoor unit. After powering on, there is some water in water-receiver plate. Please check if the drain pump can operate correctly.

④ All connection should be firm.

⑤ Wipe color on PVC pipe to note connection.

⑥ Climbing, horizontal and bending conditions are prohibited.

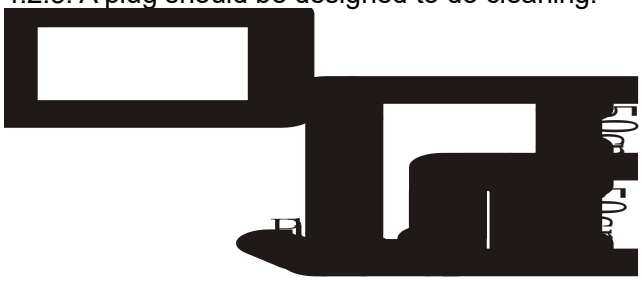
⑦ The dimension of drainpipe can't less than the connecting dimension of indoor drainpipe.

⑧ Heat-insulation should be done well to prevent condensation.

⑨ Indoor units with different drainage type can't share one convergent drainpipe.

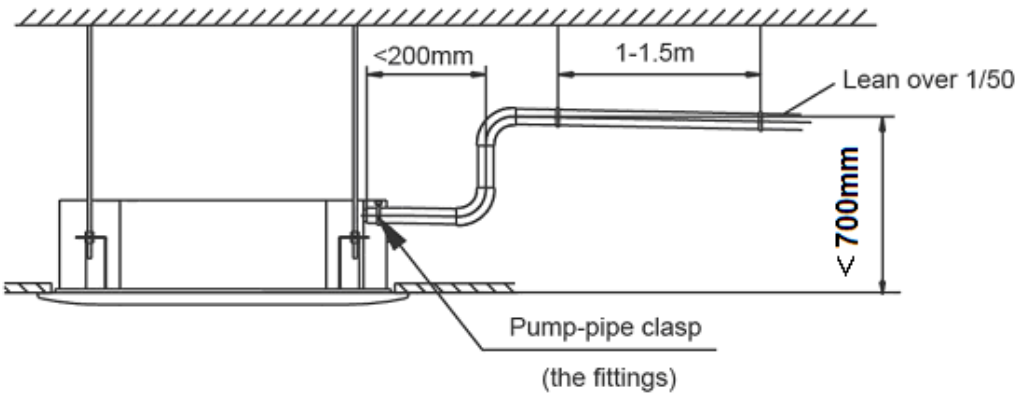
4.2 Drainpipe Trap

4.2.1. If the pressure at the connection of the drainpipe is negative, it needs to design drainpipe trap.
4.2.2. Every indoor unit needs one drainpipe trap.
4.2.3. A plug should be designed to do cleaning.

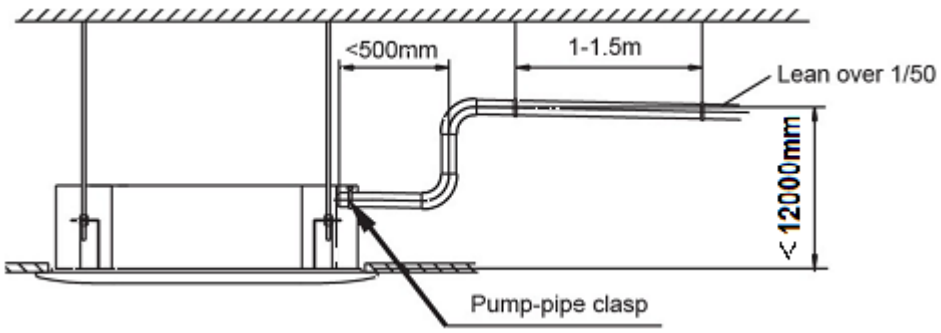


4.3 Upwards drainage (drain pump)

Ceiling cassette (compact)

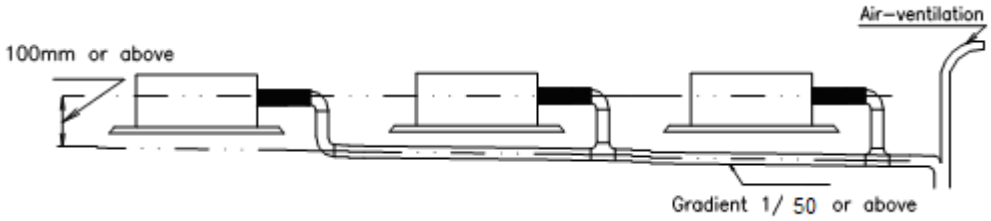


Ceiling cassette



4.4 Convergent drainage

4.4.1. The number of indoor units should be as small as possible to prevent the traverse main pipe overlong.
4.4.2. Indoor unit with drain pump and indoor unit without drain pump should be in different drainage system.



4.4.3. Selecting the diameter

Number of connecting indoor units→Calculate drainage volume→Select the diameter
Calculate allowed volume =Total cooling capacity of indoor units(HP)×2 (l/ hr)

	Allowed volume(lean 1/50) (l/ hr)	I.D. (mm)	Thick
Hard PVC	∽≤14	¢25	3.0
Hard PVC	14＜∽≤88	¢30	3.5
Hard PVC	88＜∽≤334	¢40	4.0
Hard PVC	175＜∽≤334	¢50	4.5
Hard PVC	334＜∽	¢80	6.0

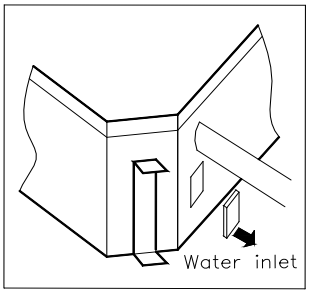
4.5 Drainage test

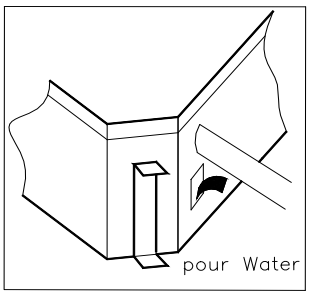
4.5.1Drainage without drain pump

After finishing drainpipe installation, pour some water into the water receiver plate to check if the water flows smoothly.

4.5.2 Drainage with drain pump

① Poke the Water Level Switch, remove the cover, use water pipe to pour 2000ml water into the water receipt plate through the water inlet.





② Turn on the power to Cooling operation. Check the pump's operation and switch on the Water Level Switch. Check the pump's sound and look into the transparent hard pipe in the outlet at the same time to check if the water can discharge normally.

③ Stop the air conditioner running, turn off the power, and put back the cover.

- Stop the air conditioner. After 3 minutes, check if it has abnormity. If the collocation of drainpipes is illogical, the water will flow back overfull, which will cause the alarm lamp flashes, even overflow from the water receipt plate.
- Keep on pouring water until it gives an alarm signal for high water level, check if the pump drains water at once. If the water level can't fall below the alarmed water level after 3 minutes, the air conditioner will stop. Turn off the power and drain the remained water, and then turn on the air conditioner.

Note: the drain stuff in the main water receipt plate is for maintenance. Stuff up the drain stuff to prevent water leakage.

5.Insulation Work

5.1 Insulation material and thickness

5.1.1. Insulation material

Insulation material should adopt the material which is able to endure the pipe's temperature: no less than 70℃ in the high-pressure side, no less than 120℃ in the low-pressure side(For the cooling type machine, no requirements at the low-pressure side.)

◆ Example: Heat pump type----Heat-resistant Polyethylene foam (withstand above 120℃)
Cooling only type----Polyethylene foam (withstand above 100℃)

5.1.2. Thickness choice for insulation material

Insulation material thickness is as follows:

	Pipe diameter (mm)	Adiabatic material thickness
Refrigerant pipe	Φ6.4—Φ25.4	10mm
	Φ28.6—Φ38.1	15mm
Drainage pipe	Inner diameterΦ20—Φ32	6mm

5.2 Refrigerant pipe insulation

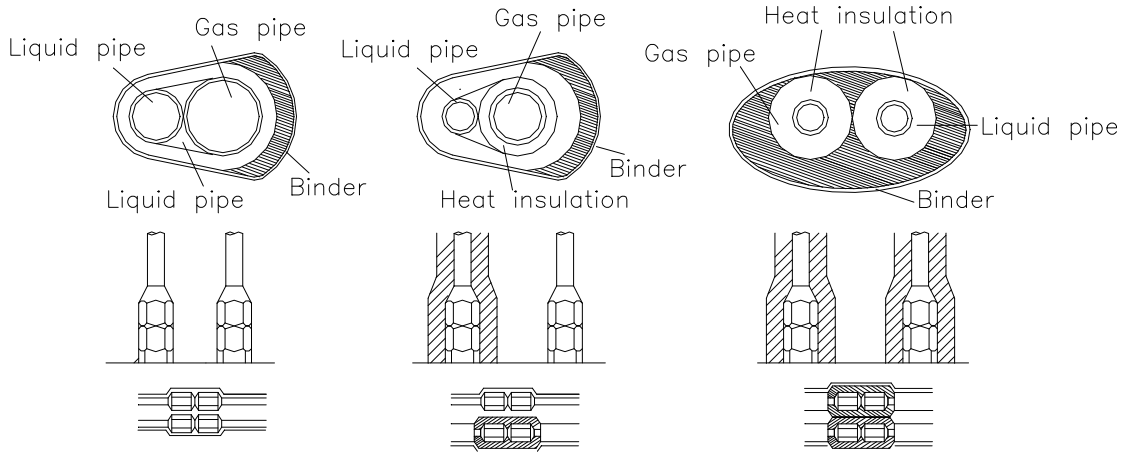
5.2.1. Work Procedure

① Before laying the pipes, the non-jointing parts and non-connection parts should be heat insulated.

② When the gas proof test is eligible, the jointing area, expanding area and the flange area should be heat insulated

5.2.2. Insulation for non-jointing parts and non-connection parts

wrong	right	
Gas pipe and liquid pipe should not be put together to insulate	Insulate the gas pipe (cooling only)	Insulate the gas pipe and liquid pipe

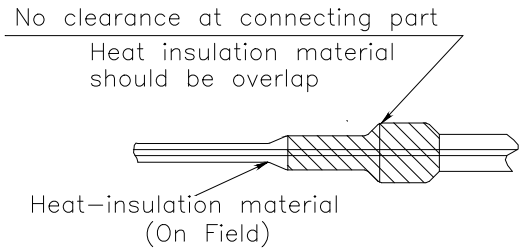


For construction convenience, before laying pipes, use insulation material to insulate the pipes to be deal with, at the same time, at two ends of the pipe, remain some length not to be insulated, in order to be welded and check the leakage after laying the pipes.

5.2.3. Insulate for the jointing area, expanding area and the flange area

① Insulate for the jointing area, expanding area and the flange area should be done after checking leakage of the pipes

② Make sure there's no clearance in the joining part of the accessorial insulation material and local preparative insulation material.



5.3 Drainage pipe insulation

The connection part should be insulated, or else water will be condensing at the non-insulation part.

5.4 Note

5.4.1 The jointing area, expanding area and the flange area should be heat insulated after passing the pressure test

5.4.2 The gas and liquid pipe should be heat insulated individually, the connecting part should be heat insulated individually.

5.4.3 Use the attached heat-insulation material to insulate the pipe connections (pipes' tie-in ,expand nut) of the indoor unit

6.Test Operation

The indoor unit and outdoor unit are installed properly.

- Tubing and wiring are correctly completed.
- The refrigerant pipe system is leakage-checked.
- The drainage is unimpeded.
- The ground wiring is connected correctly.
- The length of the tubing and the added stow capacity of the refrigerant have been recorded.
- The power voltage fits the rated voltage of the air conditioner.
- There is no obstacle at the outlet and inlet of the outdoor and indoor units.
- The gas-side and liquid-side stop values are both opened.
- The air conditioner is pre-heated by turning on the power.

(3) According to the user's requirement, install the remote controller when the remote controller's signal can reach the indoor unit smoothly.

(4) Test operation

Set the air conditioner under the mode of "COOLING" with the remote controller, and check the following points.

Indoor unit

- Whether the switch on the remote controller works well.
- Whether the buttons on the remote controller works well.
- Whether the air flow louver moves normally.
- Whether the room temperature is adjusted well.
- Whether the indicator lights normally.
- Whether the temporary buttons works well.
- Whether the drainage is normal.
- Whether there is vibration or abnormal noise during operation.

Outdoor unit

- Whether there is vibration or abnormal noise during operation.
- Whether the generated wind, noise, or condensed of by the air conditioner have influenced your neighborhood.
- Whether any of the refrigerant is leaked.

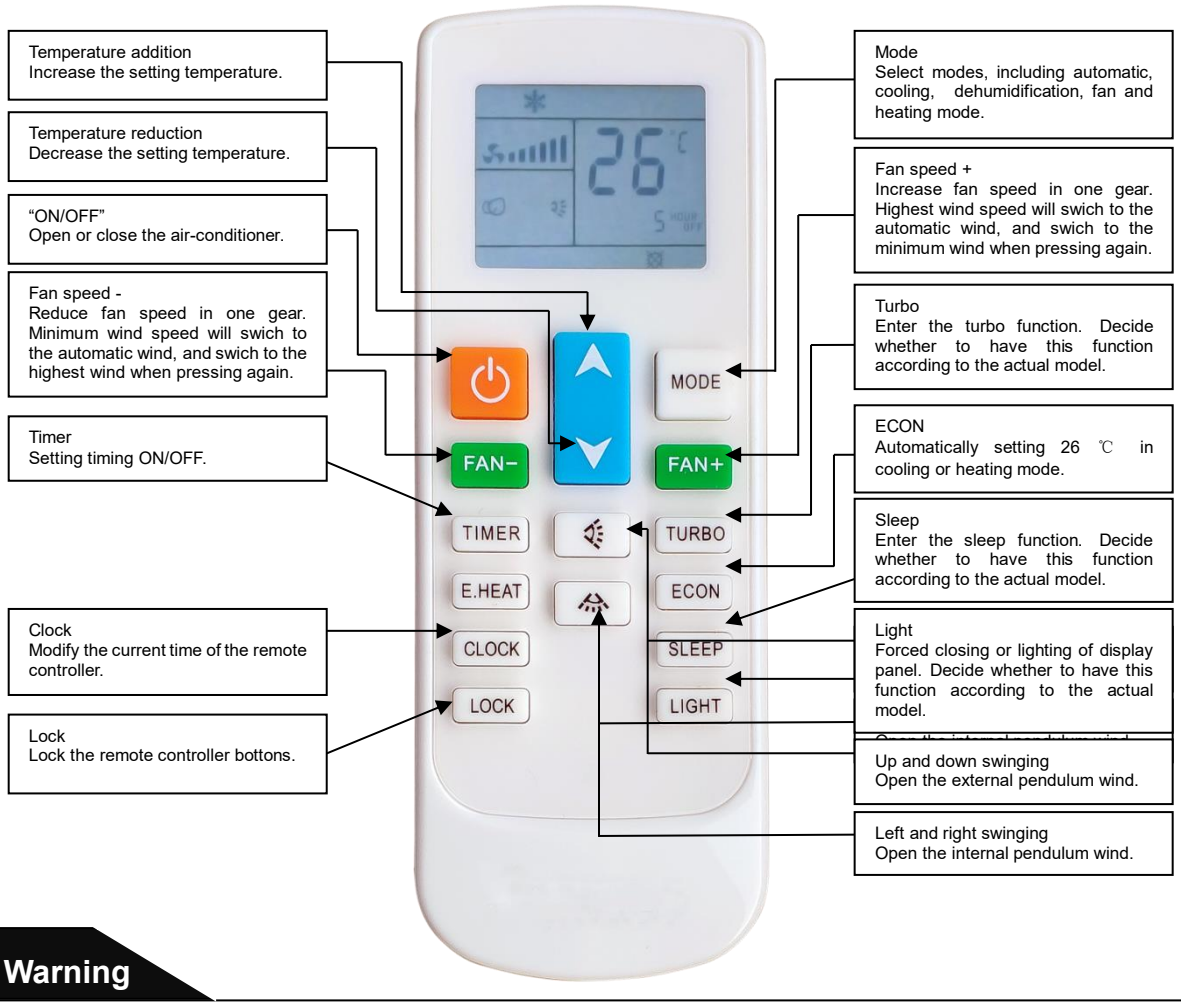
Part 5 Control

1. Wireless Remote Controller

Instructions of remote controller
“HVAC No.2” remote controller (compatibility with wire controller or lamp board): extension code, applicable to most VRV models.
“HVAC No.3” remote controller (compatibility with wire controller or lamp board): general code, applicable to all models (except of Window machine).

Warning

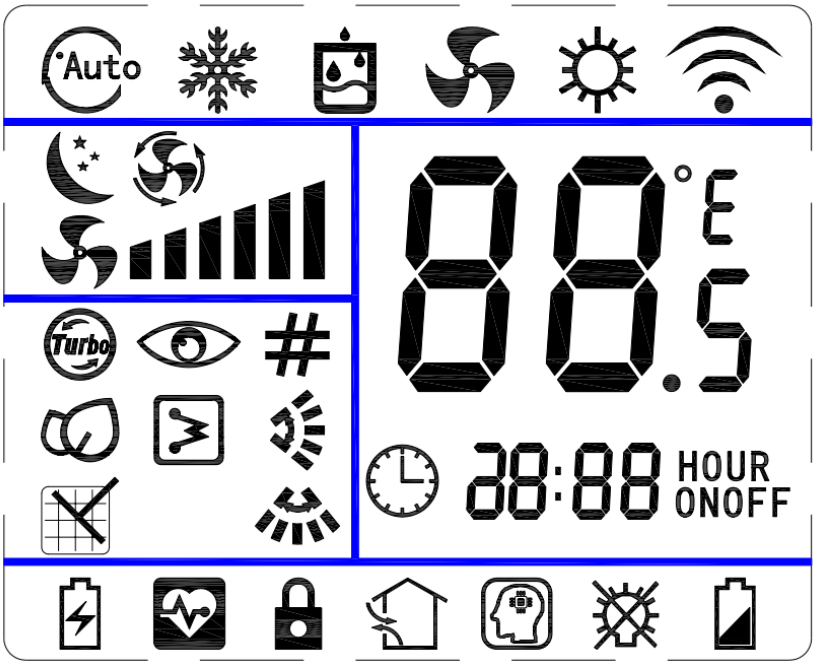
- Do not place remote controller near heat sources such as electric blankets or heating furances.
- Do not place remote controller in direct sunlight.
- Be careful not to drop, otherwise it may cause damage.
- No obstacle between the signal receiver and the remote controller, so as not to affect the transmission and reception of the signal.
- Do not splash water or other liquids onto the remote controller.



Warning

- Point the remote controller to the air conditioner, press the button on the remote controller, and send the command signal to the air conditioner.
- If the signal is received correctly, the air conditioner will issue a "beep" prompt.
- If the remote controller is not available, please replace the new battery and try again. But if the problem persists, please contact the seller or our authorized service center.

The icon meaning of remote controller



1）The remote controller is equipped with 15 buttons, and the LCD is newly maded. All the icons are kept in touch with the touch-screen remote controller.

2）At the first power on, the LCD of the remote controller displays all the icons first and then enters the standby state, displaying only the clock 12:00 and the light icon.

3）Introduction of LCD screen icon:

Type	Function	Icon
Mode display	fan	
	automatic	
	cooling	
	heating	
	dehumidification	
Temperature display	displays temperature, which range between 16 ~ 32℃ or 61 ~ 90℉	
Wind speed display	wind speed	
	automatic wind speed	
Swinging display	external pendulum wind	
	internal pendulum wind.	
Timer display	TIME ON	HOUR ON
	TIME OFF	HOUR OFF
Other display	clock	
	sleep	
	TURBO	

	ECON	
	cleaning	
	electric heating	
	address	
	lock	
	lack of electricity	
Reservation function	Auto Config	
	power saving	
	healthy	
	new wind	
	intelligence	
	lamplight	

Button function of remote controller

ON/OFF

When pressing this key, the remote controller switches by "on, off, on" circularly.

When the first power on, the working state is set by default: setting temperature 25℃ (77℉), automatic mode, automatic fan speed, internal and external pendulum wind, no TURBO, no sleep, no timer, no lock).

When the power on is not the first time, the state before shutdown is recovered. After shutdown, the sleep, TURBO, ECON and timer functions will be canceled.

Mode

When pressing this key, the remote controller swiches by "automatic, cooling, dehumidification, fan, heating, automatic" circularly.

The dehumidification mode is locked at 25℃ and the temperature can not be adjusted. The internal pendulum wind stays unchanged according to the state before switching, but the external pendulum wind is forced to close.

Temperature reduction ▼

Temperature setting: when pressing this key, the setting temperature will be reduced by 1. The temperature of centigrade model will be reduced progressively by "32℃, 31℃, ……, 17℃, 16℃". The temperature of fahrenheit model will be reduced progressively by "90℉, 89℉, ……, 62℉, 61℉". When pressing this key in dehumidification and fan mode, the temperature will not change.

In the clock setting state (the clock icon will flicker to show the prompt), this key is used to set the clock time.

Keep pressing will continuously change the temperature.

Temperature addition ▲

Temperature setting: when pressing this key, the setting temperature will be added by 1. The temperature of centigrade model will be added progressively by "16℃, 17℃, ……, 31℃, 32℃". The temperature of fahrenheit model will be added progressively by "61℉, 62℉, ……, 89℉, 90℉". When pressing this key in dehumidification and fan mode, the temperature will not change.

In the clock setting state (the clock icon will flicker to show the prompt), this key is used to set the clock time.

Keep pressing will continuously change the temperature.

Up and down swinging (External pendulum wind**)**

Pressing this key in the dehumidification mode, the external pendulum wind is forced to close.

Pressing this key in the other modes, the external pendulum switches by "swing, fixed wind, swing" circularly.

Left and right swinging (Internal pendulum wind**)**

Pressing this key in the dehumidification mode, the internal pendulum wind stays unchanged according to the state before switching.

Pressing this key in the other modes, the internal pendulum switches by "swing, stop, swing" circularly.

“FAN -”

When the first power on, the remote controller is set to the automatic wind speed by default. In dehumidification mode, the wind speed is fixed to low wind and is not adjustable. By pressing the wind speed key, there is no response to the remote controller.

Pressing this key in the other modes, the wind speed switches by "automatic wind speed, high speed, middle speed, low speed, automatic wind speed " circularly.

“FAN +”

When the first power on, the remote controller is set to the automatic wind speed by default. In dehumidification mode, the wind speed is fixed to low wind and is not adjustable. By pressing the wind speed key, there is no response to the remote controller.

Pressing this key in the other modes, the wind speed switches by "automatic wind speed, low speed, middle speed, high speed, automatic wind speed " circularly.

Timer

Under the shutdown state, press this key to set the opening time, range from 1 hour to 24 hour.

Under the boot state, press this key to set the shutdown time, range from 1 hour to 24 hour.

The timing time is according to the cycle of "1h, 2h, ……, 23h, 24h, cancel, 1h".

Exit timing adjustment after 3 seconds without key pressing.

TURBO

Extension code remote controller has the effect. The remote controller is no TURBO by default, and the TURBO key will not work in automatic mode, dehumidification mode and fan mode.

Pressing this key in the cooling or heating mode, the TURBO mode switches between opening and closing. When in the TURBO mode, it does not display the wind speed. Switching mode or entering sleep function will close TURBO mode.

If the air conditioner has four gear wind speeds, the TURBO icon will light up and the fan will run in the fourth gear wind speed by pressing this key.

ECON

The remote controller is no ECON by default, and the ECON key will not work in automatic mode, dehumidification mode and fan mode.

Pressing this key in the cooling or heating mode, the ECON mode switches between opening and closing. When in the ECON mode, the setting temperature is set to 26℃ (77℉) and other settings are unchanged. If closing ECON mode, the remote controller will recover to the setting before opening ECON mode. Switching mode will close ECON mode.

Sleep

Pressing this key in the modes except of the fan mode, the sleep function switches between opening and closing. Switching mode will cancle sleep function.

When pressing this key, the wind speed is automatically switched to low wind. However, the wind speed can be adjusted according to the wind speed key (except of the dehumidification mode).

Light

When the first power on, there is no lamplight by default. Pressing this key force to turn off or turn on the lamplight. Decide whether to have this function according to the actual model.

Clock

This key is used to set the clock. Pressing enters the hour adjustment state, and the hour digital tube on the LCD is flickering at the same time. The hour can be set by temperature addition or reduction keys, and it ranges from 0 to 23.

When the hour is set, press this key again to enter the minute adjustment state, and the minute digital tube on the LCD is

flickering at the same time. The minute can be set by temperature addition or reduction keys, and it ranges from 00 to 59. After adjusting, press the clock key again to confirm the setting and the adjustment state exits. If do not press the clock key again to confirm, the time adjustment state will exit after 3 seconds, and recover the clock before the adjustment.

Lock

There is no lock by default. Pressing this key, the lock function switches between opening and closing.

When it is locked, the remote controller does not work except the lock key.

Combinatorial key: "FAN -" + "FAN +"

Extension code remote controller has the effect. Switch 3 gear wind and 6 gear wind. There is 6 gear wind on the LCD. If the 3 gear wind is switched, the first and second gear wind will be "low wind"; the third and fourth gear wind will be "middle wind"; the fifth and sixth gear wind will be "high wind".

Combinatorial key: "Mode" + "Lock"

Enter address setting

On the shutdown interface, press the combinatorial key on the remote controller for 5 seconds to enter the address setting interface.

The last address (when the first power on, 00 is displayed) and the "#" icon are displayed and flickering.

The step instructions of setting address

At the address setting interface, press the temperature addition or reduction to adjust the setting address, and it ranges from 00 to 63.

When the first time entering the interface or pressing the temperature addition or reduction key, the address display flickers for 3 seconds and then does not flicker.

Press the ON / OFF key to enter the sending state and send the address setting code.

The step instructions of inquiring address

At the address setting interface, press the mode key to send the query code.

At this time, the "#" icon flickers. 3 seconds later, it normally displays the last setting addresses and the "#" icon does not flicker.

Exit setting

Pressing the mode key and lock key at the same time can exit the address setting interface.

If there is no key pressing associated with address setting for more than 30 minutes, the remote controller will exit the address setting interface.

Battery replacement

1）If the air conditioner is unable to receive the signal from the wire controller, or the LCD of wire controller is blurred, it means that the battery is depleted and needs to be replaced.

2）Take off the back cover and remove the old batteries. When replacing batteries, please pay attention to the "+" and "-" marking on the battery.

3）Install the back cover and set the current time.

Warning

- Do not mix old and new batteries together.
- When the wire controller is idle for a long time, the battery should be removed.
- In general, the service life of a dry battery that meets the JIS or IECstandards can be up to 6-12 months, but if it exceeds the use time or not in conformity with above specifications, the dry battery may leak and may even cause the wire controller operation to be invalid.

2. Wire Controller

Instructions for function:

1. Key function: In the panel, there are 9 keys and their function and defining are:

a. “ON/OFF” key On running, press the key to stop AC; On standby, press it to start AC;

b. “MODE” key The key works as the “MODE” key in the remote controller;

c. SPEED” key The key works as the “SPEED” key in the remote controller;

d. “TIMING” key The key works as the “TIMING” key in the remote controller;

e. Press “TIME ＋” and “TIME －” key to adjust the time. At the timing state, press “TIME ＋” key once and the timing time indicated on the LCD will increase one hour; When it increases to 12 hours and the time will stay at the value. Press “TIME－” key once and the timing time indicated on the LCD will decrease one hour; When it decreases to 1hour and the time will stay at the value.

f. “TEST” key: No matter the unit is running or at the standby state, press the key and LCD will indicate the model and the temperature of the indoor coil instead of timing state or set temperature. Besides, “TEST” key has another function. Press the key and power on, the main panel of the wire controller will begin to check itself and the display is distributed the whole screen of LCD and the buzzer will utter three times. The display and self-inspection will be complete 2 minutes later.

2. Indicator light (red): There is a power indicator light in the main panel of the wire controller. When the system has been supplied power, the red light will be on. When the system goes wrong, the indicator light will flash and give an alarm and it will turn off after the system power-off.

3. Incepting terminal: It is used for accepting the signal of infrared remote controller.

4. Buzzer: The buzzer will utter three times when power-on and starting and it will utter twice when pressing “TIME ＋” and “TIME －” key at the same time. When the controller accepts other signal, it only utters once.

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